



Product Change Notification / GBNG-09BQZG101

Date:

24-Jun-2022

Product Category:

32-bit Microcontrollers

PCN Type:

Manufacturing Change

Notification Subject:

CCB 5083 Final Notice: Qualification of MPHL as an additional final test site for selected ATSAMD21J17 and ATSAMD21J18 device families available in 64L VQFN (9x9x1mm) package.

Affected CPNs:

[GBNG-09BQZG101_Affected_CPN_06242022.pdf](#)

[GBNG-09BQZG101_Affected_CPN_06242022.csv](#)

Notification Text:

PCN Status:Final Notification

PCN Type:Manufacturing Change

Microchip Parts Affected:Please open one of the files found in the Affected CPNs section.

Note: For your convenience Microchip includes identical files in two formats (.pdf and .xls)

Description of Change:Qualification of MPHL as an additional final test site for selected ATSAMD21J17 and ATSAMD21J18 device families available in 64L VQFN (9x9x1mm) package.

Pre and Post Change Summary:

	Pre Change	Post Change
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Final Test Site		ASE Test (ASE9)	ASE Test (ASE9)	Microchip Technology Operations (Philippines) Corporation (MPHL)
Base Quantity Multiple (BQM)	Tray	260	260	260
	Tape and Reel	4000	4000	4000
Pin 1 orientation	Tray	Near tray chamfer	Near tray chamfer	Near tray chamfer
	Tape and Reel	Quadrant 1	Quadrant 1	Quadrant 1
Reel	Color	White	White	White
	Dimension	Minor dimensional changes. See attached pre and post change comparison.		
Carrier Tape		No dimensional changes. See attached pre and post change comparison.		
Cover Tape		No dimensional changes. See attached pre and post change comparison.		
Tray		No dimensional changes. See attached pre and post change comparison.		
Packing Method		See attached pre and post change comparison.		

Impacts to Data Sheet:None

Change ImpactNone

Reason for Change:To improve on-time delivery performance by qualifying MPHL as an additional final test site.

Change Implementation Status:In Progress

Estimated First Ship Date:July 1, 2022 (date code: 2227)

Note: Please be advised that after the estimated first ship date customers may receive pre and post change parts.

Time Table Summary:

	May 2022				June 2022				July 2022				
Workweek	1 9	2 0	2 1	2 2	2 3	2 4	2 5	2 6	2 7	28	2 9	3 0	3 1
Initial PCN Issue Date		X											
Qual Report Availability							X						

Final PCN Issue Date							X						
Estimated Implementation Date									X				

Method to Identify Change:Traceability code

Qualification Report:Please open the attachments included with this PCN labeled as PCN_#_Qual_Report.

Revision History:May 11, 2022: Issued initial notification.
June 23, 2022: Issued final notification. Added estimated first ship date on July 1, 2022.

The change described in this PCN does not alter Microchip's current regulatory compliance regarding the material content of the applicable products.

Attachments:

[PCN_GBNG-09BQZG101_Qual_Report.pdf](#)
[PCN_GBNG-09BQZG101_Pre_and_Post_Change_Summary.pdf](#)

Please contact your local [Microchip sales office](#) with questions or concerns regarding this notification.

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CCB 5083
Pre and Post Change Summary
PCN #: GBNG-09BQZG101

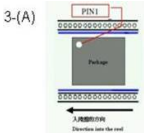
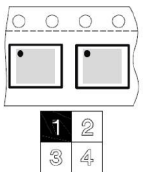


