



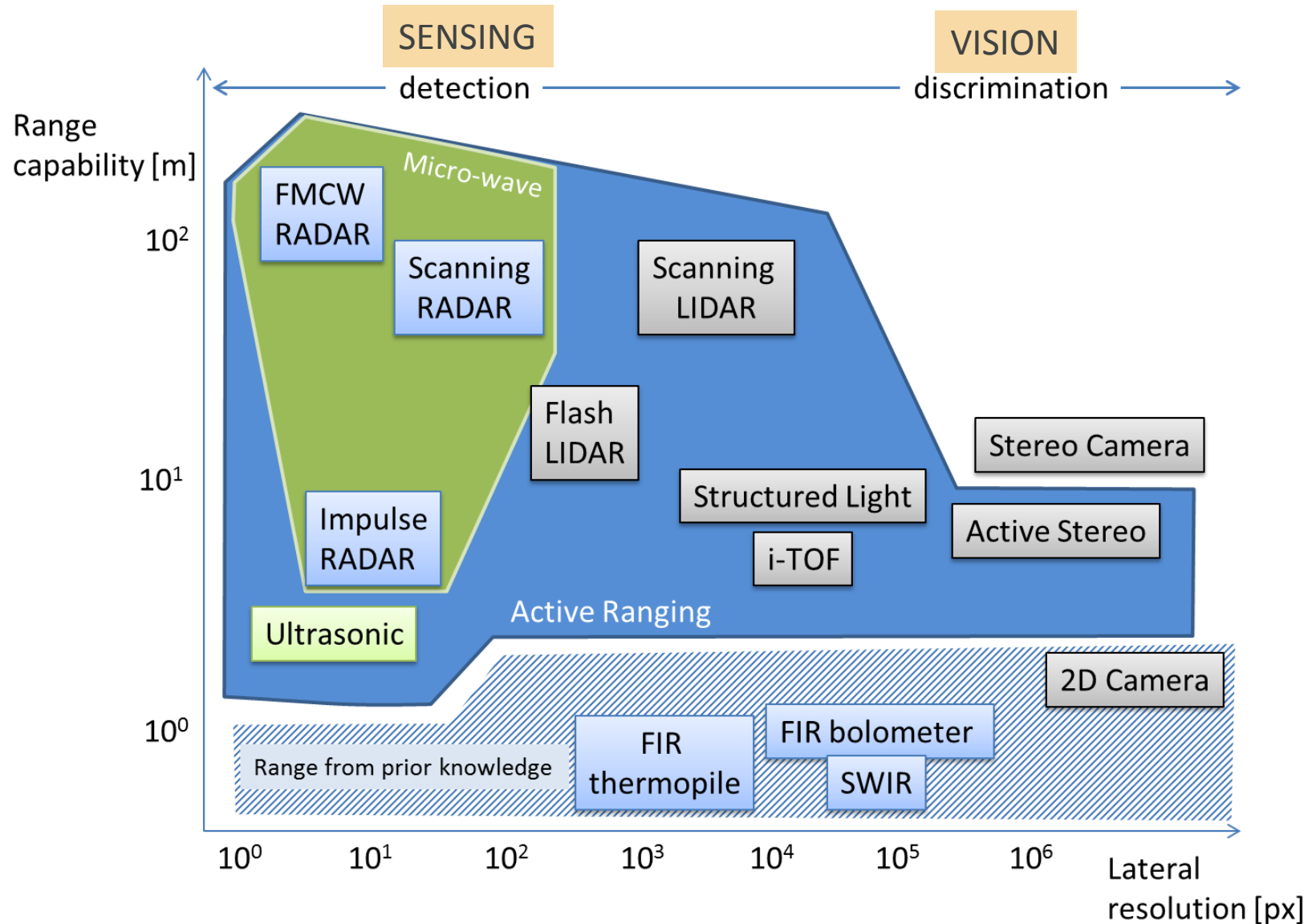
Melexis Optical Sensors

3D Time of Flight technology overview

Anuj Patel – Future Grand Rapids Tech Day – June 2019



Range Sensing & 3D Vision Technologies



2D vs 3D sensing: what's the task?



