

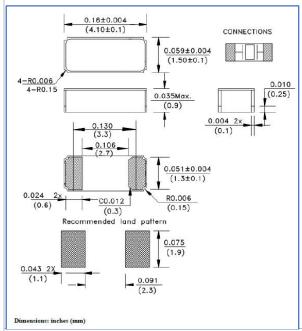
# **Engineering/Process Change Notice**

**ECN/PCN No.: 4548** 

For Manufacturer			
Product Description: 32.768KHZ SMD LOW PROFILE CRYSTAL	Abracon Part Number / Part Series: ABS09	□ Documentation only     区     □ ECN     □ EOL	Series     □ Part Number
Affected Revision:	New Revision:	Application:	☐ Safety ☑ Non-Safety

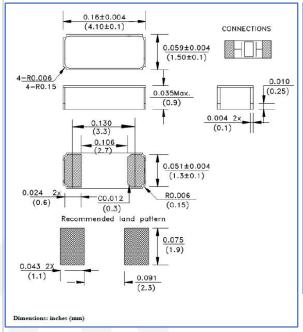
#### **Prior to Change:**

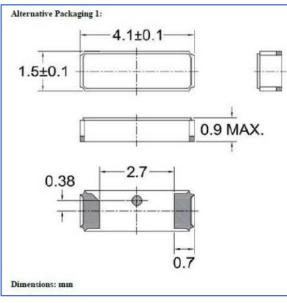
Mechanical dimensions



#### After Change:

#### Mechanical dimensions





Form #7020 | Rev. G | Effective: 02/22/2021 |















# **Engineering/Process Change Notice**

### **Cause/Reason for Change:**

Abracon introduced additional manufacturing sources to ensure product availability and to be in a better position to meet long term customer demand. Added an alternative bottom packaging structure to reflect the product produced by all manufacturing sources.

Change Plan				
Effective Date: 02/10/2023	Additional Remarks: N/A			
· · ·	14//			
Change Declaration: The added bottom packaging structure does not impact the electrical performance of the device.				
Issued Date:	Issued By:		Issued Department:	
02/10/2023	Brooke Cushman Product Engineer		Engineering	
Approval:	Approval:		Approval:	
Thomas Culhane	Reuben Quintanilla		Ying Huang	
Engineering Director	Quality	Director	Purchasing Director	
For Abracon EOL only				
Last Time Buy (if applicable):	Alternate Part Number / Part Series:		oer / Part Series:	
N/A	N/A		N/A	
Additional Approval:	Additional Approval	:	Additional Approval:	
N/A	N/A N/A		N/A	
Customer Approval (If Applicable)				
Qualification Status:				
		☐ Not accepted		
Note: It is considered approved if there is n	o feedback from the c	ustomer 1 month afte	r ECN/PCN is released.	
Customer Part Number: Customer Part Number:		Customer Project:	Customer Project:	
Company Name:	Company Representative:		Representative Signature:	
Customer Remarks:				



Form #7020 | Rev. G | Effective: 02/22/2021 |











### ABS09

Request Samples (>)



Check Inventory



4.1 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL Level = N/A

#### **Features**

- Low frequency in small size SMD
- 0.9mm height ideal for high density circuit boards
- Ceramic package offers excellent environmental & heat resistance
- -40°C to +85°C for industrial applications

### **Applications**

- Wide range in communication & measuring equipment
- Commercial & Industrial applications
- Wireless communications

### **Key Electrical Specifications**

<b>Parameter</b>	Specification
Nominal frequency:	32.768 kHz
Operating temperature:	- 40° C to + 85°C
Turn-over temperature:	+25° C ± 5° C
Storage temperature:	- 55° C to + 125°C
Frequency tolerance:	$\pm$ 20 ppm max.
Temperature coefficient:	- 0.034±0.006 ppm/T <sup>2</sup>
Equivalent series resistance:	70 kohms max.
Load capacitance CL:	12.5 pF (see options)
Drive level:	1.0 μW max.
Aging @ 25° C first year:	$\pm$ 5 ppm max.
Insulation resistance:	500Mohms with $100$ Vdc $\pm 15$ V
Shunt capacitance C0:	1.0pF typ.
Motional capacitance C1:	2.0fF typ.



