

# How soon is NOW ?

onsemi SiC solutions

June 2024

[morten.feldstedt@onsemi.com](mailto:morten.feldstedt@onsemi.com)

Senior Director Marketing, Power Solutions Group



# So..... How soon is NOW ?

## Often, we hear the question:

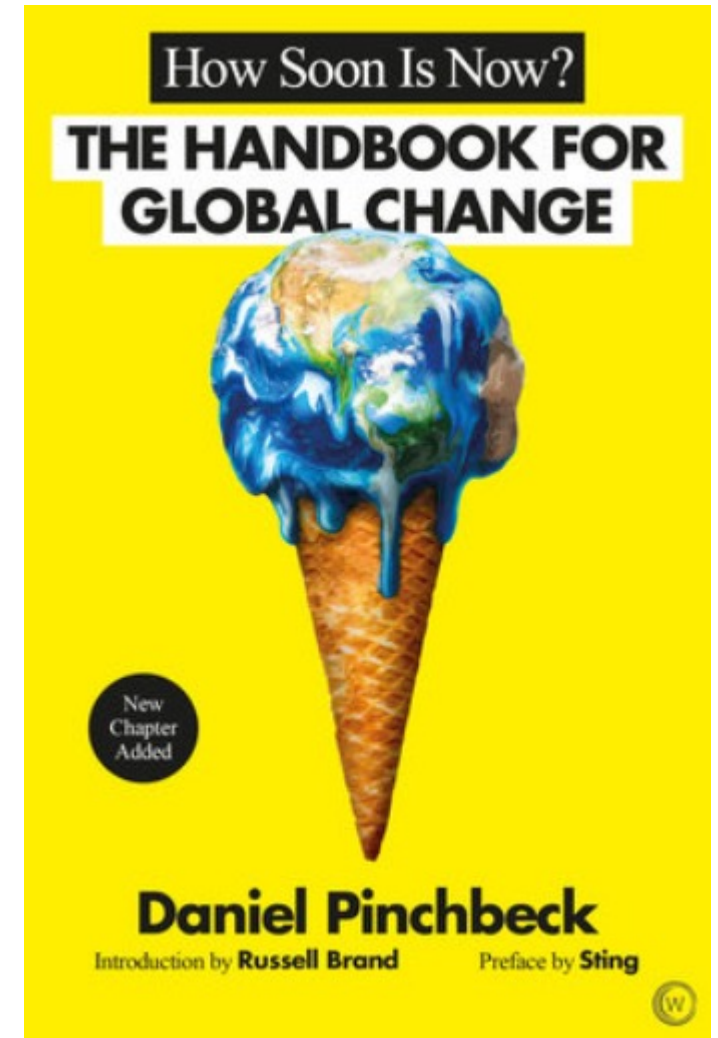
- When is SiC Mature & is there really a market for this ?
- When have SiC reached the right quality levels ?
- When will SiC be competitive over traditional technologies such as IGBT ?
- When will SiC be available in high volume ?
- When is market taking off ?

In 2023 SiC was forecasted to reach revenue of ~\$3.8B and GaN ~\$250M

\*Market data for 2023 not yet published, expected in June 2024

In this 30-minute webinar you will learn:

- **Why** SiC will dominate the Power Semiconductor market from now onwards
- **Why** SiC brings a high degree of efficiency to designs vs traditional Silicon (Si) solutions
- **Why** onsemi is a key player in the SiC space and the advantages customers will realise by choosing their solutions
- **When** SiC will be commercially competitive over traditional Si-Technologies applied in MOSFETs/IGBTs



# onsemi at a glance

(\$20M in 2020)  
(\$75M in 2021)

**\$200M SIC in 2022 – \$800M in 2023**



**HQ**  
Scottsdale  
Arizona, USA



**Revenue**

**\$8.3 Billion Total**

**> \$0.8 Billion SiC**

- 25% Market Share
- Growing 2x Market



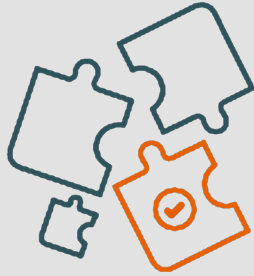
- #1** Solar & Energy Storage
- #1** Auto Image Sensors
- #2** Silicon Power Revenue
- #2** SiC Power Revenue

**500**

S&P 500® index  
Fortune 500®

**100**

NASDAQ 100®  
Company

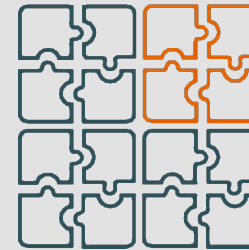


**~50 Billion**  
Units Shipped

**37K+**  
Portfolio SKUs



**19**  
Manufacturing  
Sites in  
**9** countries



**8**  
Solution  
Engineering  
Centers in  
**5** countries

**~30,000**

Employees Worldwide



**26% minority**  
minority workforce



**45% female**  
Global workforce

**30% female**  
Board of Directors



**6** employee  
resource groups

# 2022 & 2023 – SiC Related Press Announcements

Date	Topic
August 23, 2023	<a href="#">onsemi Appoints Christina Lampe-Önnerud to the Board of Directors</a>
July 27, 2023	<a href="#">onsemi and Magna Sign Strategic Agreements to Invest in Silicon Carbide for Growing Electric Vehicle Market</a>
July 26, 2023	<a href="#">onsemi Secures \$1.95B in Supply Agreements with Leading Solar Inverter Manufacturers</a>
July 18, 2023	<a href="#">onsemi and BorgWarner Expand Strategic Collaboration for Silicon Carbide Worth Over \$1 Billion in Lifetime Value</a>
June 12, 2023	<a href="#">onsemi Selected by Nasdaq for 100 Index</a>
May 31, 2023	<a href="#">Vitesco Technologies and onsemi Sign SiC Long-Term Supply Agreement and Agree to Invest in SiC Technology Capacity Expansion</a>
May 16, 2023	<a href="#">Penn State and onsemi Sign MOU to Boost Silicon Carbide Research in the United States</a>
May 16, 2023	<a href="#">onsemi and Kempower Enter Strategic Agreement for Electric Vehicle Chargers</a>
May 15, 2023	<a href="#">onsemi and Sineng Electric Spearhead the Development of Sustainable Energy Applications</a>
April 25, 2023	<a href="#">onsemi and ZEEKR Sign Long-Term Supply Agreement for Silicon Carbide Power Devices</a>
March 21, 2023	<a href="#">onsemi Launches Simulation Tools to Bring Complex Power Electronics Applications to Market Faster</a>
March 6, 2023	<a href="#">onsemi to Integrate its Silicon Carbide Technology in BMW Group's Next-Generation Electric Vehicles</a>
February 10, 2023	<a href="#">onsemi Commemorates Transfer of Ownership of East Fishkill, New York Facility from GlobalFoundries with Ribbon Cutting Ceremony</a>
January 25, 2023	<a href="#">onsemi and VW Group Cement Strategic Collaboration on Silicon Carbide Technology for Next-Generation Electric Vehicles with Strategic Agreement</a>
January 24, 2023	<a href="#">onsemi to Host Financial Analyst Day</a>
January 5, 2023	<a href="#">onsemi and Ampt Collaboration Increases Efficiency for Utility Solar Providers</a>
January 4, 2023	<a href="#">onsemi Silicon Carbide Power Module for Traction Inverters Selected for Hyundai Motor Group's High Performance Electric Vehicles</a>
January 3, 2023	<a href="#">onsemi's EliteSiC Silicon Carbide Family Solutions Deliver Industry-Leading Efficiency</a>
November 14, 2022	<a href="#">onsemi Silicon Carbide Technology Enables All-Electric VISION EQXX to Go Further on a Single Charge</a>
September 21, 2022	<a href="#">onsemi Expands its Silicon Carbide Fab in the Czech Republic</a>
August 11, 2022	<a href="#">onsemi Celebrates Expansion of Silicon Carbide Production Facility in New Hampshire</a>
May 11, 2022	<a href="#">NIO Selects High-Efficiency Silicon Carbide Traction Power Modules from onsemi</a>

**EliteSiC**



The onsemi logo is displayed in white lowercase letters. The 'i' in 'semi' has a small orange triangle above it. A small 'TM' trademark symbol is located to the right of the 'i'. The background features a teal and orange color scheme with abstract patterns of dots and lines, suggesting a digital or financial theme.

onsemi™

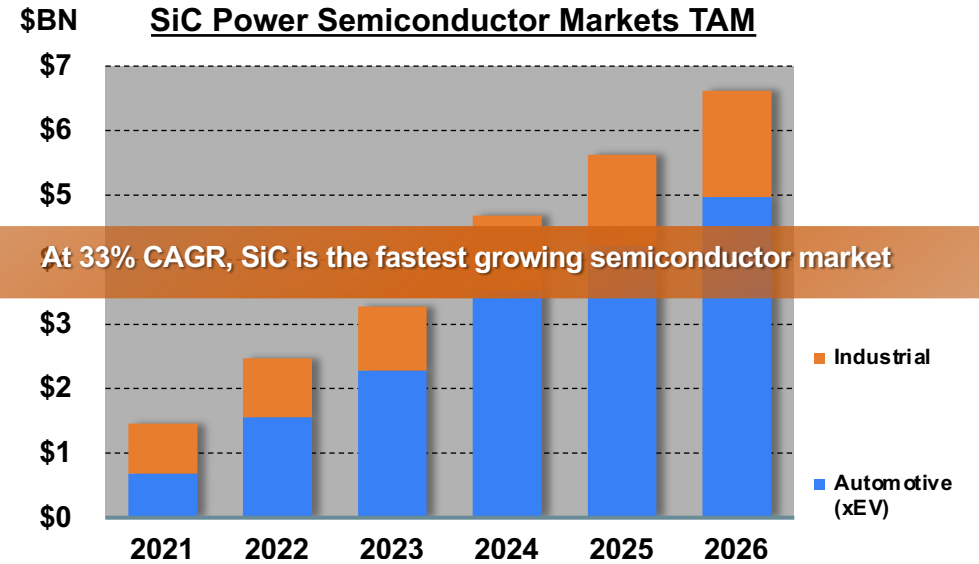
**Selected for the  
Nasdaq-100 Index®**

