

## **Product Change Notification / LIAL-04DLC0554**

Date:						
11-Aug-2022						
Product Category:						
Microprocessors						
PCN Type:						
Manufacturing Change						
Notification Subject:						
CCB 4830 Final Notice: Qualification of ATK as an additional assembly site for selected ATSAMA5D26 and ATSAMA5D27 device families available in 289L LFBGA (14x14x1.4mm) package.						
Affected CPNs:						
LIAL-04DLC0554_Affected_CPN_08112022. LIAL-04DLC0554_Affected_CPN_08112022.	•					
Notification Text:						
PCN Status:Final Notification						
PCN Type:Manufacturing Change						
Microchip Parts Affected:Please open one of t Note: For your convenience Microchip include						
<b>Description of Change:</b> Qualification of ATK as and ATSAMA5D27 device families available in		lditional assembly site for selected ATSAMA5D2 LFBGA (14x14x1.4mm) package.				
Pre and Post Change Summary:						
Pre Change		Post Change				

Assembly Site	ASE Inc. (ASE)	ASE Inc. (ASE)	Amkor Technology Korea (K4), INC (ATK)
Wire material CuPdAu		CuPdAu	CuPdAu
Die attach material	2100AS	2100AS	EP 2300
Molding compound material	KE-G1250LKDS	KE-G1250LKDS	G770FE
Substrate SM material AUS308		AUS308	AUS308
Substrate Core material	CCL-HL832NX(A-HS)	CCL-HL832NX(A-HS)	HL832NXAHS

## Impacts to Data Sheet:None

## **Change Impact**None

**Reason for Change:**To improve on-time delivery performance by qualifying ATK as an additional assembly site.

## **Change Implementation Status:**In Progress

Estimated First Ship Date: August 30, 2022 (date code: 2236)

Note: Please be advised that after the estimated first ship date customers may receive pre and post change parts.

## **Time Table Summary:**

	October 2021			->		Au	gust	2022			
Workweek	4 0	41	42	4	4 4		32	3 3	3 4	35	36
Initial PCN Issue Date		х									
Qual Report Availability								х			
Final PCN Issue Date								х			
Estimated Implementation Date											х

Method to Identify Change: Traceability code

Qualification Report:Please open the attachments included with this PCN labeled as PCN\_#\_Qual\_Report.

**Revision History:** 

October 07, 2021: Issued initial notification.

**August 11, 2022:** Issued final notification. Attached the Qualification Report. Provided estimated first ship date to be on August 30, 2022. Revised the post change die attach material for ATK.

The change described in this PCN does not alter Microchip's current regulatory compliance regarding the material content of the applicable products.

### **Attachments:**

PCN\_LIAL-04DLC0554 Qual Report.pdf

Please contact your local Microchip sales office with questions or concerns regarding this notification.

#### **Terms and Conditions:**

If you wish to <u>receive Microchip PCNs via email</u> please register for our PCN email service at our <u>PCN</u> home page select register then fill in the required fields. You will find instructions about registering for Microchips PCN email service in the <u>PCN FAQ</u> section.

If you wish to <u>change your PCN profile</u>, <u>including opt out</u>, please go to the <u>PCN home page</u> select login and sign into your myMicrochip account. Select a profile option from the left navigation bar and make the applicable selections.



# **QUALIFICATION REPORT SUMMARY**

PCN #: LIAL-04DLCO554

Date **July 20, 2022** 

Qualification of ATK as an additional assembly site for selected ATSAMA5D26 and ATSAMA5D27 device families available in 289L LFBGA (14x14x1.4mm) package. This an automotive Q006 Grade 2 qualification.



Purpose:

Qualification of ATK as an additional assembly site for selected ATSAMA5D26 and ATSAMA5D27 device families available in 289L LFBGA (14x14x1.4mm) package. This an automotive Q006 Grade 2 qualification.

<b></b>		
	Assembly site	ATK
	BD Number	BD-000187/01 (ATK-0859860WB)
	MP Code (MPC)	92U037AMBC05
	Part Number (CPN)	ATSAMA5D27C-CU
	MSL information	MSL 3 / 260
Misc.	Assembly Shipping Media (T/R, Tube/Tray)	Tray: JT1141401-07 REV.A
	Base Quantity Multiple (BQM)	116
	CCB No	4830
	Quad ID and Rev	REQ2200140 Rev A
	Reliability Site	MPHIL
	Core Material	HL832NXAHS
Cubatrata	SM Material	AUS308
<u>Substrate</u>	Part Number	101420997
	Paddle Size	7.265x7.265mm
Bond Wire	Material	CuPdAu
<u>Die</u>	Part Number	EP 2300
<u>Attach</u>	Conductive	Conductive
MC	Part Number	G770FE
	PKG Type	LFBGA
	Pin/Ball Count	289 Balls
<u>PKG</u>	PKG width/size	14x14x1.4mm
	Ball Pitch/Size	0.8mm
	Solder Ball Material	98.25SN/1.2AG/0.5CU/0.05NI



## **Manufacturing Information**

Assembly lot #
ATK-223400036.000
ATK-223400037.000
ATK-223500001.000

Result	✓ Pass	Fail
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Second source for 92U03 device in 289 LFBGA 14x14x1.4mm in Amkor Korea pass reliability test per AEC-Q006 which was conducted at MPHL rel lab. This package qualified Moisture/Reflow Sensitivity Classification Level 3 at 260°C reflow temperature per IPC/JEDEC J-STD-020E standard.

Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS	Result	Remarks
Precondition	Electrical Test : 25°C, 85°C		231 units	Lot 1 0/265	Pass	
Prior Perform Reliability Tests (At MSL Level 3)	System: D20 Tester / Thermo Bake 150°C, 24 hrs System: HERAEUS	A113	per lot	0/203		
	30°C/60%RH Moisture Soak 192hrs. System: Climats Excal 5423-HE	IPC/JEDEC J-STD-		Lot 2 0/265	Pass	
	3x Convection-Reflow 260°C max System: Mancorp CR.5000F	020E		Lot 3 0/265	Pass	
	Electrical Test : 25°C, 85°C System: D20 Tester / Thermo					
Temperature Cycle	Stress Condition: (Standard) -55°C to +125°C, <b>1000 Cycles</b> System: Votsch VTS <sup>2</sup> 7012	JESD22- A104	77 units per lot	Lot 1 0/90	Pass	
	Electrical Test: 85°C			Lot 2 0/89	Pass	
	System: D20 Tester / Thermo			Lot 3 0/87	Pass	
	<b>Bond Strength:</b> 3 units per test Wire Pull (>4.0g) Bond <i>Shear</i> (>10g)		6 units per lot	Lot 1 0/6	Pass	
	Stitch Pull (>3g) System: Dage			Lot 2 0/6	Pass	
				Lot 3 0/6	Pass	

	PACKAGE QUALIFICATION REPORT							
Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS	Result	Remarks		
Temperature Cycle	Stress Condition: (Standard) -55°C to +125°C, 2000 Cycles System: Votsch VTS²7012	JESD22- A104	70 units per lot	Lot 1 0/79	Pass			
				Lot 2 0/78	Pass			
	Electrical Test: 85°C System: D20 Tester / MT9510			Lot 3 0/76	Pass			
	Bond Strength: 3 units per test Wire Pull (>4.0g) Bond Shear (>10g)		6 units per lot	Lot 1 0/6	Pass			
	Stitch Pull (>3g) System: Dage			Lot 2 0/6	Pass			
				Lot 3 0/6	Pass			
	Stress Condition: (Standard) +110°C/85%RH, <b>264 hrs</b>	JESD22- A118	77 units per lot	Lot 1 0/84	Pass			
HAST	System: HIRAYAMA HASTEST PC-422R8  Electrical Test: 25°C, 85°C			Lot 2 0/84				
	System: D20 Tester / Thermo			Lot 3 0/85	Pass			

Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS	Result	Remarks
HAST	Bond Strength: 3 units per test Wire Pull (>4.0g) Bond Shear (>10g)		6 units per lot	Lot 1 0/6	Pass	
	Stitch Pull (>3g) System: Dage			Lot 2 0/6	Pass	
				Lot 3 0/6	Pass	
	Stress Condition: (Standard) +110°C/85%RH, <b>528 hrs</b> System: HIRAYAMA HASTEST PC-422R8	JESD22- A118	77 units per lot	Lot 1 0/73	Pass	
	Electrical Test : 25°C, 85°C			Lot 2 0/72	Pass	
	System: D20 Tester / Thermo			Lot 3 0/73	Pass	
	<b>Bond Strength:</b> 3 units per test Wire Pull (>4.0g) Bond <i>Shear</i> (>10g)		6 units per lot	Lot 1 0/6	Pass	
	Stitch Pull (>3g) System: Dage			Lot 2 0/6	Pass	
				Lot 3 0/6	Pass	
UHAST	Stress Condition: (Standard) +110°C/85%RH, <b>264 hrs</b> . no bias System: HIRAYAMA HASTEST PC-422R8	JESD22- A118	77 units per lot	Lot 1 0/85	Pass	
	Electrical Test: 25°C System: D20 Tester / Thermo			Lot 2 0/85	Pass	
				Lot 3 0/85	Pass	
	Stress Condition: (Standard) +110°C/85%RH, <b>528 hrs</b> . no bias System: HIRAYAMA HASTEST PC-422R8	JESD22- A118	70 units per lot	Lot 1 0/85	Pass	
	Electrical Test: 25°C System: D20 Tester / Thermo			Lot 2 0/85	Pass	
	System BEO restor, monito			Lot 3 0/85	Pass	

# PACKAGE QUALIFICATION REPORT

Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS	Result	Remarks
HTSL	Stress Condition: Bake 150°C, <b>504 hrs.</b> System: HERAEUS  Electrical Test: 25°C, 85°C System: D20 Tester / Thermo	JESD22- A10	perior	Lot 1 0/60 Lot 2 0/59 Lot 3 0/60	Pass Pass Pass	
	Stress Condition: Bake 150°C, 1008 hrs. System: HERAEUS  Electrical Test: 25°C, 85°C System: D20 Tester / Thermo	JESD22- A103	per lot	Lot 1 0/49 Lot 2 0/48 Lot 3 0/49	Pass Pass Pass	
Bond Strength	Wire Pull (>4.0g) Bond <i>Shear</i> (>10g) Stitch Pull (>3g) System: Dage		5 units 3 lots 30 bonds		Pass	
Physical Dimension	Physical Dimension, 10 units per 3 lots	JESD22 B100 and B108	10 units per lot	30	Pass	

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## Affected Catalog Part Numbers(CPN)

ATSAMA5D26C-CU

ATSAMA5D27C-CU

ATSAMA5D26C-CN

ATSAMA5D27C-CN

ATSAMA5D26C-CNR

ATSAMA5D27C-CNR

ATSAMA5D26C-CNR01

ATSAMA5D26C-CUR

ATSAMA5D27C-CUR