**REVISED: 02-10-23** 

ABS09

Request Samples (>)

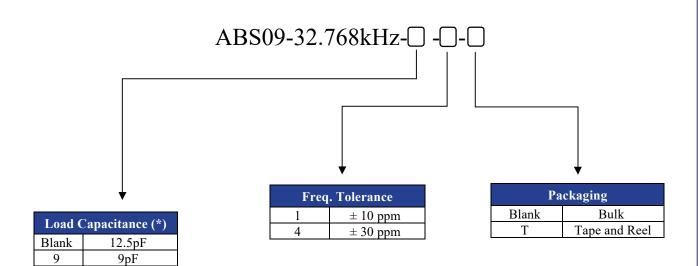


Check Inventory



4.1 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

### **OPTIONS AND PART IDENTIFICATION (Left blank if standard)**



(\*) Contact ABRACON for non-standard load capacitance

7pF

7



**ABS09** 

Request Samples (>)

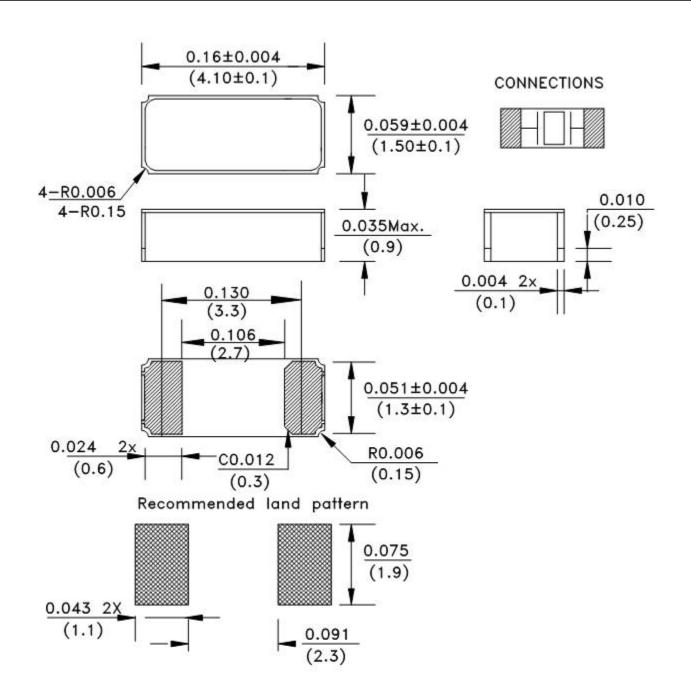


Check Inventory



4.1 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL Level = N/A

#### MECHANICAL DIMENSIONS



**Dimensions: inches (mm)** 



**ABS09** 

Request Samples (>)

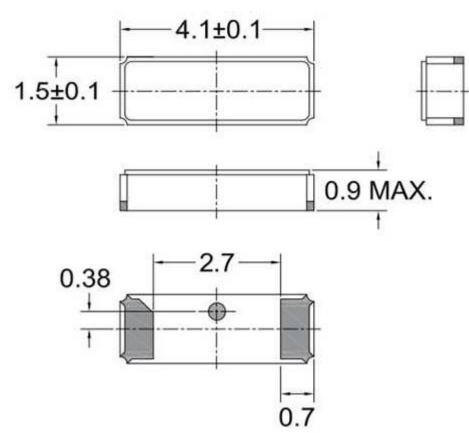


Check Inventory



4.1 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL Level = N/A

### **Alternative Packaging 1:**



**Dimensions: mm** 



ABS09

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Check Inventory



4.1 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** 

MSL Level = N/A



**Reflow Profile [JEDEC J-STD-020]** 

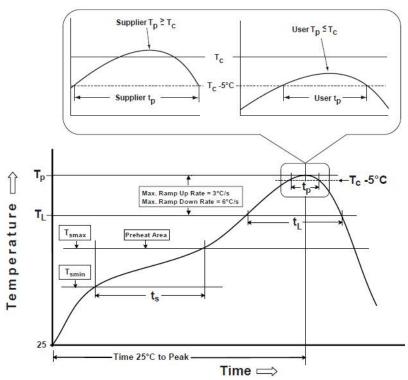


Table 1

SnPb Eutectic Process Classification Temperatures (Tc)		
Package Thickness	Volume mm³ <350	Volume mm³ ≥350
<2.5 mm	235 °C	220 °C
>2 E mm	220 °C	220 °C