✓ 2D image processing

- ✓ Suitable whenever the application offers high contrast or if the structure and colour of the object are decisive for the end result.

✓ 3D image processing

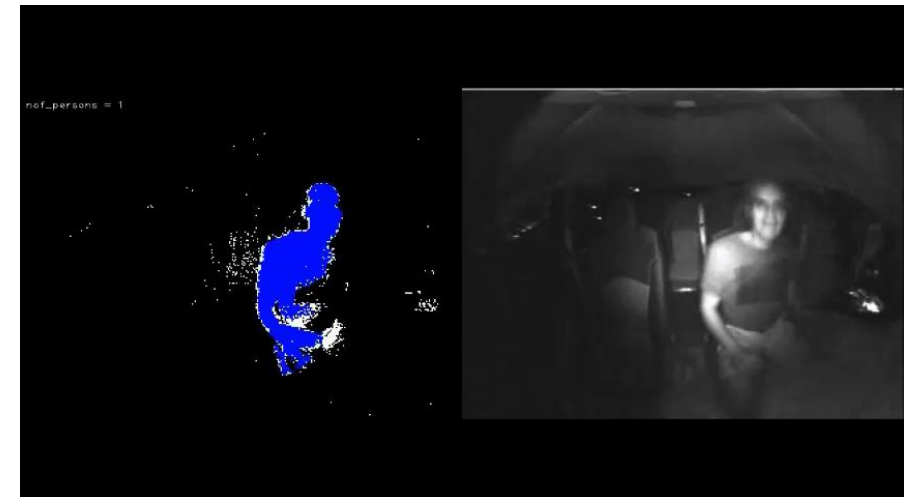
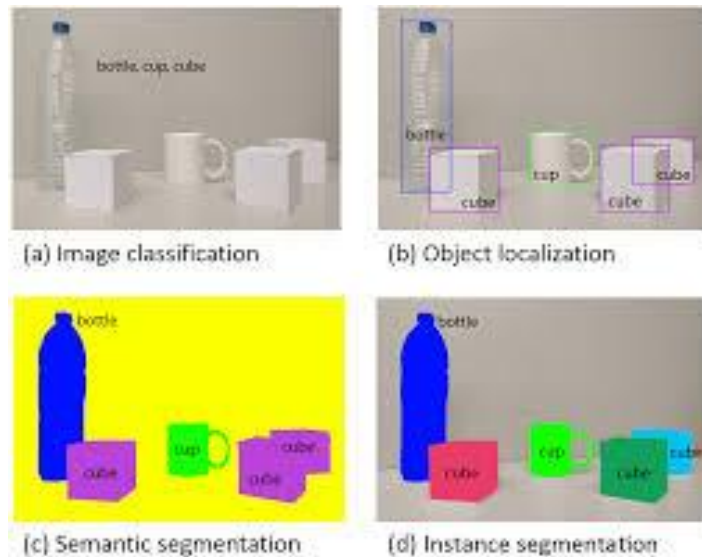
- ✓ Required whenever volumes, shapes or the absolute position to the object in the space is required.

Task	2D	3D
Analysis of volumes and shapes		✓
Recognize structure and color	✓	
Good contrast information	✓	
Contrast information poor or missing		✓
Positioning/detects objects in the third dimension		✓

3D sensing – key advantages



- ✓ **Semantic segmentation:** dividing a picture into multiple meaningful parts
 - ✓ Partition of an image into several "coherent" parts
 - ✓ 3D depth data enables to easily distinguish foreground and background, or volume of interest (threshold algorithm)
 - ✓ Basic area-growing algorithm or clustering algorithm can then be used with lower computation load



