







Product Change Notifications / ALAN-07GWEE835

Product Change Notification / ALAN-07GWEE835

Notification Body:

PCN Status:

Final Notification

PCN Type:

Manufacturing Change

Microchip Parts Affected:

Please open one of the files found in the Affected CPNs section.

Note: For your convenience Microchip includes identical files in two formats (.pdf and .xls)

Description of Change:

Qualification of G700LA as a new mold compound material for selected ATMEGA64xx, ATMGA16xx, ATMEGA25xx and ATMEGA32xx device families available in 64L VQFN (9x9x1.0 mm) package.

Pre and Post Change Summary:

	Pre Change	Post Change		
Assembly Site	ASE Group Chung-Li	ASE Group Chung-Li		
Assembly site	(ASCL)	(ASCL)		
Wire Material	Au/Cu/PdCu	Au/Cu/PdCu		
Die Attach Material	EN-4900GC	EN-4900GC		
Molding Compound Material	CEL-9240	G700LA		
Lead-Frame Material	C194	C194		
Lead-Frame Paddle Size	228x228/ 311x311	228x228/ 311x311		
DAP Surface Prep	Ring/ Double Ring	Ring/ Double Ring		

Date

29-Nov-2022

PCN Type

Manufacturing Change

PCN

ALAN-07GWEE835

Title

CCB 5064 Final Notice: Qualification of G700LA as a new mold compound material for selected ATMEGA64xx, ATMGA16xx, ATMEGA25xx and ATMEGA32xx device families available in 64L VQFN (9x9x1.0 mm) package.

Product Category

8-bit Microcontrollers

Affected CPNs

<u>ALAN-</u>

07GWEE835 Affected CPN 11292022.pdf

<u>ALAN-</u>

07GWEE835 Affected CPN 11292022.csv

Attachments

PCN_ALAN-07GWEE835 Qual Report.pdf

Impacts to Data Sheet:

None

Change Impact

None

Reason for Change:

To improve manufacturability by qualifying G700LA as new mold compound material.

Change Implementation Status:

In Progress

Estimated First Ship Date:

December 23, 2022 (date code: 2252)

Note: Please be advised that after the estimated first ship date customers may receive pre and post change parts.













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Quai Report Availability						Χ			
Final PCN Issue Date						X			
Estimated Implementation Date								X	

Method to Identify Change:

Traceability code

Qualification Report:

Please open the attachments included with this PCN labeled as PCN_#_Qual_Report.

Revision History:

March 10, 2022: Issuance of Initial notification.

November 29, 2022: Issuance of Final notification. Attached Qual Report and added estimated first ship date on December 23, 2022.

The change described in this PCN does not alter Microchip's current regulatory compliance regarding the material content of the applicable products.

Please contact your local Microchip sales office with questions or concerns regarding this notification.

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ALAN-07GWEE835 - CCB 5064 Final Notice: Qualification of G700LA as a new mold compound material for selected ATMEGA64xx, ATMGA16xx, ATMEGA25xx and ATMEGA32xx device families available in 64L VQFN (9x9x1.0 mm) package.

Affected Catalog Part Numbers (CPN)

ATMEGA645P-MU

ATMEGA649A-MU

ATMEGA645A-MU

ATMEGA649P-MU

ATMEGA649A-MUR

ATMEGA645P-MUR

ATMEGA645A-MUR

ATMEGA649P-MUR

ATMEGA169P-16MU

ATMEGA169PV-8MU

ATMEGA165PV-8MU

ATMEGA169P-16MUR

ATMEGA169PV-8MUR

ATMEGA165PV-8MUR

ATMEGA169PV-8MURA1

ATMEGA325P-20MU

ATMEGA329PV-10MU

ATMEGA329P-20MU

ATMEGA329PV-10MN

ATMEGA329P-20MN

ATMEGA329P-20MNR

ATMEGA329P-20MUR

ATMEGA329PV-10MUR

ATMEGA2561V-8MUA0

ATMEGA2561V-8MURA0



QUALIFICATION REPORT SUMMARY RELIABILITY LABORATORY

PCN# ALAN-07GWEE835

Date: November 4, 2022

Qualification of G700LA as a new mold compound material for selected ATMEGA64xx, ATMGA16xx, ATMEGA25xx and ATMEGA32xx device families available in 64L VQFN (9x9x1.0 mm) package.



