

Ever Researching For A Brighter World

- Nichia UV LED -The Time is Now

Corporate Information



Founded	1956				
HQ Location	Anan-Shi, Tokushima, JAPAN				
President, CEO	Hiroyoshi Ogawa				
Main Products	Optical semiconductor (LED, Laser)				
	Chemicals / Phosphors				
	Lithium Ion Battery Materials				
Employees	~ 9,400 globally and growing				

LED's FOR EVERY APPLICATION



Nichia remains the only <u>STABLE</u> LED Manufacturer with the <u>BALANCE</u> & <u>DIVERSITY</u> across <u>ALL</u> markets

Corporate Campuses



Anan (HQ)

- •LED, Laser Diodes
- Phosphors Magnetic Materials
- Business & Administration, Engineering



Naruto • LED (Lighting and Backlighting)



<u>Tatsumi</u>

- •LED (Automotive, Display, Power LED for lighting)
- Phosphors
 Battery Materials
- Pharmaceutical Materials



Nichia – The Most Sustainable LED Supplier & Partner

Own Die, Own Phosphor, Own Packaging & Own Processes

Recognized for leading quality & reliability via superior materials, products and process design.

Highest Quality Vertically Integrated

STABILITY

Strongest IP portfolio since our invention of blue and white LED.

Strong IP Portfolio

Pure Play LED Mfgr.

50+ years of Phosphor expertise, Global Top 25 semiconductor Mfgr, No downstream plans

ΝΙCΗΙΛ



World's largest LED supplier, Shortest lead times, Very consistent yields

Uncertainty in the LED Manufacturer Landscape





Corporate Information – Uncertainty in the LED Landscape



WNICHIA Ever Researching For A Brighter World (http://www.nichia.com)

Corporate Information – Uncertainty in the LED Landscape



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UV HIGHLIGHTS

ΜΝΙCΗΙΛ

2020 UV LED Lineup

Radiant Flux	Peak Wavelength (nm)								
	280	365	375	385	395	405			
60W~									
10W~				Ĩ					
3500mW~									
1000mW~		😒 🦣		😒 🦣	😒 🦣	\$			
			\sim	$\langle \rangle$	$\langle \rangle$	\sim			
500mW~									
70mW									
~20mW	Under Development		P >						
N: Narrow Directivity									

UV-C DEEP DIVE



Surface

- Most currently focused on by developers
- Scariest and perhaps most challenging
- Wide applicability, especially for LEDs

Bio

HVAC

- Existing market with traditional technology
- Addressing air circulation brings varying dynamics
- Less safety concerns for human UVC exposure



- Global necessity
- High Power requirements
- Commercial and Consumer applicability
 - Lower volume, but high relevance

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- Long approval process (i.e. FDA)
- Reluctancy to change to LED



334 Deep Dive

Features

 Leading efficiency UVC LED Hermetically sealed package for superior lifetime and reliability at high temperature / high humidity 3rd Party disinfection testing data available upon request. 		igh	Successor to NCSU334A
	T _A =25℃, I _F =3 (Max. I _F =50	50mA 0mA)	6.8×6.8×2.1mm
	Peak Wavelength	nm	280
	Radiant Flux	mW	70
	Efficacy	%	3.6
	Forward Voltage	V	5.5
	Directivity	deg.	120
	Absolute Maximum Junction Temperature	°C	100
	Feature	-	Hermetically Sealed
	H	-	*Typical values estimated for Specification release in early September

Nichia's unique crystal growth and packaging technologies contribute to long lifetime.

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Driving Test under High Ta High RH condition



Hermetic Shield can keep flux intensity than Non-Hermetic under High Ta High RH condition.

Reference

334 Deep Dive – Why 280nm?

Sterilization Effect



Benchmark

Part No.	Nichia's NCSU334x	Competitor ¹		
Peak Wavelength	280nm	265nm		
I _F	350mA	350mA		
Radiant Flux	70mW	40mW		
VF	5.5V	6.8V		
Efficacy	3.6%	1.7%		
Reliability	Major Advantage			

Note¹: The value in right is based on a competitor's specification and adjusted to be the same conditions.



Note²: For the competitor LEDs, Nichia randomly selected and evaluated samples under Nichia's conditions/environments.

