



Product Change Notification / CAAN-12DLTL031

Date:

14-Dec-2022

Product Category:

Microprocessors

PCN Type:

Manufacturing Change

Notification Subject:

CCB 6010 Initial Notice: Qualification of ASEK as an additional assembly site for selected AT91SAM9G45xx, AT91SAM9G46xx, AT91SAM9M10xx and AT91SAM9M11xx device families available in 324L TFBGA (15x15x1.2mm) package.

Affected CPNs:

[CAAN-12DLTL031_Affected_CPN_12142022.pdf](#)

[CAAN-12DLTL031_Affected_CPN_12142022.csv](#)

Notification Text:

PCN Status:Initial Notification

PCN Type:Manufacturing Change

Microchip Parts Affected:Please open one of the files found in the Affected CPNs section.

Note: For your convenience Microchip includes identical files in two formats (.pdf and .xls)

Description of Change:Qualification of ASEK as an additional assembly site for selected AT91SAM9G45xx, AT91SAM9G46xx, AT91SAM9M10xx and AT91SAM9M11xx device families available in 324L TFBGA (15x15x1.2mm) package.

Pre and Post Change Summary:

	Pre Change	Post Change	
Assembly Site	ATX Semiconductor (Shanghai)Co. Ltd (ASSH)	ATX Semiconductor (Shanghai)Co. Ltd (ASSH)	ASE Inc. (ASEK)
Substrate Core Material	CCL-HL832NX	CCL-HL832NX	CCL-HL832NX(A-HS)
SM Material	PSR 4000 AUS-308	PSR 4000 AUS-308	PSR4000 AUS308
Die Attach Material	2100AS	2100AS	2100AC
Wire Material	CuPd	CuPd	CuPdAu
Molding Compound Material	KE-G1250LKDS	KE-G1250LKDS	KE-G1250NAS

Impacts to Data Sheet:None

Change Impact:None

Reason for Change:To improve manufacturability by qualifying ASEK as an additional assembly site.

Change Implementation Status:In Progress

Estimated Qualification Completion Date:April 2023

Note: Please be advised the qualification completion times may be extended because of unforeseen business conditions however implementation will not occur until after qualification has completed and a final PCN has been issued. The final PCN will include the qualification report and estimated first ship date. Also note that after the estimated first ship date guided in the final PCN customers may receive pre and post change parts.

Time Table Summary:

	December 2022					>	April 2023					
Workweek	49	50	51	52	53		13	14	15	16	17	18
Initial PCN Issue Date			x									
Qual Report Availability											x	
Final PCN Issue Date											x	

Method to Identify Change:Traceability code

Qualification Plan:Please open the attachments included with this PCN labeled as PCN_#_Qual_Plan.

Revision History:December 14, 2022: Issued initial notification.

The change described in this PCN does not alter Microchip's current regulatory compliance regarding the material content of the applicable products.

Attachments:

[PCN_CAAN-12DLTL031_Qualification Plan.pdf](#)

Please contact your local [Microchip sales office](#) with questions or concerns regarding this notification.

Terms and Conditions:

If you wish to receive Microchip PCNs via email please register for our PCN email service at our [PCN home page](#) select register then fill in the required fields. You will find instructions about registering for Microchips PCN email service in the [PCN FAQ](#) section.

If you wish to change your PCN profile, including opt out, please go to the [PCN home page](#) select login and sign into your myMicrochip account. Select a profile option from the left navigation bar and make the applicable selections.