Purpose: Qualification of G700LA as a new mold compound material for selected ATMEGA64xx, ATMGA16xx, ATMEGA25xx and ATMEGA32xx device families available in 64L VQFN (9x9x1.0 mm) package.

families available in 64L VQFN (9x9x1.0 mm) package.							
	Assembly site	ASCL					
	BD Number	BD-000484-01					
	MP Code (MPC)	355D8TTEBC07					
	Part Number (CPN)	ATMEGA329PV-10MUR					
Misc	MSL information	MSL1/260					
	Assembly Shipping Media (T/R, Tube/Tray)	Tray					
	Base Quantity Multiple (BQM)	260					
	Reliability Site	MPHIL					
	ССВ	5064					
	Paddle size	228x228					
	Exposed Pad Size	5.4x5.4mm					
	Material	C194					
	DAP Surface Prep	Ring					
Lead-Frame	Treatment	Not Rough					
	Process	Etched					
	Lead-lock Design (with locking hole?)	No					
	Part Number	110198311					
	Lead Plating	Matte Tin					
Bond Wire	Material	PdCu					
	Part Number	EN-4900GC					
<u>Die</u> <u>Attach</u>	Conductive	Yes					
<u>MC</u>	Part Number	G700LA					
	PKG Type	VQFN					
DVC	D' - /D-II CI	64L					
<u>PKG</u>	Pin/Ball Count	64L					



Manufacturing Information

Assembly Lot No.	MPC	Package
ASCL225100151.000	355D8TTEBC07	VQFN64 9x9
ASCL225100152.000	355D8TTEBC07	VQFN64 9x9
ASCL225200005.000	355D8TTEBC07	VQFN64 9x9

X	Pass	Fail	
	1		

G700LA mold compound in 64L VQFN9x9x1mm using 355D8 mask at ASCL is qualified the Moisture/ Reflow Sensitivity Classification Level 1 at 260°C reflow temperature per IPC/JEDEC J-STD-020E standard. No delamination observed. All units are passing electrical testing.

	PACKAGE QUALIFIC	ATION	REPO	DRT		
Test Number (Reference)	Test Condition	Standard / Method	Qty. (Acc.	Def/SS	Resul t	Remarks
Precondition Prior Perform Reliability Tests	Electrical Test: +85°C	JESD22- A113,	693(0)			Good Devices
MSL-1 @ 260C	External Visual Inspection System: Luxo Lamp	JIP/ IPC/JEDE C J-STD-	693(0)	0/693	Pass	
	Bake 150°C, 24 hrs System: HERAEUS	020E	693(0)			
	Moisture Soak 85°C/85%RH Moisture Soak 168hrs. System: Climats Excal 5423-HE		693(0)			
	Reflow 3x Convection-Reflow 260°C max System: Mancorp CR.5000F		693(0)	0/693		
	Electrical Test: +85°C		693(0)	0/693	Pass	
	Stress Condition: (Standard) -65°C to +150°C, 500 Cycles System: VOTSCH VT 7012 S2	JESD22- A104	231(0)			Parts had been pre- conditione d at 260°C
Temp Cycle	Electrical Test: +85°C		231(0)	0/231	Pass	
	Bond Strength: Wire Pull Bond Shear		15(0)	0/15	Pass	
UNBIASED- HAST	Stress Condition: (Standard) +130°C/85%RH, 96H System: HIRAYAMA HASTEST PC-422R8	JESD22- A118	231(0)			Parts had been pre- conditione d at 260°C
	Electrical Test: +85°C		231(0)	0/231	Pass	
BIASED-HAST	Stress Condition: (Standard) +130°C/85%RH, 96H System: HIRAYAMA HASTEST PC-422R8	JESD22- A110	231(0)			Parts had been pre- conditione d at 260°C
	Electrical Test: +85°C		231(0)	0/231	Pass	

Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS.	Resul t	Remarks
High Temperature Storage Life	Stress Condition: Bake 175°C, 500 hrs System: HERAEUS Taken from 1 lot with 45 units	JESD22- A103	45 (0)			
	Electrical Test: +85°C		45 (0)	0/45	Pass	
Solderability	Bake: Temp 155°C,4Hrs System:Oven	J-STD-002	22 (0)	0/22	Pass	Performed at MPHIL
Temp 245°C	Solder Bath: Temp.245°C Taken from 1 lot with min 22 units					
Bond Strength	Wire Pull	M2011.8	30(0) Wires	0/30	Pass	
Data Assembly	3 lots, 30 wires per lot from 5 units min	MIL-STD- 883	VVIIC3			
Bond Strength Data Assembly	Bond Shear 3 lots, 30 bonds per lot from 5 units min	M2011.8 MIL-STD- 883	35(0) bonds	0/35	Pass	