**Recognized as a  
Fortune 500® company**

**Joined the S&P 500® index**

# The Power Semiconductor Market Outlook :

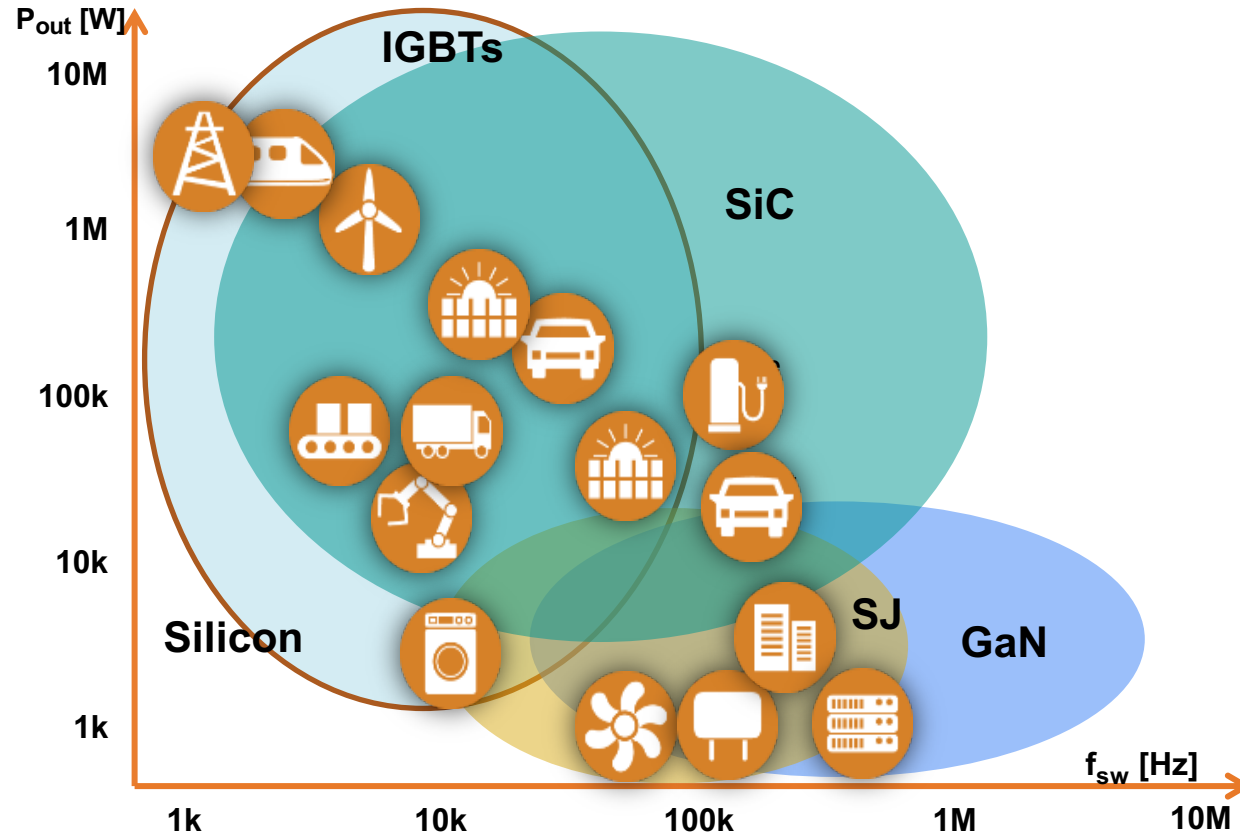
- **Power Semiconductor Market by 2028**
  - Total power market forecasted to be \$41B
  - SiC expected to be 23% or \$9.4B
  - (Less than 20% is forecasted to be on 8inch..)
  - GaN is expected to be \$2.2B
  - Parts of GaN market can be addressed with SiC Cascode
- **Automotive market ~70%**
  - eV Traction is KEY !
  - OBC, DCDC & BMS is significant
  - Adjacent such as Aircon
- **Industrial Market ~30%**
  - Renewables: Solar & Wind
  - Energy infrastructure ESS, UPS & EV Charging
  - + Servo Drives, Plasma cutting, Welding, Water Cookers, CT scanners +++



Source: Yole Power Intelligence Q1 2024



# Application-Specific Power Switching Technologies



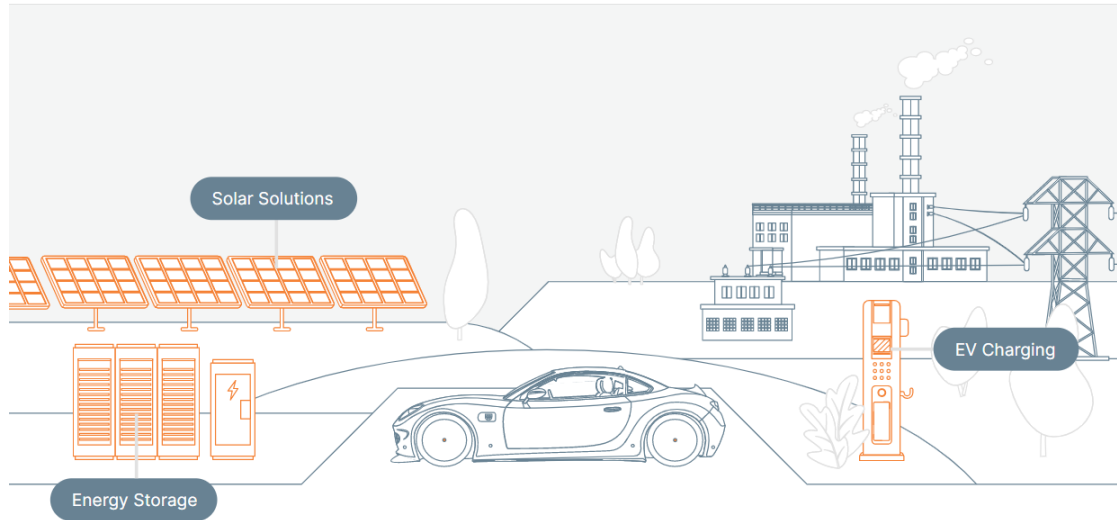
Innovation in switching technologies is key to driving power efficiency

Accelerating adoption of Wide band gap

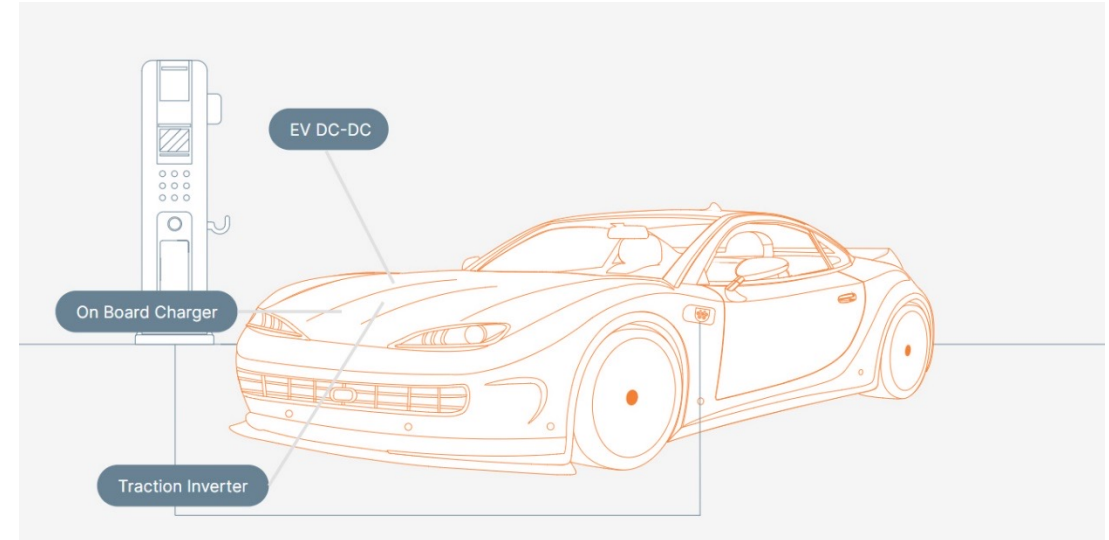
- Efficiency, speed and size
- Cost, packaging & supply

GaN overlaps with SJ which also can be addressed by SiC Jfet Cascode in applications such as Server power, AC Adaptor, etc...

## Industrial Energy Infrastructure



## Automotive Electric Vehicles



### onsemi Industrial Qualified SiC

Solar Inverters: more power in same size

UPS/Energy Storage: lower cooling costs

EV Charging: faster charging with same cooling

Servo Drive: higher speed and more precision

### onsemi Automotive Qualified SiC

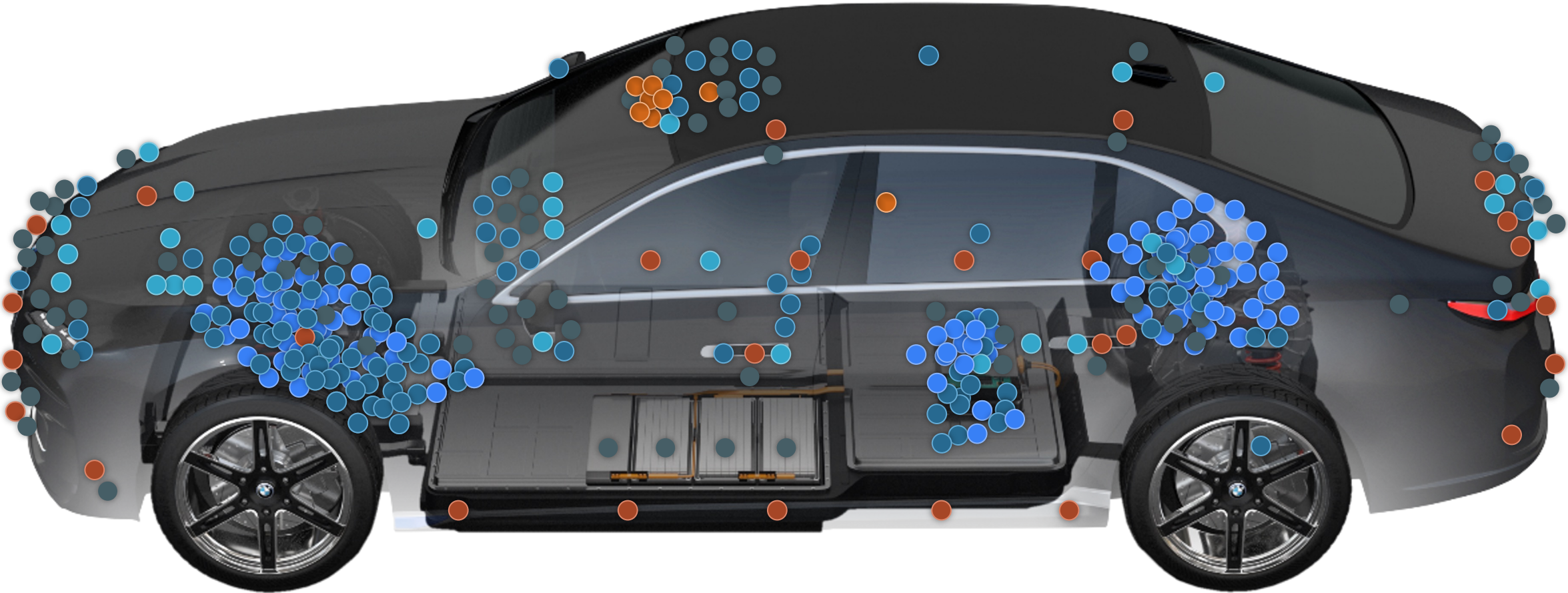
Traction Inverters: increased vehicle range