QVGA TOF Sensor: example of simple pixel clustering

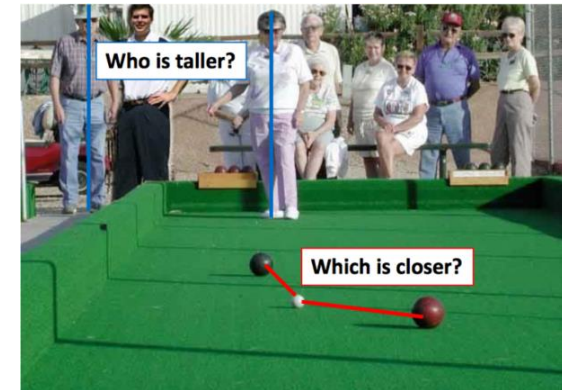
3D sensing – key advantages



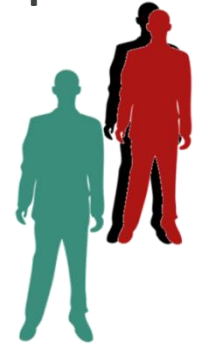
- ✓ **Absolute position**
- ✓ Computer vision based on 2D sensor cannot easily resolve the position of similar objects in the space

- ✓ Example:
 - ✓ Passenger classification can be carried out with 2D sensor and CV (*), using the shape of the seat as reference
 - ✓ Seat position sensor is needed to estimate the absolute position
 - ✓ Thickness of the passenger is not available
 - ✓ 3D sensor gives the absolute position of the passenger
 - ✓ Seat position sensor is not needed

(*) Computer Vision



2 or 3 people?



Position and size of objects

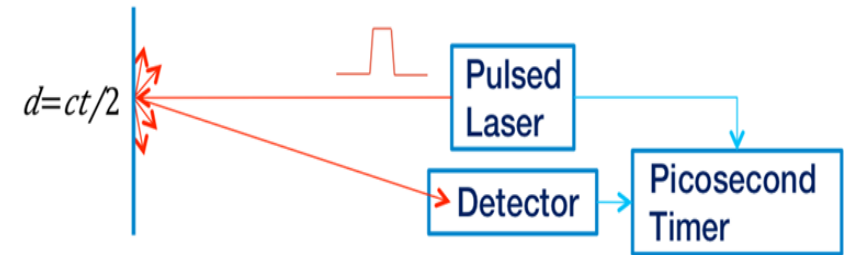


Face recognition

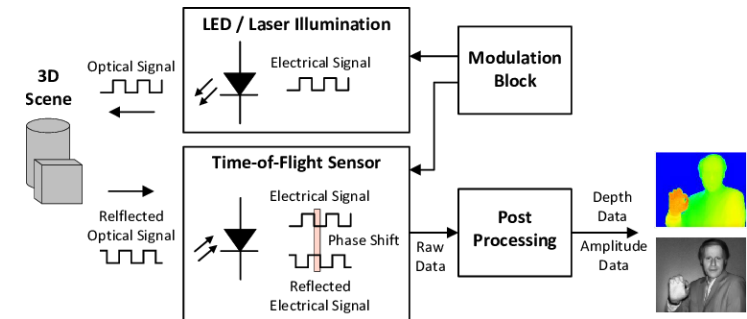
Time of Flight for 3D Sensing



- ✓ Reliable operation in sunlight
- ✓ Direct TOF (LIDAR) = time sensing
 - ✓ Complex electronics!
 - ✓ Ideal for long range 50-250m, **low** pixel count
- ✓ Indirect TOF (iTOF) = phase sensing
 - ✓ CMOS compatible
 - ✓ Compact
 - ✓ Cost effective
 - ✓ Ideal for short range, **high** pixel count, wide FOV, @video frame rate