Table 2

Pb-Free Process Classification Temperatures (T <sub>c</sub> )			
Package Thickness	Volume mm³ <350	Volume mm <sup>3</sup> 350-2000	Volume mm³ >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 mm - 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum (T <sub>smin</sub> )	100°C	150°C
Temperature maximum (T <sub>smax</sub> )	150°C	200°C
Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60 - 120 sec.	60 - 120 sec.
Average ramp-up rate (T <sub>smax</sub> to T <sub>P</sub> )	3°C/sec. max	3°C/sec. max
Liquidous temperature (T <sub>L</sub> )	183°C	217°C
Time at liquidous (t <sub>L</sub> )	60 - 150 sec.	60 - 150 sec.
Peak package body temperature (T <sub>P</sub> )*	see Table 1	see Table 2
Time (t <sub>p</sub> )** within 5°C of the specified classification temperature (T <sub>C</sub> )	20 sec.	30 sec.
Ramp-down rate (Tp to Tsmax)	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max
Reflow cycles	2 max	2 max

<sup>\*</sup>Tolerance for peak profile temperature (T<sub>P</sub>) is defined as a supplier minimum and a user maximum.



<sup>\*\*</sup>Tolerance for time at peak profile temperature  $(t_p)$  is defined as supplier minimum and a user maximum.

ABS09

Request Samples (>)



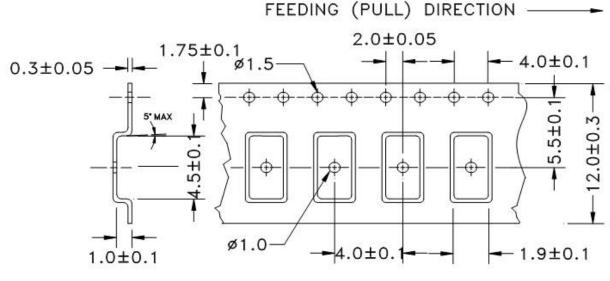
Check Inventory

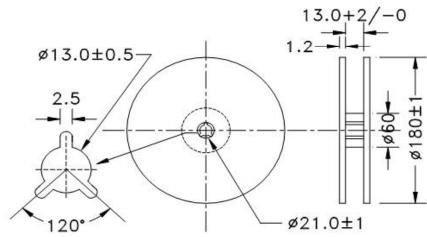


4.1 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

#### **PACKAGING**

T= tape and reel (3,000pcs/reel)





Dimension: mm

ATTENTION: Abracon LLC's products are COTS - Commercial-Off-The-Shelf products; suitable for Commercial, Industrial and, where designated, Automotive Applications. Abracon's products are not specifically designed for Military, Aviation, Aerospace, Life-dependent Medical applications or any application requiring high reliability where component failure could result in loss of life and/or property. For applications requiring high reliability and/or presenting an extreme operating environment, written consent and authorization from Abracon LLC is required. Please contact Abracon LLC for more information.



brand	affected part numbers
abracon	ABS09-32.768KHZ
abracon	ABS09-32.768KHZ
abracon	ABS09-32.768KHZ-1
abracon	ABS09-32.768KHZ-1-T
abracon	ABS09-32.768KHZ-4
abracon	ABS09-32.768KHZ-4-T
abracon	ABS09-32.768KHZ-6-T
abracon	ABS09-32.768KHZ-7
abracon	ABS09-32.768KHZ-7-T
abracon	ABS09-32.768KHZ-9
abracon	ABS09-32.768KHZ-9-1
abracon	ABS09-32.768KHZ-9-1-T
abracon	ABS09-32.768KHZ-9-T
abracon	ABS09-32.768KHZ-T