On-board Charger: more compact solution



# onsemi. Everywhere. Today.

- Silicon Carbide
- Silicon Power
- Power ICs
- Sensor Interfaces
- Image Sensors
- Other



# Si vs. SiC – Silicon Carbide Drives Increased Power Density !!!

Higher Efficiency by Lower Power Losses



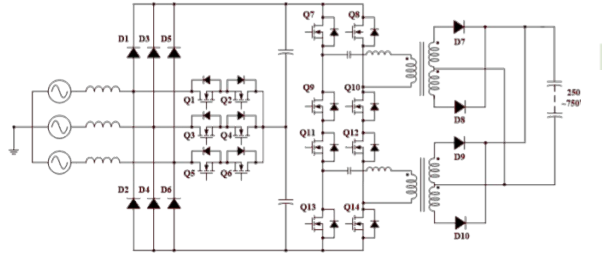
**System**  
 - Small Size  
 - Light Weight  
 - Cost benefits

**Simpler topology :**  
 higher BV<sub>dss</sub>  
 with lower R<sub>ds(on)</sub>

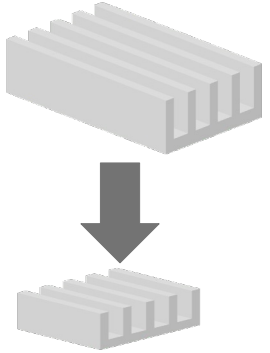
600 / 650V SJ MOSFET

3 $\Phi$  Vienna PFC  
 (~50kHz)

Series FB LLC  
 (100~250kHz)



**Smaller heatsink and packaging**  
**Fewer Cooling**

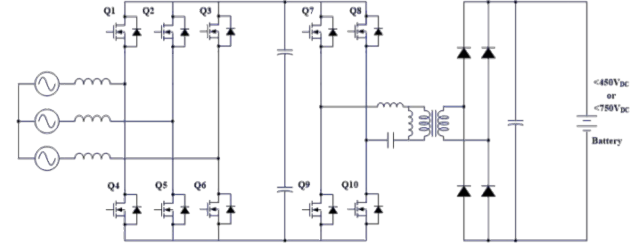


**Higher Switching Frequency**

1200V SiC MOSFET

3 $\Phi$  B6 Rectifier PFC  
 (~70kHz)

FB LLC  
 (150~400kHz)



**Smaller passives**





# Move to SiC before your competitor !

Why SiC ?



## Higher Efficiency / Lower Losses – Leads To:

- Longer Range or lower cost in case of car
- Less cooling requirements
- **Reduced Total Cost of ownership for your customer**
- **Contribution to CO2 Reduction Missions of your customers**
- **Improved Bottomline & New Business Cases for Your Company !**



## Higher Switching Frequency Possible – Leads To

- Smaller Size & Lower Cost Passive Components..
- **Higher Power Density & Lower BoM Cost**
- **Less noise in case of motor drives**

# Advantages of **onsemi** SiC technology

Why onsemi SiC ?

## Proven Quality / Robust Planar Design

- In-process Control and Burn-in
- Defect Scanning during Manufacturing
- 100% Avalanche testing of All Dies
- No Drift in Threshold or Parameters
- High Reliability Gate Oxide
- Automotive Qualification AECQ-100

## Best in class design tools

- Physical & Scalable accurate Simulation Models
- New online Plecs System design tool
- Application notes and Design guides

## Fully Integrated Manufacturing

- Form Sand to Products

## Industry's Broadest Portfolio

- Automotive & Industrial grade for All Parts and Packages
- Wide offering in Standard and Custom Power Integrated Modules (PIM)
- Large portfolio discrete packages including top cool

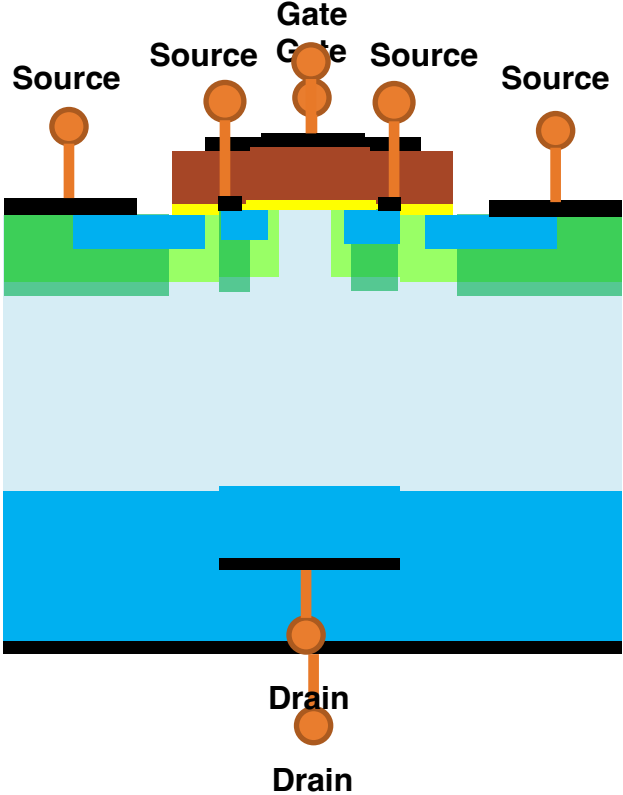
## New 3rd generation SiC offering

- Optimized for High temperature operation
  - Diodes : Low series-resistance temperature dependency
  - MOSFETs : Stable reverse recovery over temperature
- Improved parasitic capacitances for High Frequency & High Efficiency application
- Large die with low  $R_{DS(on)}$  available