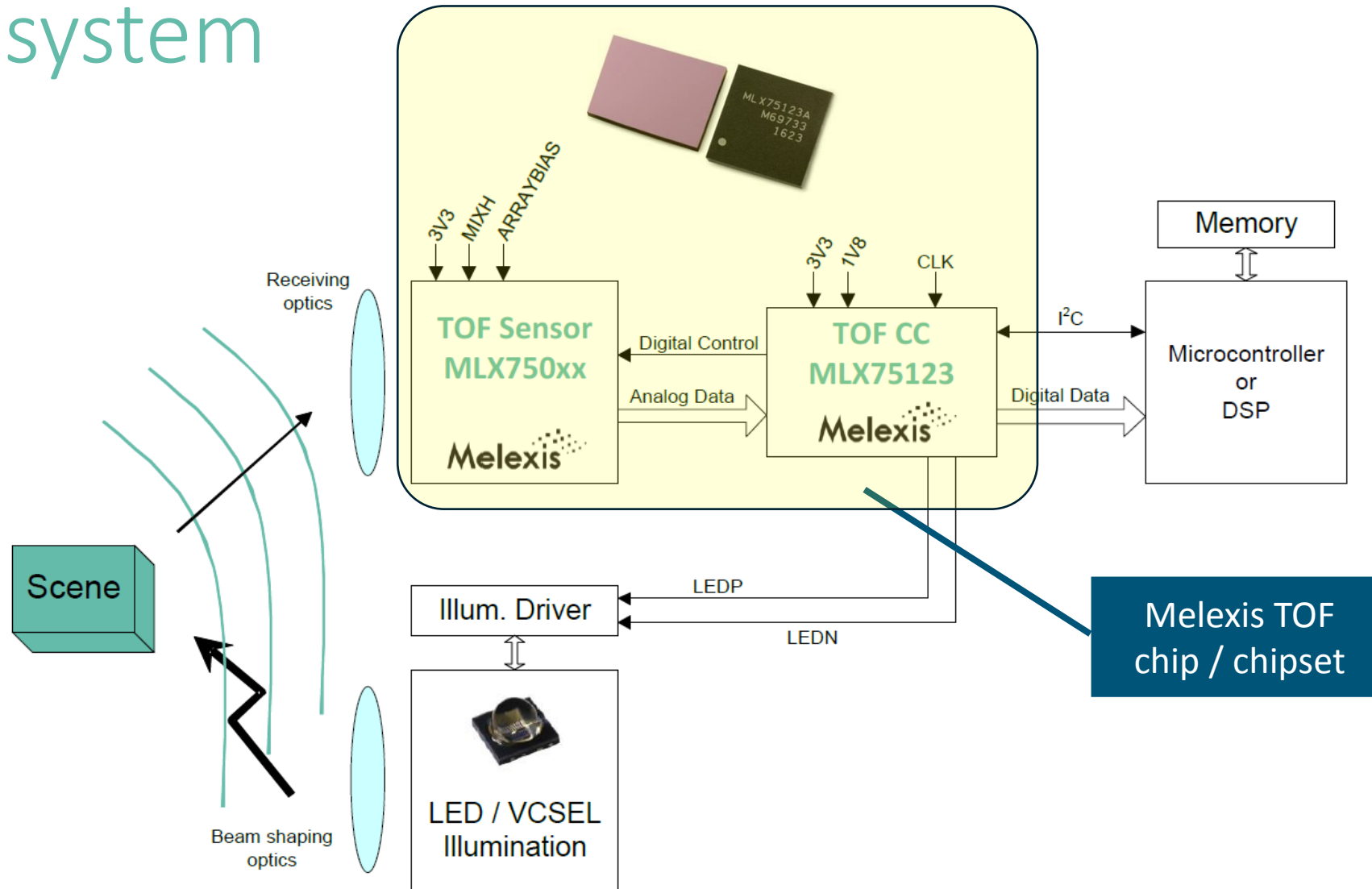
Source: SensL, <http://sensl.com/applications/lidar1/adas/>



