

December 2, 2022

PCN

Additional production site for back-end process of block varistors in Kutina

To increase the production capacity, additional to the current production site in Zhuhai/China an alternative production site will be introduced in Kutina/Croatia for back-end processes (metallization, assembly, soldering, sealing, marking, electrical and optical outgoing inspection and packing) of EPCOS block varistors (B72232B*, B72240B*, B72260B* and B72280B*).

This change has no impact on function, quality, reliability or lead time of the affected products. The plant in Kutina is qualified to IATF 16949 and produces at the same quality level as the plant in Zhuhai.

Affected products

Ordering code	Type
B72232 B0131K001	B32K130
B72232B0151K001	B32K150
B72232B0231K001	B32K230
B72232B0251K001	B32K250
B72232B0271K001	B32K275
B72232B0321K001	B32K320
B72232B0381K001	B32K385
B72232B0421C104	B32K420C4
B72232B0421K001	B32K420
B72232B0441K001	B32K440
B72232B0461K001	B32K460
B72232B0461S002	B32S460A
B72232B0551K001	B32K550
B72232B0681K001	B32K680
B72232B0750K001	B32K75
B72232B0751K001	B32K750
B72240 B0131K001	B40K130
B72240B0151K001	B40K150
B72240B0171K001	B40K175
B72240B0231K001	B40K230
B72240B0251K001	B40K250
B72240B0271K001	B40K275
B72240B0271K479	B40K275K479
B72240B0321K001	B40K320
B72240B0321K479	B40K320K479
B72240B0381K001	B40K385

TDK Electronics AG

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PPD

Varistors
 Internal / External

221202PPD2e

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B72240B0381K479	B40K385K479
B72240B0421K001	B40K420
B72240B0441K001	B40K440
B72240B0461K001	B40K460
B72240B0551K001	B40K550
B72240B0551S004	B40S550C
B72240B0601J001	B40J600
B72240B0601S001	B40S600A
B72240B0601S002	B40S600B
B72240B0681K001	B40K680
B72240B0681S001	B40S680A
B72240B0750K001	B40K75
B72240B0751C104	B40K750C4
B72240B0751K001	B40K750
B72240B0751K479	B40K750K479
B72240B0751S001	B40S750A
B72260B0102K001	B60K1000
B72260B0131K001	B60K130
B72260B0151K001	B60K150
B72260B0231K001	B60K230
B72260B0251K001	B60K250
B72260B0271K001	B60K275
B72260B0321K001	B60K320
B72260B0381K001	B60K385
B72260B0421K001	B60K420
B72260B0441K001	B60K440
B72260B0461J001	B60S460A
B72260B0461K001	B60K460
B72260B0461S001	B60S460A
B72260B0551K001	B60K550
B72260B0681K001	B60K680
B72260B0751K001	B60K750
B72280B0102S002	B80S1000A
B72280B0112K001	B80K1100
B72280B0131K001	B80K130
B72280B0151K001	B80K150
B72280B0231K001	B80K230
B72280B0251K001	B80K250
B72280B0271K001	B80K275
B72280B0271K002	B80K275E1
B72280B0271S002	B80S275A
B72280B0321K001	B80K320
B72280B0381K001	B80K385

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B72280B0381K002	B80K385K1
B72280B0381K003	B80K385K2
B72280B0381K004	B80K385K3
B72280B0421K001	B80K420
B72280B0441K001	B80K440
B72280B0441K004	B80K440K3
B72280B0461K001	B80K460
B72280B0551K001	B80K550
B72280B0551K004	B80K550K3
B72280B0551S001	B80S550A
B72280B0681K001	B80K680
B72280B0681K002	B80K680K1
B72280B0751K001	B80K750
B72280B7271K001	B80K275E7
B72280B7621K001	B80K625E7
B72280B7751K002	B80K750E7K2

Block varistors produced in Kutina are identified by the suffix V02 in the 18-digit ordering codes that are printed on the package labels and delivery notes.

Example: B72240B0751K101V02.

Scheduled date of change: March 20, 2023
(or earlier, with written approval by the customer)
Estimated date of first deliveries: March 20, 2023

Enclosure PCN (ID No. PPD 023/T127)

Contact Terry Lu, PPD VAR PM, Zhuhai FTZ

Customers are asked to address inquiries directly to their sales contacts.

Product / Process Change Notification

1. ID No. PPD 023/T127		2. Date of announcement December 2, 2022	
3. Product / product group EPCOS varistors	Old ordering code B72232B* B72240B* B72260B* B72280B*	New ordering code no change	Customer part number -
4. Description of change TDK's intention is to increase the capacity by adding additional back-end line for production of block varistors to a site in Kutina/Croatia. Besides capacity increase, TDK strives to mitigate risks such as natural disasters and pandemics.			
5. Effect on the product or for the customer (benefit, quality, specification, lead time) This change has no impact on function, quality, reliability or lead time. The ordering codes of deliveries from Kutina/Croatia plant will contain suffix V02.			
6. Quality assurance measures / risk assessment Release of all affected processes and equipment in Kutina according to IATF 16949. - Intensive training program for the production personnel. - Kutina is certified according to IATF 16949 and has long time experience with the affected processes for other products. - Intensified process control and outgoing inspection during the ramp-up phase.			
7. Scheduled date of change March 20, 2023 (or earlier, with written approval by the customer)			
8. Estimated date of first delivery of changed product March 20, 2023 If TDK Electronics AG does not receive notification to the contrary within a period of 10 weeks, TDK Electronics AG assumes that the customer agrees to the change. ☒ For an interim period we cannot rule out that old as well as new products will be shipped. ☐ Future shipments can consist of old and new products as the new changed product is used as an alternative to the old product.			
Quality Management Name Johann Reiterer		Signature Signed Reiterer	
Product Marketing Name Terry Lu Tel. +86 756 886 3884 Email terry.lu@tdk.com		Signature Signed Terry Lu	

Customer feedback	
Customer acknowledgement	Signature

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AFFECTED PARTS

B72232B551K1
B72280B751K1
B72232B271K1
B72240B751K1
B72232B251K1
B72232B321K1
B72232B421K1
B72232B461K1
B72240B151K1
B72240B251K1
B72240B271K1
B72280B112K1
B72232B131K1
B72232B151K1
B72240B131K1
B72260B751K1
B72260B461K1
B72240B551K1
B72232B231K1
B72280B131K1
B72280B112K1
B72260B271K1
B72260B461K1
B72280B131K1
B72280B151K1
B72260B751K1
B72280B112K1
B72240B750K1
B72260B461K1
B72232B551K1
B72232B131K1
B72232B551K1
B72240B551K1
B72260B251K1
B72280B461K1
B72260B151K1
B72232B231K1
B72232B751K1
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B72240B750K1

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B72280B251K1
B72280B271K1
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