

御中													Issue No. / 発行№ : PC-0031656																			
													Issue date / 発行日 : 2023/5/9																			
工程変更連絡書 Process Change Notice													ヒロセ電機株式会社 郡山工場 品質管理課 Koriyama Factory, Quality control section, Hirose Electric Co., Ltd.																			
													承認 (Approval)				査 閲 (Review)				作 成 (Created by)											
													塚本 Tsukamoto				稲垣 Inagaki				本田 Honda											
貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。 早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。 本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。 We truly appreciate your significant support always. We are currently planning on the below process change for the products planned to be delivered to your company. Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.																																
貴社品番/Product number of your company													弊社品番/Product number by Hirose 244-0071-0-00 (representative/see attachment)																			
弊社品名/Product name by Hirose DH80-27P-LNA (representative/see attachment)																																
Content of change / 変更内容	Change 1	区分 Type	製品トレイ統一 Product trays will be used in common.										理由 Reason	トレイを共通化して入手性を良くするため To improve availability by using common trays																		
	Change 2	区分 Type	—										理由 Reason	—																		
	変更前 Before the change										変更後 After the change										影響範囲 The scope that will be affected.											
	※製品毎に専用トレイがある ※Every product has its own tray.										対象製品でDH80-27P-LNA専用トレイに統一する。 As for target products, DH80-27P-LNA specific tray shall be used in common.										梱包用トレイの変更になります。 It is a change of tray for packing. Necessary evaluation will be conducted.											
	Product name by Hirose 弊社品名					Trays					Product name by Hirose 弊社品名 DH80-27P-LNA DH80A-27P DH80-27P																					
	DH80-27P-LNA					DH80-27P-LNA specific tray 専用トレイ																										
	DH80A-27P					DH80A-27P specific tray 専用トレイ																										
	DH80-27P					DH80-27P specific tray 専用トレイ										・ 外観の変更 Appearance					有 change											
											・ 含有物質変更 Containing substance					無 No change																
	Execution schedule of the change plan / 変更実施計画	日程 Schedule		Apr.1						May 1						June 1						July 1						Aug.1				
工程整備 Preparation of process								→																								
標準類の整備 Preparation of standards, etc.								→																								
トライ / Trial											→																					
作業者教育 Training on operators											→																					
製品評価試験 Product evaluation test														→																		
サンプル提出 Submission of sample																	→															
初品検査結果提出 Submission of the initial product inspection result																				→												

量産納入予定日 Scheduled delivery date of mass production products	2023年7月予定 Scheduled in July, 2023	備考 Remarks	
変更計画可否回答希望日 Requested date of your acknowledgement	2023年5月26日 May 26, 2023		

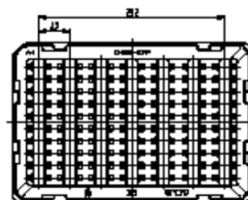
.....

ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Customer name:	
変更計画可否回答書 Acknowledgement	製品名 Product name :	DH80-27P-LNA (representative/see attachment)	ご判定日 Judgment date
	変更内容 Content of change :	製品トレイ統一 Product trays will be used in —	ご担当者 Person in charge
変更計画可否 Approval or Disapproval for the change plan:		承認 Approved	否認 Disapproved
		条件付 Conditionally approved	
必要提出資料、その他指示事項 Required materials for submission / other instructions			

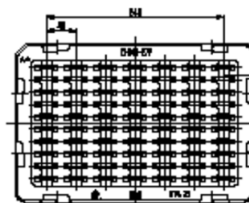
Target product list

Product code	Product name by Hirose
244-0071-0-00	DH80-27P-LNA
244-0052-5-00	DH80A-27P
244-0051-2-00	DH80-27P

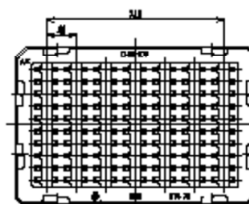
DH80-27P-LNA



DH80A-27P



DH80-27P



DH 80 -27 P-LNA tray to be used in common.

Changes

Inter-row pitch will be changed from 40 mm to 42 mm.

Along with the above, the distance between rows will be changed from 240 mm to 252 mm.

Pocket shape will be changed. (applying the pocket in common)