The sterilization effect of Nichia's 280nm is better than other commercially available 265nm LEDs. Additionally, the efficacy AND reliability are significantly better at 280nm vs. 265nm

UV Dose for 99.9% Sterilization







¹ UV Dose $[mJ/cm^{2}]$ = Peak Irradiance $[mW/cm^{2}] \times$ Irradiation Time [sec.]

Note: Inner Diameter of 35mm

Peak Irradiance Simulation Result (NCSU334A U280 1pc. @350mA)



Estimated Irradiation Time² for 99.9% Sterilization (NCSU334A U280 1pc. @350mA)

Types of Bacteria	Estimated Irradiation Time for 99.9% Sterilization [sec.] (For each Working Distance)							
	3 mm	5 mm	10 mm	30 mm	50 mm	80 mm	100 mm	1000 mm
E. coli	0.1	0.2	0.7	5	14	33	52	7,000
P. aeruginosa	0.03	0.1	0.3	2	6	14	22	3,000
S. aureus	0.1	0.2	0.6	4	11	26	41	5,500
B. atrophaeus	0.2	0.5	2	11	30	71	111	15,000
A. brasiliensis	5	15	45	325	900	2,133	3,333	450,000

² Irradiation time was estimated based on the sterilization test results of NCSU334A U280 1pc. and the peak irradiance simulation result.

Note: This data is a reference value, hence Nichia cannot make guarantee these results. Please treat this data the as reference.

Call to Action

- 1. Take steps in designs to implement safety redundancy
- 2. Test, test and test again to ensure safety measures are functional
- 3. Do not cut corners to take advantage of a short-term opportunity
- 4. Consider all pieces of the puzzle irradiation, time, geometry, targeted organisms
- 5. Be engaged with, and aware of, developing standards (<u>www.iuva.org</u> & www.nist.gov)
- 6. Urgency with a sense of patience.

"Success requires both urgency and patience. Be urgent about making the effort, and patient about seeing the results."

-Ralph Marston





Thank you for your time! ありがとう

For further information contact info@nichia.com

WNICHIN Ever Researching For A Brighter World (http://www.nichia.com)

Disinfection with VIOLET vs LED only



RESULTS On workplane at 0.6 m

Average: 258 mW/m2 Min: 243 mW/m2 Max: 280 mW/m2 u0: 0.942

LED only

RESULTS

On workplane at 0.6 m

 Average:
 119 mW/m2

 Min:
 116 mW/m2

 Max:
 121 mW/m2

 u0:
 0.977

Irradiance

350 mW/m2

175 mW/m2

0 W/m2



Upper-Room UV-C Air Purification Proven to be effective and safe for over 70 years



- UV-C fixtures that irradiate only the air above 2.1 meters (7 feet) constantly disinfect the upper air volume.
- Most effective when air is mixed by fans and HVAC ventilation, but air also constantly mixes by normal convective currents
- In-duct UV-C air purification is less effective than upper-room as it does little to prevent in-room person-to-person transmission
- Upper-room UV-C is proven to be safe when installed properly



Upper Room UV and LEDiL Violet-12-RS



- Surface reflectance: 10 %
- Optics: LEDiL VIOLET-12-RS
- Total UVC output in the room 23.5 mW/m3







FLS UV Tools UV Lighting Designer Lighting System Selector Usable Light Tool

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UV Lighting Designer – Main Worksheet



- Calculate irradiance and dosage from radiometric flux
- Application specific worksheets (curing, surface, air, water)
- Eye and skin safety calculation worksheet
- Payback calculator worksheet with traditional light sources



Lighting System Selector iOS and Android Mobile App





- Easily find and select UV LEDs, modules, and light engines
- Generate PDF report to send to customers for feedback



Usable Light Tool – Supporting UV LEDs

Required Inputs



FUTURE

Resources to Accelerate UV Designs

- Ask UV questions at <u>UVLEDs@FutureElectronics.com</u>
- Contact your local FLS salesperson and field engineer to organize a personalized UV Webinar
- UV Lighting Designer (Excel simulation tool):
 - Available under NDA for Future Electronics customers
 - Contact your local FLS or Future Electronics salesperson
- Publicly available tools:
 - Lighting System Selector: iOS App Store and Google Play
 - Usable Light Tool: http://www1.futurelightingsolutions.com/ult



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