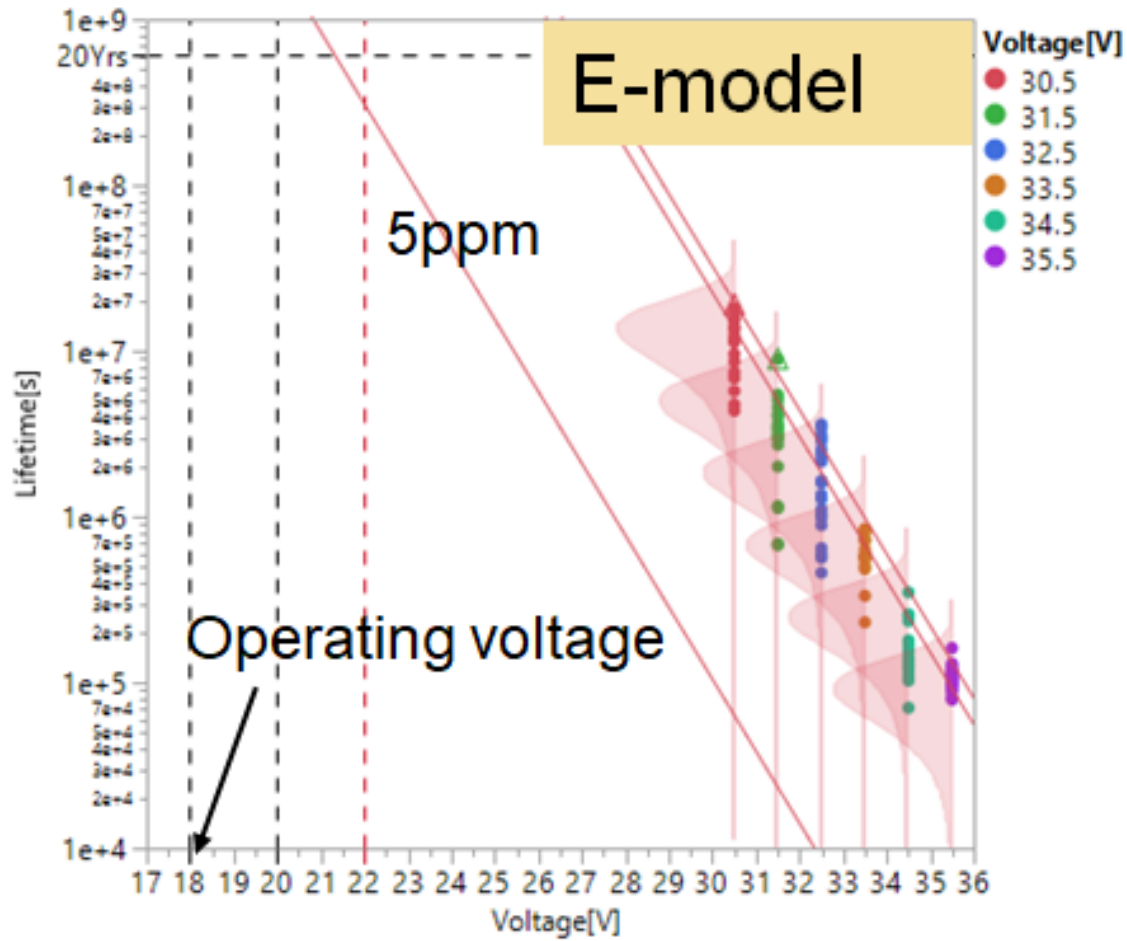


# 1200V EliteSiC Outperforms the Competition

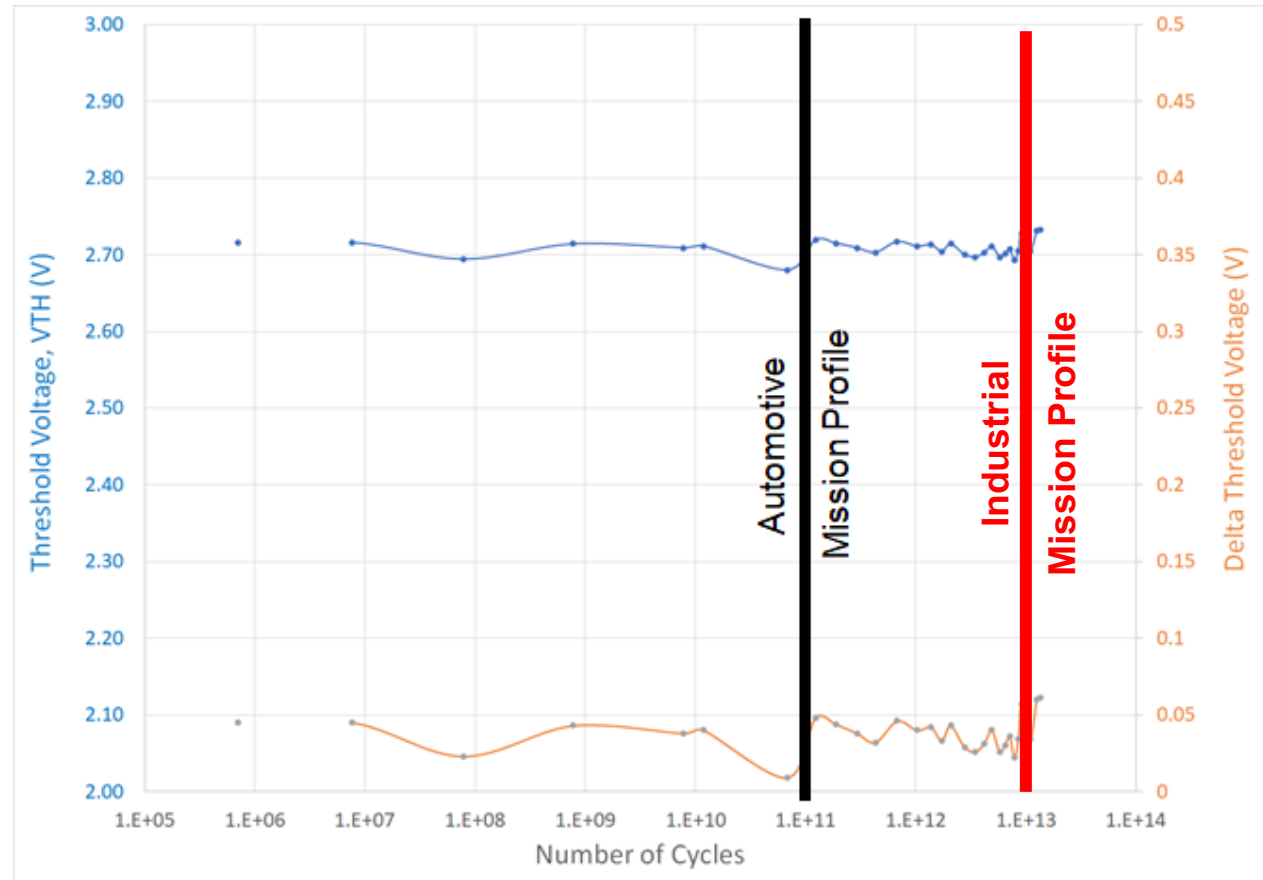
Supplier	Technology	Conduction 175°C $R_{SP}$ (Normalized)	Switching 175°C $E_{SW,SP}$ (Normalized)
Supplier A	Planar	1.05	1.95
Supplier B	Planar	1.38	1.68
Supplier C	Trench	1.07	1.35
Supplier D	Trench	1.31	1.70
onsemi	<b>Planar</b>	<b>1.0</b>	<b>1.0</b>



# EliteSiC MOSFET Meets Demanding Reliability Standards



Long Gate oxide lifetime with low failure rate

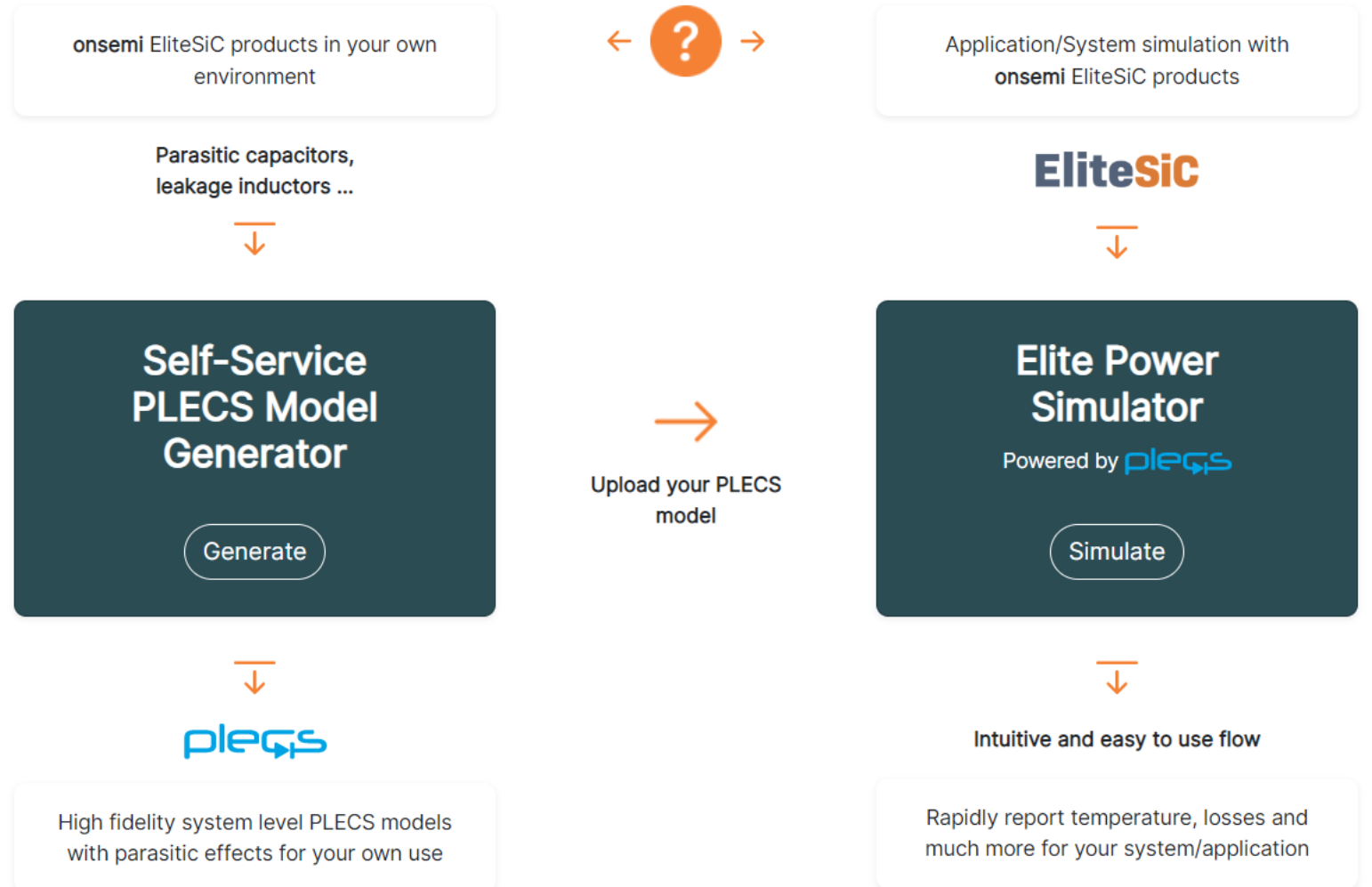


Stable operation during mission profile

# Accelerating New Solutions with Online Design Tools

- The **Elite Power Simulator**
  - System simulation of onsemi's EliteSiC products
  - \*Powered by **PLECS**
  - Broad range of hard and soft switching circuits available
  - Simulation of semiconductor distribution corners
  - 3-Dimensional loss plotting
  - Interfaces with SSPMG
- The **Self-Service PLECS Model Generator (SSPMG)** creates customer-specific high fidelity PLECS model

Ultimate Power delivered when the Elite Power Simulator and SSPMG are deployed together