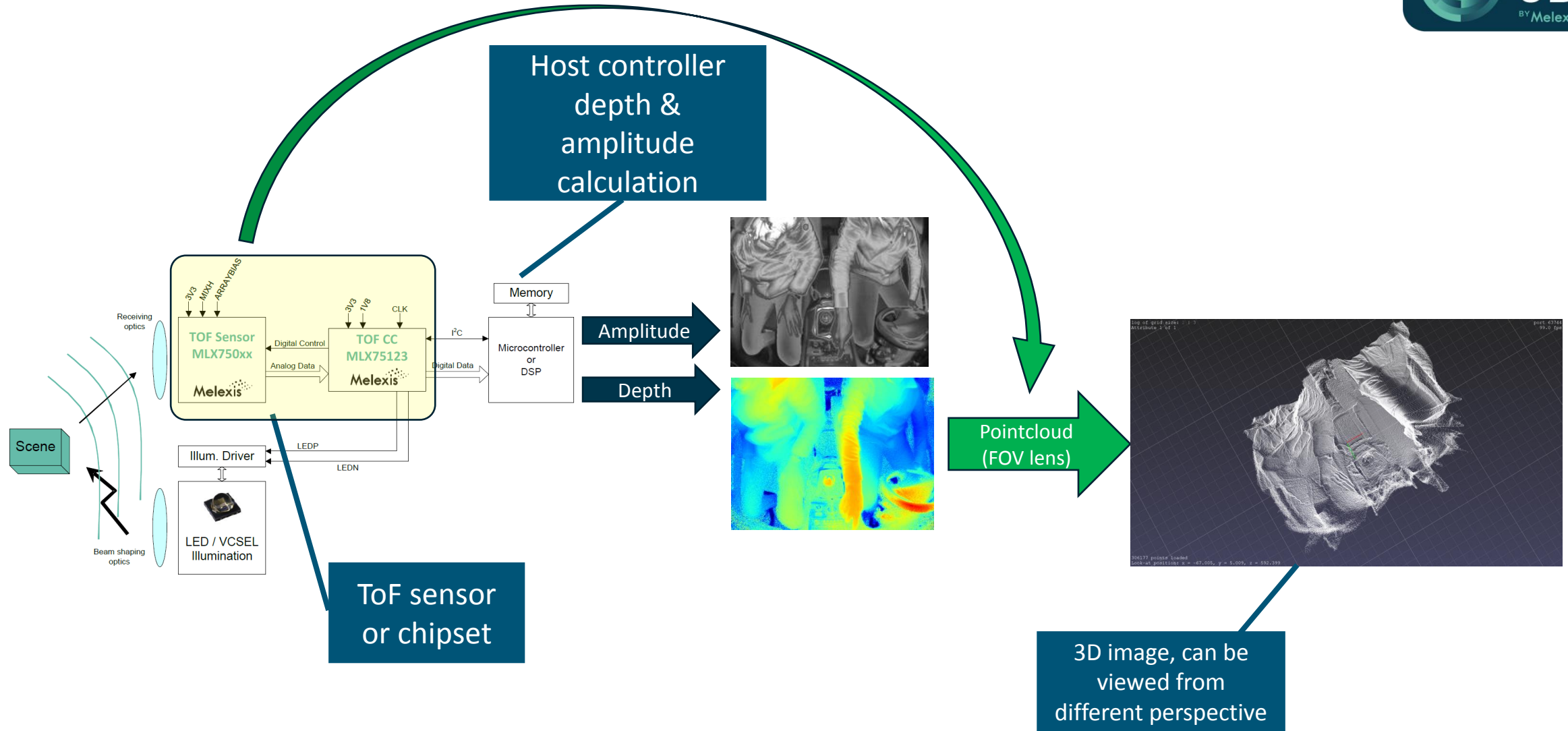
Source: ResearchGate,
https://www.researchgate.net/figure/302302710_fig1_Fig-1-The-working-principle-of-an-indirect-PMD-based-Time-of-Flight-depth-sensing

Products and System

iTOF system



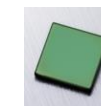
iTOF data processing steps



ToF sensor portfolio - overview



Feature	Gen 1 QVGA chipset MLX75023+MLX75123	Gen 2 QVGA chipset MLX75024+MLX75123	Gen 3 VGA Single chip MLX75027
Resolution	320 x 240		640 x 480
Pixel size	15x15um ²		10x10um
External quantum efficiency (Typ)	10% @ 850 nm	23% @ 850 nm 13% @ 940 nm	44% @ 850 nm 25% @ 940 nm
Full Well Capacity	240 ke-	450 ke-	160 ke-
Integrated optical filter or ARC	850nm BP filter	Double-sided ARC, No BP filter	
Sensor format	1/3"		1/2"
Pixel gain	fixed	x1...x3 selectable	fixed
Built-in temp. sensor	N/A	Tj accuracy +/-5 °C absolute	
Max modulation Frequency	40 MHz		100 MHz
Data interface	Parallel Video port		CSI-2 D-Phy 2 or 4-Lane