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Affected Catalog Part Numbers (CPN)

AT91SAM9G45B-CU
AT91SAM9M10C-CU
AT91SAM9G45C-CU
AT91SAM9M10C-CU-100
AT91SAM9G46B-CU-101
AT91SAM9G46B-CU
AT91SAM9M11B-CU
AT91SAM9G45C-CU-999
AT91SAM9M10C-CU-999
AT91SAM9M10C-CU-101



QUALIFICATION PLAN SUMMARY

PCN#: CAAN-12DLTL031

**Date:
December 8, 2022**

**Qualification of ASEK as an additional assembly site for
selected AT91SAM9G45xx, AT91SAM9G46xx,
AT91SAM9M10xx and AT91SAM9M11xx device families
available in 324L TFBGA (15x15x1.2mm) package.**

Purpose: Qualification of ASEK as an additional assembly site for selected AT91SAM9G45xx, AT91SAM9G46xx, AT91SAM9M10xx and AT91SAM9M11xx device families available in 324L TFBGA (15x15x1.2mm) package.

CCB No: 6010

<u>Misc.</u>	Assembly site	ASEK
	MP Code (MPC)	910087BJBC09
	Part Number (CPN)	AT91SAM9G45C-CU
	MSL information	MSL3 260
	Assembly Shipping Media (T/R, Tube/Tray)	Tray PN#: KS-8808
	Base Quantity Multiple (BQM)	126
	Reliability Site	MTHAI
<u>Substrate</u>	Core Material	CCL-HL832NX(A-HS)
	SM Material	PSR4000 AUS308
<u>Bond Wire</u>	Material	CuPdAu
<u>Die Attach</u>	Part Number	2100AC
	Conductive	Yes
<u>MC</u>	Part Number	KE-G1250NAS
<u>PKG</u>	PKG Type	TFBGA
	Pin/Ball Count	324
	PKG width/size	15x15x1.2mm

Test Name	Conditions	Sample Size	Min. Qty of Spares per Lot (should be properly packed)	Qty of Lots	Total Units	Fail Accept Qty	Est. Dur. Days	ATE Test Site	REL Test Site	Pkg. Type	Special Instructions
Wire Bond Pull - WBP	Mil. Std. 883-2011	5	0	1	5	0 fails after TC	5				30 bonds from a min. 5 devices.
Wire Bond Shear - WBS	CDF-AEC-Q100-001	5	0	1	5	0	5				30 bonds from a min. 5 devices.
Solder Ball Shear	JESD22B117A	5	0	3	15	0	5				10 balls/5 units. Parts should gone Preconditioning
Coplanarity	JESD22B108A/POD	5	0	3	15	0					All units
Physical Dimensions	Measure per JESD22 B100	10	0	3	30	0	5				
High Temperature Storage Life (HTSL)	JESD22-A103. +150°C for 1008 hours. Read points at 0, 504, and 1008 hours. Electrical test pre and post stress at +25°C and hot temp (85°C)	45	5	1 3 (Cu wire qual)	50 150 (Cu wire qual)	0	45	MTHAI	MTHAI		Spare should be properly identified. 3 lots are required for Cu wire qual.

Test Name	Conditions	Sample Size	Min. Qty of Spares per Lot (should be properly packaged)	Qty of Lots	Total Units	Fail Accept Qty	Est. Dur. Days	ATE Test Site	REL Test Site	Pkg. Type	Special Instructions
Preconditioning - Required for surface mount devices	JESD22-A113. +150°C Bake for 24 hours, moisture loading requirements per MSL level + 3X reflow at peak reflow temperature per Jedec STD- 020E for package type; Electrical test pre and post stress at +25°C. JESD22A113. MSL3 260c	231	15	3	738	0	15	MTHAI	MTHAI		Spares should be properly identified. 231 parts from each lot to be used for HAST, uHAST & Temp Cycle test.
Unbiased HAST	JESD22-A118. +110°C/85% RH for 264 hours. Electrical test pre and post stress at +25°C.	77	5	3	246	0	10	MTHAI	MTHAI		Spares should be properly identified. Use the parts which have gone through Pre-conditioning.
Temp Cycle	JESD22-A104. -55°C to +125°C for 1000 cycles Electrical test pre and post stress at hot temp (85°C). WBP, on 5 devices from 1 lot, test following Temp Cycle stress.	77	5	3	246	0	30	MTHAI	MTHAI		Spares should be properly identified. Use the parts which have gone through Pre-conditioning.