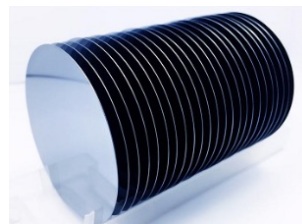


# Silicon Versus SiC – The Fundamental Challenge

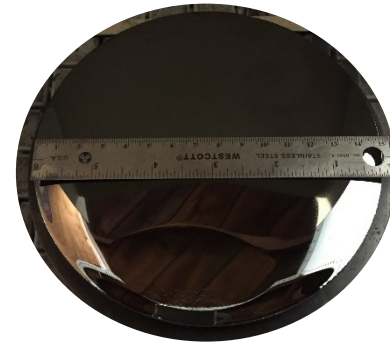
Czochralski process



Silicon 200mm wafers



150 mm (SiC) single crystal



SiC boule

onsemi manufactures silicon wafers and singulates SiC wafers

PVT process

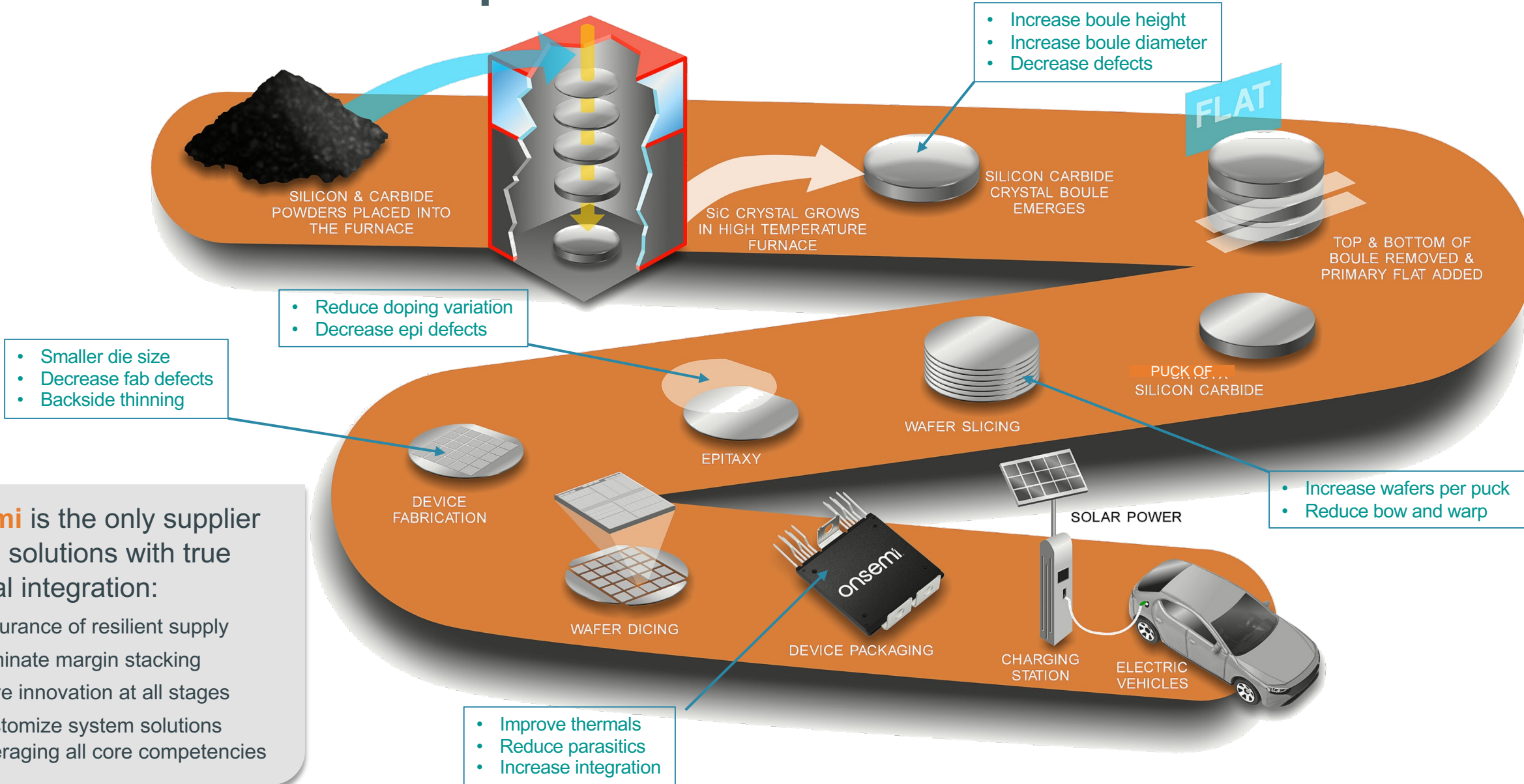


SiC 150mm wafers



Material Length in mm. (Ingot / Boule)	Temperature in Celcius	~Total Growing Time in Hours	mm. of Growth Pr. Hour
1500	~1450 C	15	100
40	~2500 C	336	0,119

# onsemi SiC Leadership: from Powder to Power Modules



**onsemi** is the only supplier of SiC solutions with true vertical integration:

- Assurance of resilient supply
- Eliminate margin stacking
- Drive innovation at all stages
- Customize system solutions leveraging all core competencies

# SiC Scale: Capacity Expansion Plan

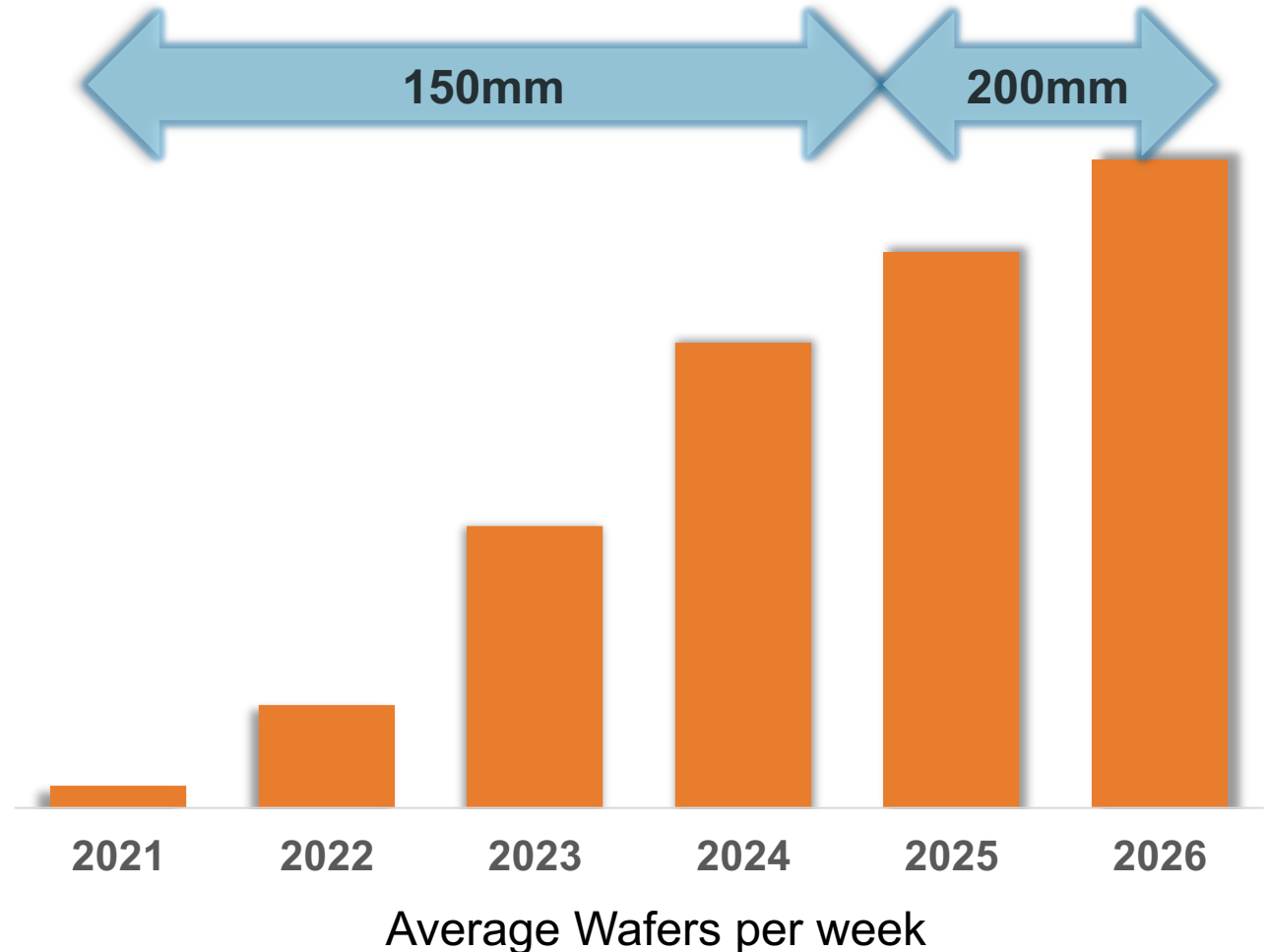
## Leverage Brownfield: Expansion at existing sites

- Hudson – Boules
  - Capacity will expand 5X by 2022
- Bucheon, KR – Device Fab, EPI
  - Capacity will expand ~3x by 2023
  - Capacity will nearly double again 2024
  - Capable of another 2x expansion
- Roznov, CZ – Wafering and EPI

## 200mm SiC Plan

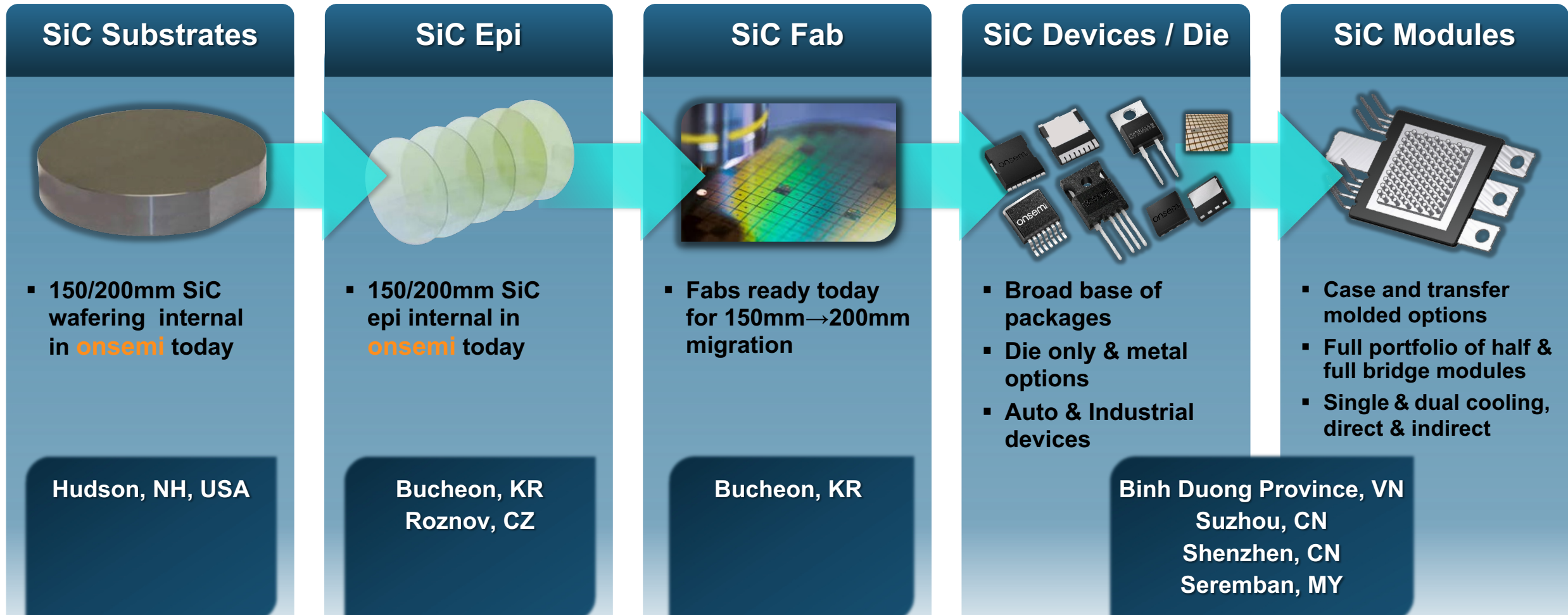
- ✓ 200mm SiC boule capability
- ✓ 200mm SiC device fab capability
- ✓ All equipment is 200mm capable
  - Wafer qualification **in 2024**
  - 200mm revenue ramp **in 2025**