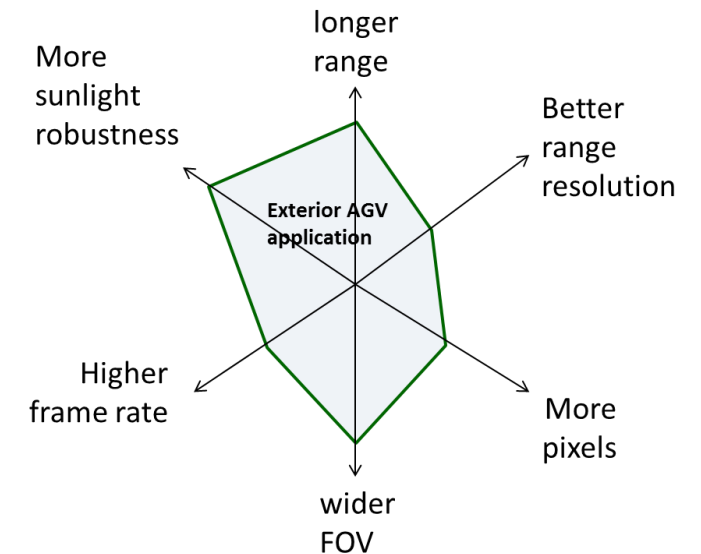
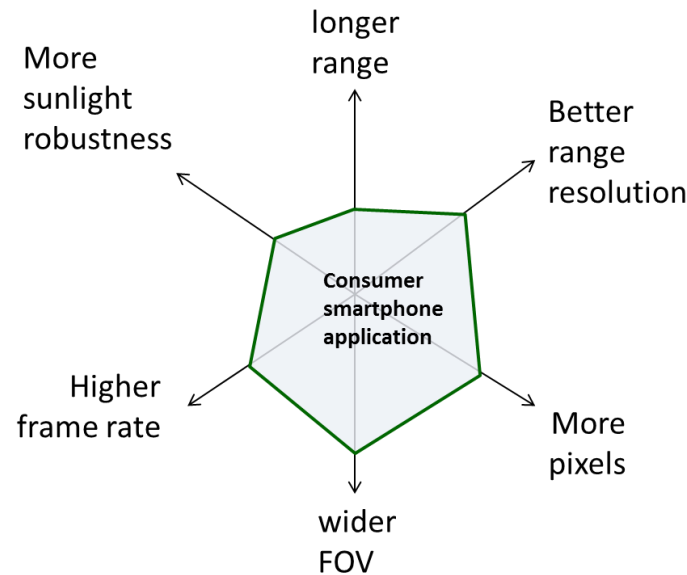
Applications

iTOF – typical application challenges



- ✓ Range accuracy
- ✓ Sunlight
- ✓ Frame rate
- ✓ Temperature
- ✓ Calibration
- ✓ Size
- ✓ Cost