A Leading Provider of Smart, Connected and Secure Embedded Control Solutions



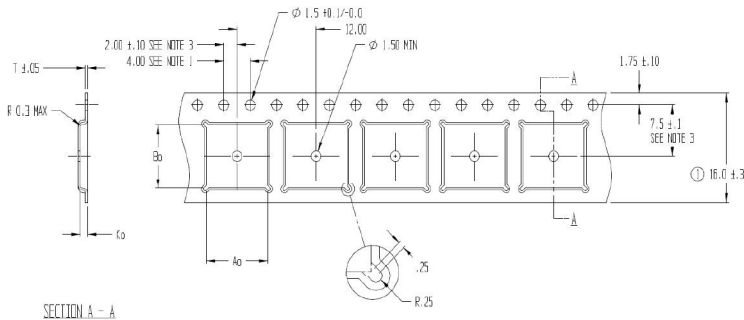
SMART | CONNECTED | SECURE

Pre and Post Change: Tape and Reel

Final Test Location	ASE9	MPHL
BQM (Base Quantity Multiple)	4000	4000
MSL Level	3	3
Pin1 Orientation	Quadrant 1 	Quadrant 1 
Carrier Tape	W: 16 mm P1: 12mm A0: 9.3 mm B0: 9.3 mm K0: 1.1 mm	W: 16 mm P1: 12mm A0: 9.3 mm B0: 9.3 mm K0: 1.1 mm

Pre and Post Change: Carrier Tape

ASE9



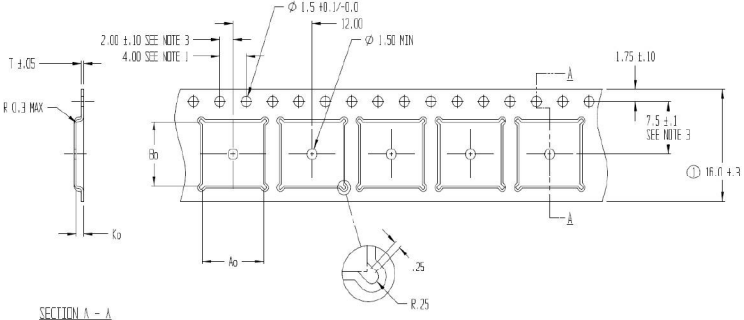
A0 = 9.30
B0 = 9.30
K0 = 1.10

- NOTES:
1. 10 SPROCKET HOLE PITCH CUMULATIVE TOLERANCE ± 0.2
 2. CAMBER IN COMPLIANCE WITH EIA 481
 3. POCKET POSITION RELATIVE TO SPROCKET HOLE MEASURED AS TRUE POSITION OF POCKET, NOT POCKET HOLE

PART#	T	MATERIAL	DRAWING NO.
ML0909-BC	0.30	PS+C	T102535AT
ML0909-BD	0.30	PS+C	T102535AT

TOLERANCES - UNLESS NOTED 1PL $\pm .2$ 2PL $\pm .10$	MATERIAL PS+C
ALL DIMENSIONS IN MILLIMETERS	DWG SIZE B
DRAWN BY TMD/BTH	DATE 10/08/99
SCALE 3:1	SHEET 1 OF 1

MPHL



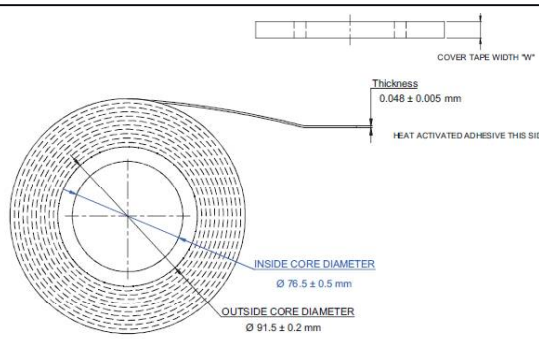
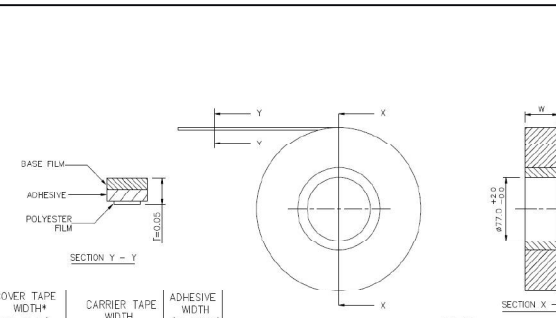
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TOLERANCES - UNLESS NOTED 1PL $\pm .2$ 2PL $\pm .10$	MATERIAL PS+C
ALL DIMENSIONS IN MILLIMETERS	DWG SIZE B
DRAWN BY TMD/BTH	DATE 10/08/99
SCALE 3:1	SHEET 1 OF 1