## SiC Wafer Fab Ramp (Avg WPW)



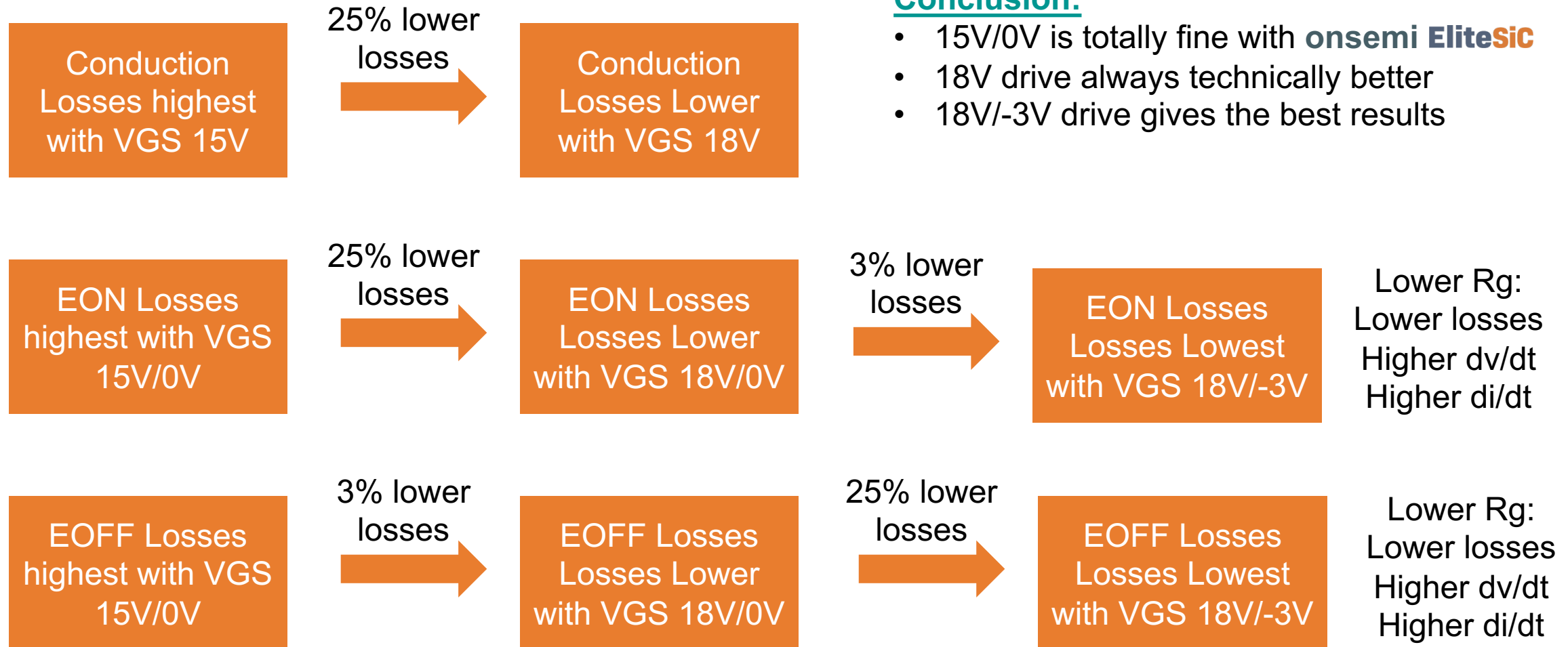


# SiC Supply Assurance: From Substrate to Modules



onsemi's end to end capabilities drive superior performance and quality

# Losses vs Gate Drive Voltages with 1200V M3S SiC MOSFETs



# onsemi SiC MOSFET and Diode Families

2000V Releasing Soon

Family	Series	Optimization	650V	900V	1200V	1700V	Primary Applications
M1	M1	Low RDS(ON) High SCWT			..120SC1	..170M1	
M2	M2	Low RDS(ON) High SCWT	..065SC1	..090SC1			
M3	M3S	High speed	..065M3S		..120M3S		
	M3P, M3e	Low RDS(ON) High SCWT			..120M3x SCWT dependent		

Family	Optimization	650V	900V	1200V	1700V	Primary Applications
D1	High IFSM	..065A		..120A	..170A	
D2	Low QC	..065B				
D3	Low QC x VF			..120C		

Traction  
 On-board Charger  
 EV Charging Station  
 UPS/Energy Storage  
 Solar  
 High Power Industrial






In Development





# 650V SiC MOSFETs – M3 Family


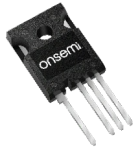



In Development  
( Sample / Release Date )  
In Plan

$R_{DS(ON)}$ (m $\Omega$ ) Typical @V <sub>gs</sub> :18V	TO-247-3L	TO-247-4L	D2PAK-7L	TOLL	BPAK ( Top Cool SMD PKG )
					
8	NTHL008N065M3S	NTH4L008N065M3S	NTBG008N065M3S		NTTC008N065M3S
12	NTHL012N065M3S ( Mar '24 / Nov '24 )	NTH4L012N065M3S ( Available / Nov '24 )	NTBG012N065M3S ( Available / Nov '24 )	NTBL012N065M3S ( Mar '24 / Q1 '25 )	NTTC012N065M3S
16	NTHL016N065M3S ( Available / Nov '24 )	NTH4L016N065M3S ( Available / Nov '24 )	NTBG016N065M3S ( Available / Nov '24 )	NTBL016N065M3S ( Mar '24 / Q1 '25 )	NTTC016N065M3S
23	NTHL023N065M3S ( Available / Jul '24 )	NTH4L023N065M3S ( Available / May '24 )	NTBG023N065M3S ( Available / May '24 )	NTBL023N065M3S ( Feb / Dec '24 )	NTTC023N065M3S
32	NTHL032N065M3S ( Available / Jul '24 )	NTH4L032N065M3S ( Available / Jul '24 )	NTBG032N065M3S ( Available / Jul '24 )	NTBL032N065M3S ( Feb / Dec '24 )	NTTC032N065M3S

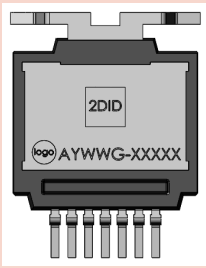

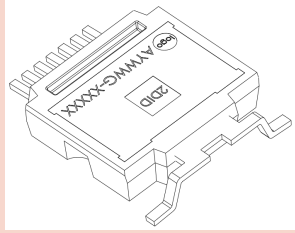
# 1200V SiC MOSFETs – M3 Family

Released  
In Development  
(Sample / Release Date)

Automotive grade uses “NV” Industrial grade uses “NT”

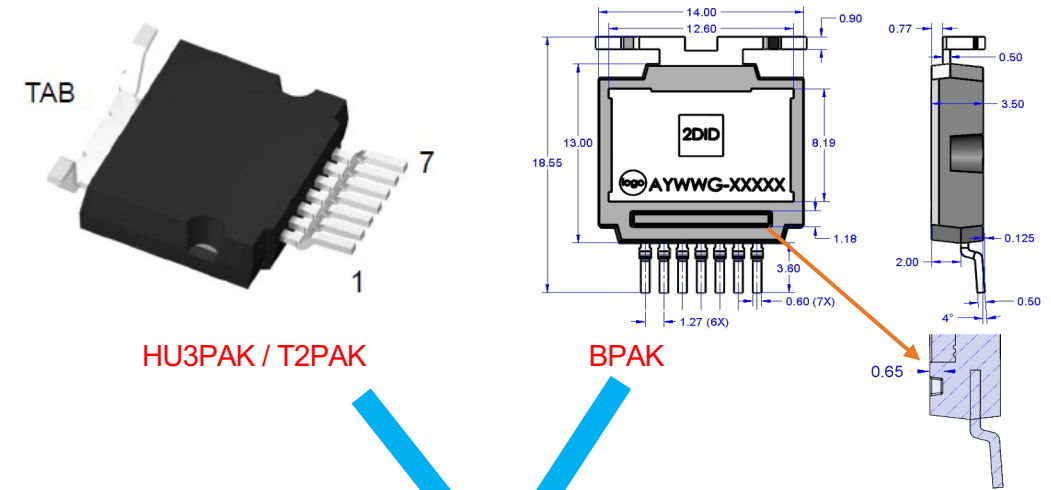
$R_{DS(ON)}$ (m $\Omega$ ) Typical @Vgs:18V	TO-247-3L	TO-247-4L	D2PAK-7L	BPAK ( Top Cool SMD PKG )	Die
					
13		<b>NTH4L013N120M3S</b> ( Available / Nov '23 )			<b>NTCR013N120M3S</b> ( Oct '23 / Nov '23 )
14		<b>NTH4L014N120M3P</b>	<b>NTBG014N120M3P</b>		
22	<b>NTHL022N120M3S</b>	<b>NVH4L022N120M3S</b> <b>NTH4L022N120M3S</b>	<b>NVBG022N120M3S</b> <b>NTBG022N120M3S</b>	<b>NVTC022N120M3S</b> <b>NTTC022N120M3S</b> ( Available / Q4 '24 )	
29	<b>NTHL030N120M3S</b>	<b>NVH4L030N120M3S</b> <b>NTH4L030N120M3S</b>	<b>NVBG030N120M3S</b> <b>NTBG030N120M3S</b>	<b>NVTC030N120M3S</b> <b>NTTC030N120M3S</b> ( Available / Q4 '24 )	
40	<b>NTHL040N120M3S</b>	<b>NVH4L040N120M3S</b> <b>NTH4L040N120M3S</b>	<b>NVBG040N120M3S</b> <b>NTBG040N120M3S</b>	<b>NVTC040N120M3S</b> <b>NTTC040N120M3S</b> ( Available / Q4 '24 )	
65	<b>NTHL070N120M3S</b>	<b>NVH4L070N120M3S</b> <b>NTH4L070N120M3S</b>	<b>NVBG070N120M3S</b> <b>NTBG070N120M3S</b>	<b>NVTC070N120M3S</b> <b>NTTC070N120M3S</b> ( Available / Q4 '24 )	

# BPAK Top Cool SiC: Introduction

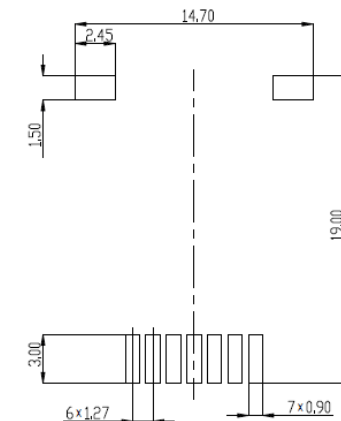
POD Option#	Top view	Side view	Angle view
Top Cool			

## Selling points:

1. Clip: up to 5X Ampacity and Power cycle capability
2. High creepage design: 5.8 mm (T2PAK: 3.75 mm)
3. M3S technology: best in class performances for hard switching applications
4. Scalable platform: IGBT and SiC offered