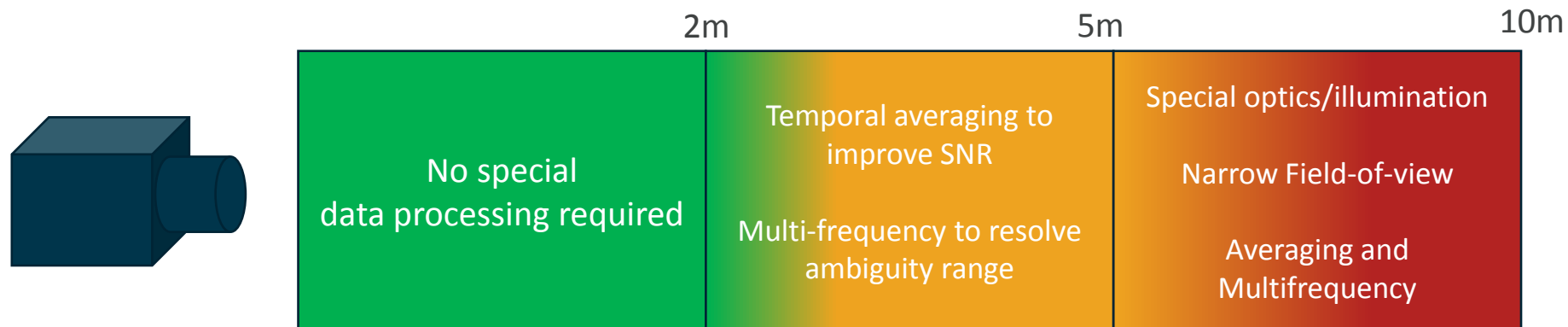
Trade off examples



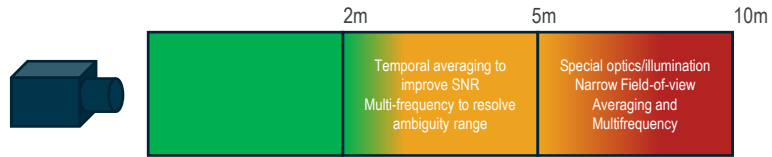
iToF technology typical range



- ✓ Achievable distance range depends on several factors
 - ✓ Reflectivity of the target (10%..90%)
 - ✓ Illumination power on the scene
 - ✓ Field of view: less useful signal with larger FOV and same illumination power

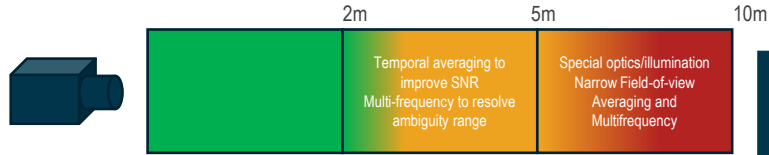


iTOF sensor – Typical Use Cases



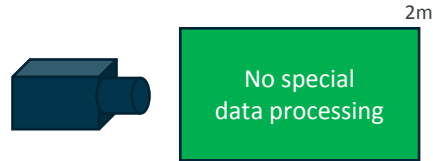
	range	Gen 1 QVGA chipset MLX75023	Gen 2 QVGA chipset MLX75024	Gen 3 VGA Single chip MLX75027	
Object Identification & Tracking		✓	✓	✓	Gen1 has 850nm integrated IR BP filter
Object Sizing & damage control			✓	✓	Depending on the size of the object and required spatial resolution
Obstacle detection & collision avoidance		✓	✓		
Approach & Docking			✓	✓	Depending on Field of View and required spatial resolution
Dynamic safety perimeter			✓	✓	Depending on Field of View and required spatial resolution
Gesture control & behavioural prediction		✓	✓		High resolution it is usually not necessary
Robotics mapping and navigation (SLAM)			✓		Cost sensitive application
People counting (shops ,public transportation)			✓	✓	
Smart lighting			✓	✓	High spatial resolution and depth accuracy to carry-out accurate object classification

iTOF sensor – Automotive Use Cases



	range	Gen 1 QVGA chipset MLX75023+75123	Gen 2 QVGA chipset MLX75024+75123	Gen 3 VGA Single chip MLX75027	
Indoor / Interior		850 nm	850 nm or 940 nm		
Gesture recognition		✓	✓	✓	Gen1 has 850nm integrated IR BP filter
In cabin monitoring – Front seat			✓	✓	940nm IR illumination, not visible to human eye
Full in-cabin monitoring				✓	VGA to cover wide area with enough spatial resolution
Head pose, hands on wheel			✓	✓	940 nm IR illumination, not visible to human eye
Object detection & tracking		✓	✓	✓	Depending on Field of View and required spatial resolution
Outdoor / Exterior			940 nm		
Gesture recognition			✓	✓	
Object detection & tracking			✓	✓	Depending on Field of View, depth accuracy (Fmod) and minimum object size
Object classification & tracking				✓	High spatial resolution and depth accuracy to carry-out accurate object classification