Pre and Post Change: Cover Tape

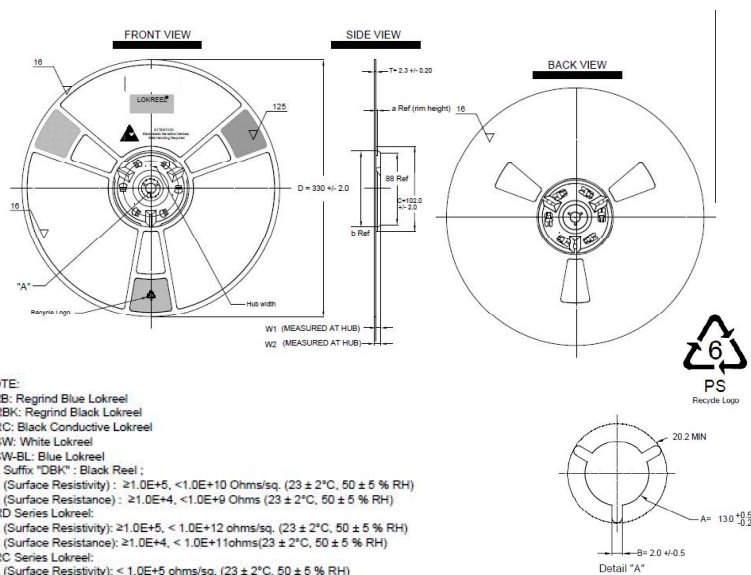
Final Test Location	ASE9	MPHL																														
Dimension	<div>W: 13.3 mm</div> <div></div> <div><p>NOTE:</p><ol style="list-style-type: none">1. ADV P/N: HUBxxxx-yyy or HUBxxxx-yyy2. Width tolerance ± 0.10 mm3. Length (M): -yyy +1 /-0 M or -yyy +1/-0 M, where yyy or yyy=Length4. Please refer to Tech Bulletins for related properties5. Overall (Roll) Diameter:<ul style="list-style-type: none">- For 300 meter length roll = 163 ± 5 mm- For 500 meter length roll = 197 ± 5 mm6. Core width dimension = Normal cover tape width ± 0.1 mm<p>TOLERANCES UNLESS - SPECIFIED 1 PL ± 0.2 2 PL ± 0.30 DIA/ RAD. $\pm .003$</p></div>	<div>W: 13.3 mm</div> <div></div> <div><table><tr><th>COVER TAPE WIDTH* (W ± 0.1)</th><th>CARRIER TAPE WIDTH</th><th>ADHESIVE WIDTH (W ± 0.15)</th></tr><tr><td>5.3</td><td>8</td><td>0.7x2</td></tr><tr><td>7.3</td><td>12</td><td>1.0x2</td></tr><tr><td>9.3</td><td>12</td><td>1.0x2</td></tr><tr><td>13.3</td><td>16</td><td>1.0x2</td></tr><tr><td>21.3</td><td>24</td><td>1.15x2</td></tr><tr><td>25.5, 26.3</td><td>32</td><td>1.15x2</td></tr><tr><td>37.5</td><td>44</td><td>1.65x2</td></tr><tr><td>49.2</td><td>56</td><td>1.65x2</td></tr><tr><td>65.5</td><td>72</td><td>1.65x2</td></tr></table><p>NOTES</p><ol style="list-style-type: none">1. THICKNESS : 0.045 - 0.055mm.2. LIGHT TRANSMITTANCE : $>80\%$3. TENSILE STRENGTH : 9.7kg/mm sq.4. ELONGATION : $>120\%$5. SURFACE RESISTIVITY UNDERSIDE : 10^{10} OHMS/SQ MAX. TOPSIDE : 10^{10} OHMS/SQ10. OTHER COVER TAPE WIDTH REFER TO MICROCHIP<p>ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED.</p></div>	COVER TAPE WIDTH* (W ± 0.1)	CARRIER TAPE WIDTH	ADHESIVE WIDTH (W ± 0.15)	5.3	8	0.7x2	7.3	12	1.0x2	9.3	12	1.0x2	13.3	16	1.0x2	21.3	24	1.15x2	25.5, 26.3	32	1.15x2	37.5	44	1.65x2	49.2	56	1.65x2	65.5	72	1.65x2
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49.2	56	1.65x2																														
65.5	72	1.65x2																														

Pre and Post Change: Reel

Final Test Location	ASE9	MPHL
Dimension	D: 330 mm Hub: 102mm	D: 330 mm Hub: 100mm
Color	White	White
Photo		