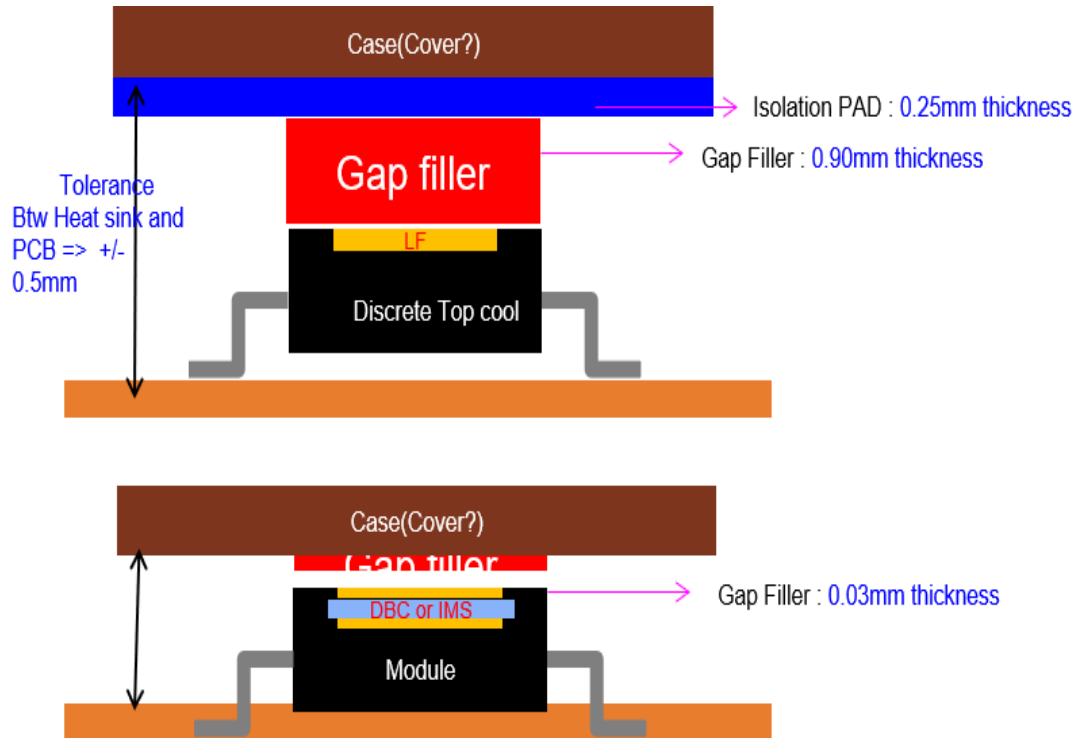
Same footprint and package thickness.  
Pin-to-Pin compatible



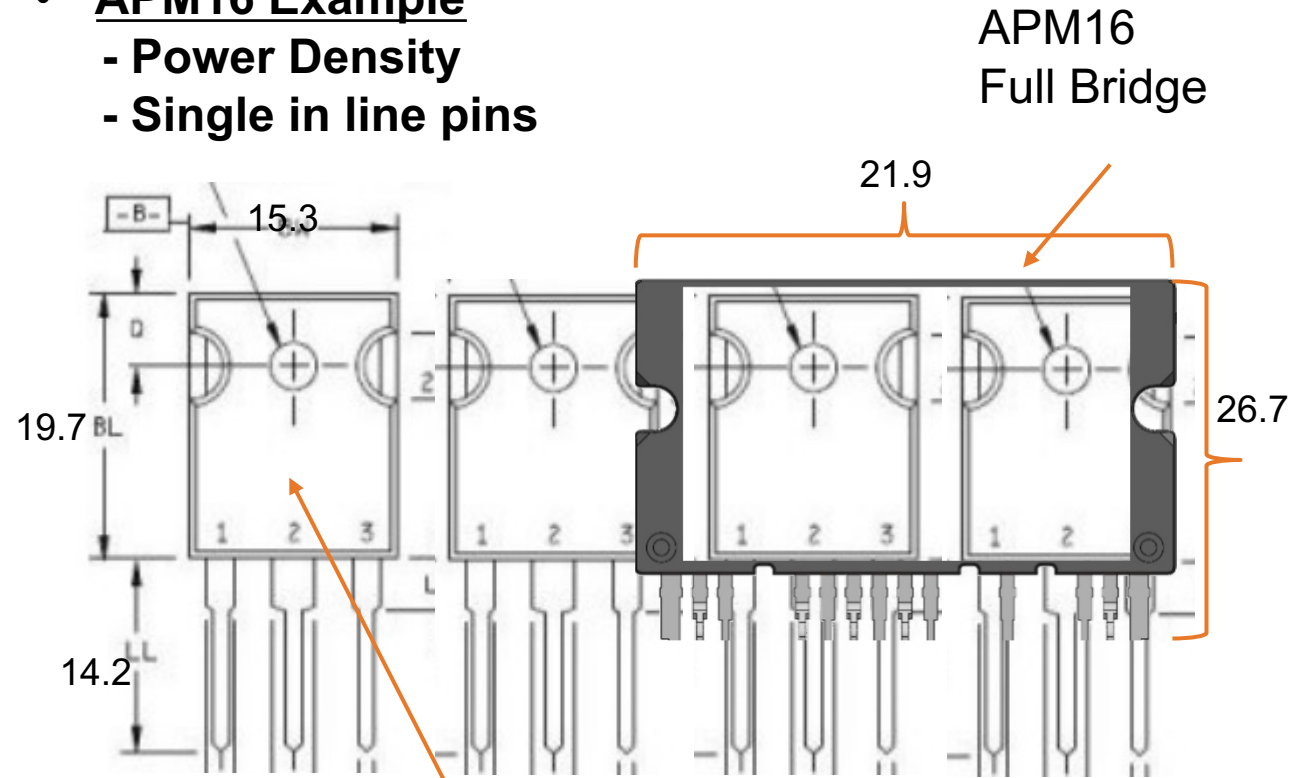


# Why Module over Discrete?

- Thermal performance
- Save Metal PCB (in case of D2Pack)
- Tolerance of Gap filler for the Top Cool
- Fit Rate Improvement
- Power Density



- **APM16 Example**
  - Power Density
  - Single in line pins



TO247

# SiC SPM®31 (Mini)

## Features

- 1200V M3T SiC MOSFET ( $V_{gs}$  : 0V ~ 15/18V)
- Miller Clamp function into gate drivers
- High power density in small die size & High efficiency
- Fast switching capability
- Pin compatible with 'M' Competitor Mini DIP & Onsemi IGBT SPM31
- Very low thermal resistance with DBC substrate
- Built in bootstrap circuit
- No side dummy for more creepage

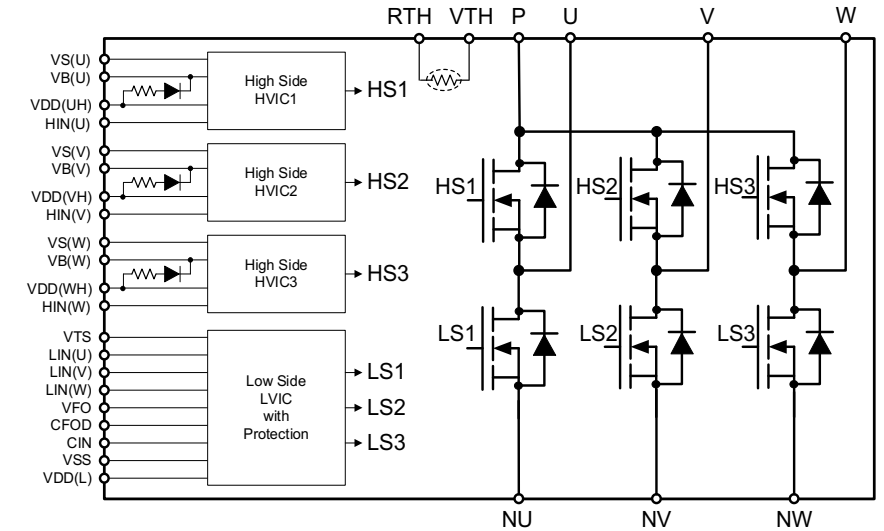
## 1200V Line-up

Product	Voltage	Rds(on)	Substrate	Remark
NFAM5812SCBUT	1200V	58 mΩ (40A)	DBC (AlN)	ES : Q4`23 MP : Q1`25
NFAM4512SCBUT	1200V	45 mΩ (50A)	DBC (AlN)	
NFAM3212SCBUT	1200V	32 mΩ (60A)	DBC (AlN)	