Automotive : comparison 2D vs 3D sensor



	2D	TOF 3D	Key differentiator or reason
Gesture recognition	✗	✓	Reliable detection in volume of interest and dynamic light/shadow conditions
Head pose & tracking – small angles & movements	✓	✓	
Head pose & tracking – nodding, large angles & movements	✗	✓	Salient points can be tracked in 3D
Face recognition	✓	✓	
Face recognition for authentication	✗	✓	Anti-spoof thanks to depth data
Eye opening & blinking	✓	✓	
Eye gaze	✓	✓	
Hands-on-wheel	✓	✓	Resolve occlusions thanks to depth information
Hands-on-wheel – approaching & leaving	?	✓	Absolute hand position thanks to depth data
Occupancy detection – front & rear seats	✓	✓	
Passenger classification (adult, a front/rear-faced child seat..)	?	✓	Body volume & height
Passenger position – for control of airbag deployment	?	✓	Real time absolute body position thanks to depth data
Arm & body tracking	✗	✓	Reliable detection in volume of interest and dynamic light/shadow conditions
Seat position & orientation	✗	✓	Absolute position & angle thanks to depth data
Object position & orientation (e.g. smartphone)	✗	✓	Absolute position & angle thanks to depth data

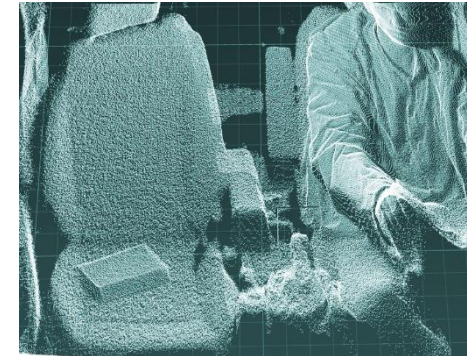
ToF sensor evaluation kit

Evaluation Kit



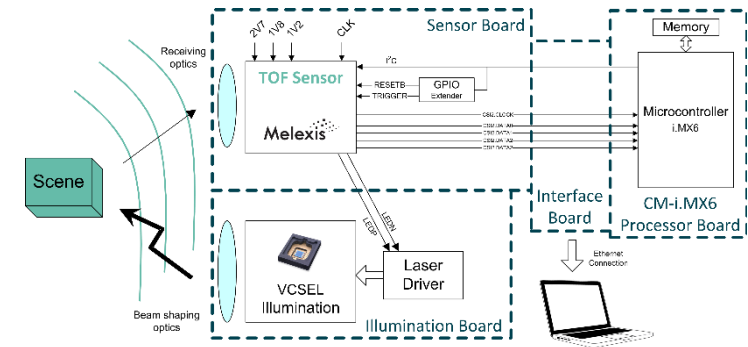
Key Features

- ✓ Exchangeable sensor optics (standard S mount)
- ✓ Distance & confidence data at max. 60 FPS
- ✓ Raw data mode(s)
- ✓ Visualizer, C API & Matlab SDK
- ✓ Dimensions: 80 x 50 x 35mm (full module)



Modular concept

- ✓ four stacked PCBs (from top to bottom)
 - ✓ illumination board
 - ✓ ToF sensor board
 - ✓ interface board
 - ✓ processor board.



It is possible to detach the top two PCBs from the bottom two PCBs by bypassing the board to board connection with an external cable suitable for FPD-Link III communication

Evaluation Kit – available versions



Feature	Part number	FOV	Wavelength	Illumination
Gen 1 QVGA	EVK75123-110-850-1	110°	850nm	VCSEL
	EVK75123-60-850-1	60°	850nm	VCSEL
Gen 2 QVGA	EVK75024-80-940-1	80°	940nm	LED
	EVK75024-110-940-1	110°	940nm	VCSEL
Gen 3 VGA	EVK75027-110-940-1	110°	940nm	VCSEL



A close-up photograph of two insect eyes, likely from a fly or similar insect, showing the intricate structure of the ommatidia. The eyes are a reddish-brown color. A semi-transparent blue rectangular overlay is positioned in the center of the image, containing the text.

Thank you

Melexis Optical Sensors