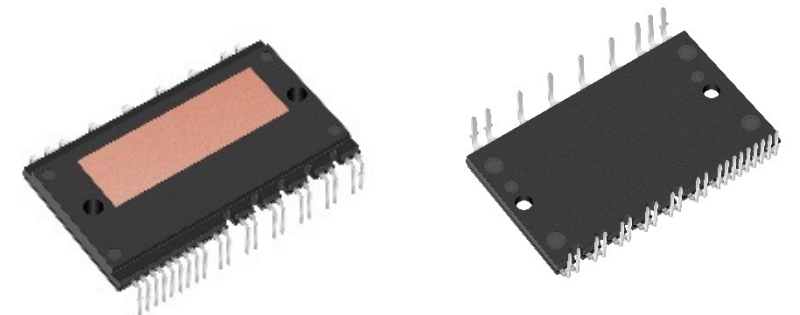
## Target Application

- Servo Motor
- Industrial Inverter
- HVAC

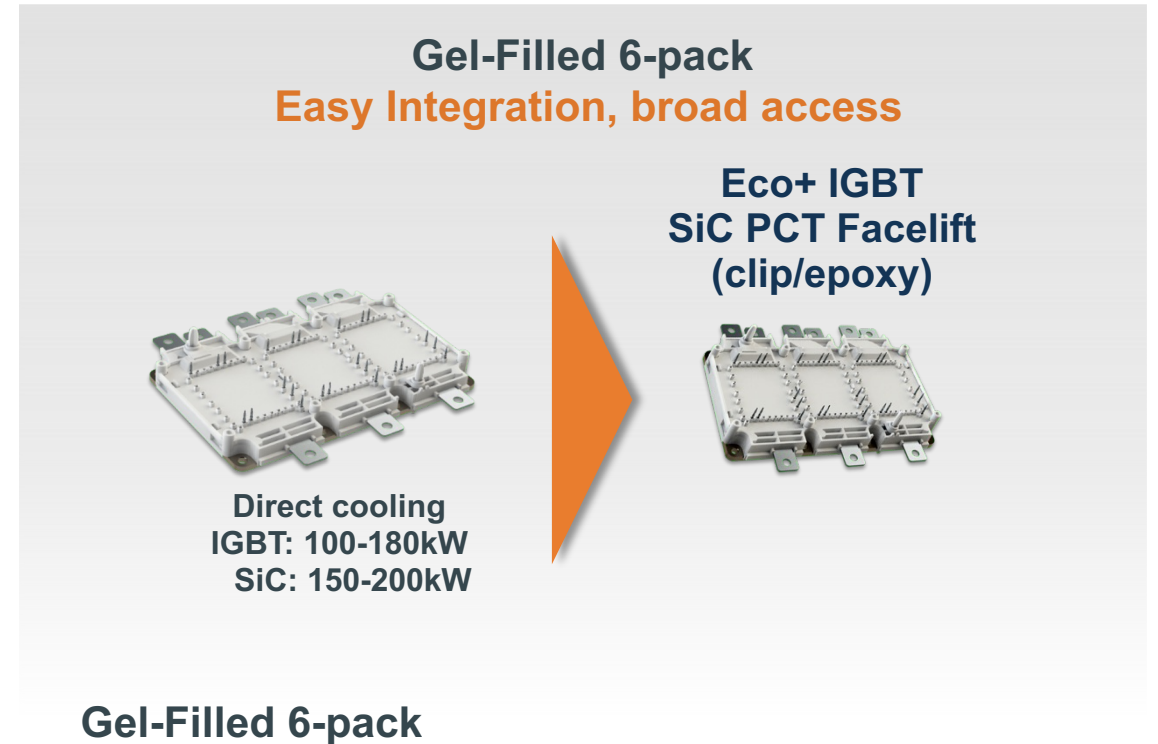
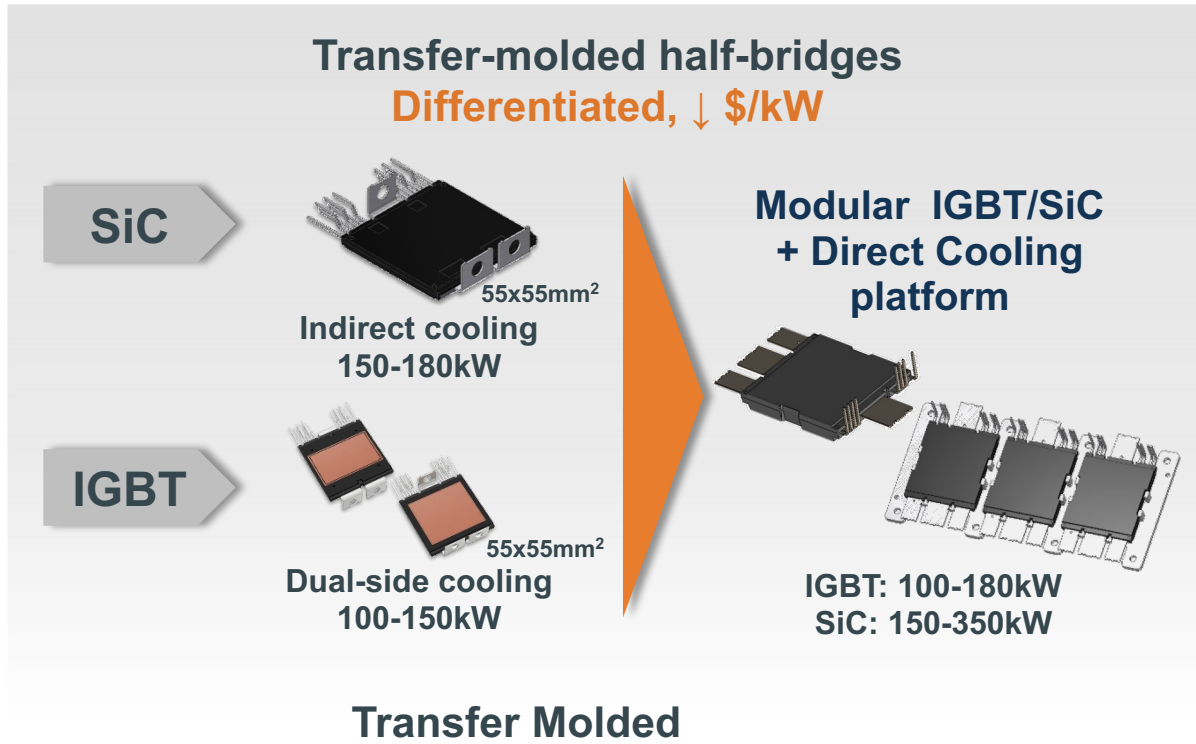
## Block Diagram



Package: 54.5 mm × 31 mm × 5.6 mm



# Differentiated Transfer Molded Packages – also for eCav

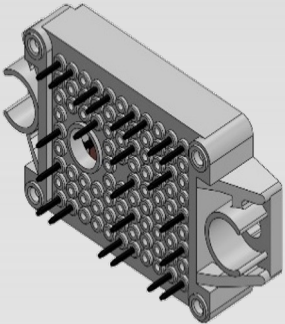


<b>Reliability</b>	Advanced interconnect technology to enable <b>increased power density</b>	Limited by wire bond & solder interconnect
<b>Stray inductance</b>	<b>Low stray inductance</b> , maximize performance esp. w/ SiC	Higher stray inductance due to interconnect technology & footprint
<b>Operating Tj</b>	Option for <b>200°C</b> & beyond operation	Limited to 175°C
<b>\$/kW Roadmap</b>	<b>Broad path forward</b> , bigger potential on SiC	Narrow path, chip shrink & yields a limiting factor
<b>Market Access</b>	Customized towards <b>differentiation</b>	<b>Broad market access</b> , but tough competitor landscape



# Gel-filled Modules for Energy Infrastructure

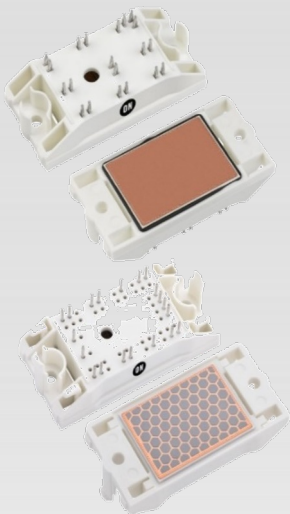
F1



1.2 mm press-fit pins  
Solder pins

With TIM/no TIM

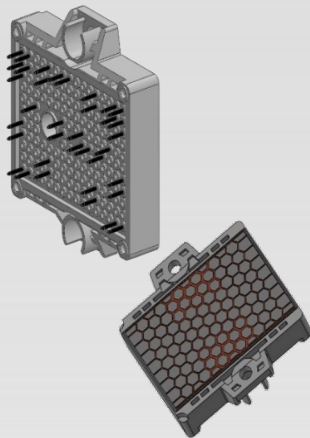
Q0



1.2 mm press-fit pins  
1.6 mm press-fit pins  
Solder pins

With TIM/no TIM

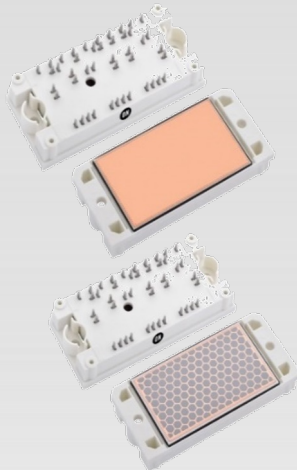
F2



1.2 mm press-fit pins  
Solder pins

With TIM/no TIM

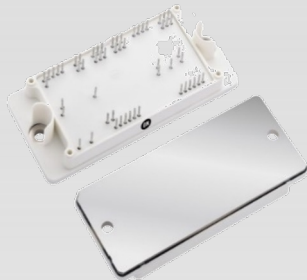
Q1



1.2 mm press-fit pins  
1.6mm press-fit pins  
Solder pins

With TIM/no TIM

Q2

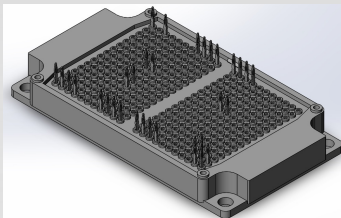


**with base  
plate**

1.6 mm press-fit pins  
Solder pins

With TIM/no TIM

F5+BP



**with base  
plate**

1.2 mm press-fit pins  
Solder pins

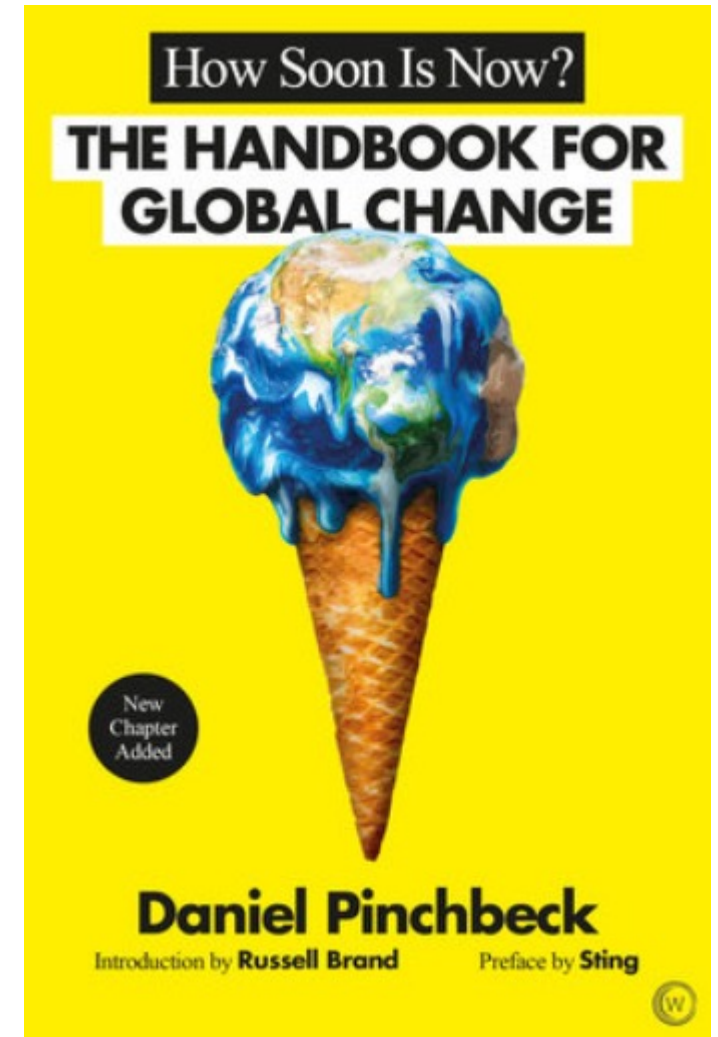
With TIM/no TIM

# So..... How soon is NOW ?

## Conclusion:

- SiC technology is Mature !
- SiC have Surpassed Si quality level !
- SiC is competitive at solution Level !
- SiC is available in high volume from onsemi !
- SiC market have already taken off !

**The Rubber is hitting the road !**  
**Get on the bus or be left behind....**



**Thanks For Your Attention**

**Please Reach Out For Further Conversation !!!**

---