Pre and Post Change: Reel

ASE9

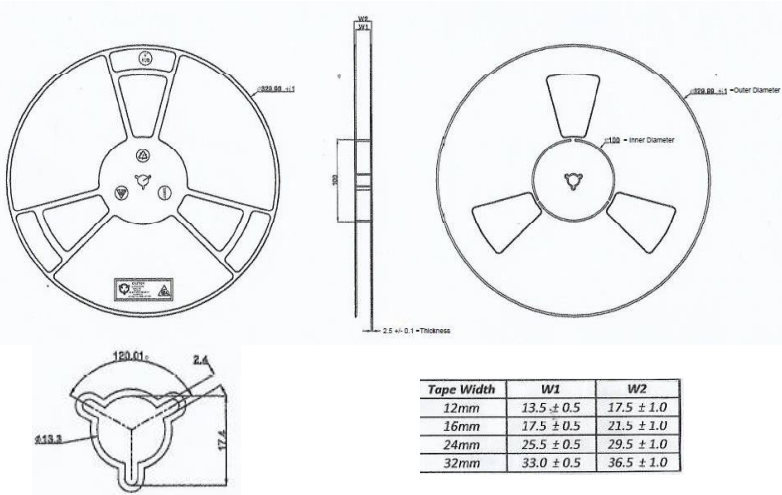


NOTE:

1. RB: Regrind Blue Lokreel
2. RBK: Regrind Black Lokreel
3. RC: Black Conductive Lokreel
4. SW: White Lokreel
5. SW-BL: Blue Lokreel
- 5.1 Suffix "DBK": Black Reel
- SR (Surface Resistivity): $\geq 1.0E+5$, $< 1.0E+10$ Ohms/sq. ($23 \pm 2^\circ\text{C}$, $50 \pm 5\%$ RH)
- SR (Surface Resistance): $\geq 1.0E+4$, $< 1.0E+9$ Ohms ($23 \pm 2^\circ\text{C}$, $50 \pm 5\%$ RH)
6. RD Series Lokreel:
SR (Surface Resistivity): $\geq 1.0E+5$, $< 1.0E+12$ ohms/sq. ($23 \pm 2^\circ\text{C}$, $50 \pm 5\%$ RH)
SR (Surface Resistance): $\geq 1.0E+4$, $< 1.0E+11$ ohms ($23 \pm 2^\circ\text{C}$, $50 \pm 5\%$ RH)
7. RC Series Lokreel:
SR (Surface Resistivity): $< 1.0E+5$ ohms/sq. ($23 \pm 2^\circ\text{C}$, $50 \pm 5\%$ RH)
SR (Surface Resistance): $< 1.0E+4$ ohms ($23 \pm 2^\circ\text{C}$, $50 \pm 5\%$ RH)
8. Dimensions labeled Ref are reference dimensions only. (a, b, etc...)
9. For 28MM hub width, protruding rib is required.
- This additional mechanism is added for manufacturing reals but will not and must not affect the functionality of the reel
10. Textured surface (shaded area): 125
- Remaining surface (unshaded - front and back): 16
- Reference: E-9 E.D.M MicroFinish Comparator Scale
11. The font of hub width is Arial, height is 4, and thickness is 0.15mm.

Part Number	Nominal Hub Width	W1 +0.3mm -0.2mm	W2 4.4mm	MAX 7.1mm	a 4.5	b 96.5
RD33004SW	4mm	4.4mm	4.4mm	7.1mm	4.5	96.5
RD33008SW	8mm	8.4mm	8.4mm	11.1mm	4.5	96.5

MPHL



Tape Width	W1	W2
12mm	13.5 \pm 0.5	17.5 \pm 1.0
16mm	17.5 \pm 0.5	21.5 \pm 1.0
24mm	25.5 \pm 0.5	29.5 \pm 1.0
32mm	33.0 \pm 0.5	36.5 \pm 1.0

Pre and Post Change: Tape and Reel - Antistatic Shielding Bag / Moisture Barrier Bag

ASE9	MPHL
Dimension: 450mm x 420mm x 0.18mm	Bag Size: 406 x 457 mm
	

Pre and Post Change: Tape and Reel

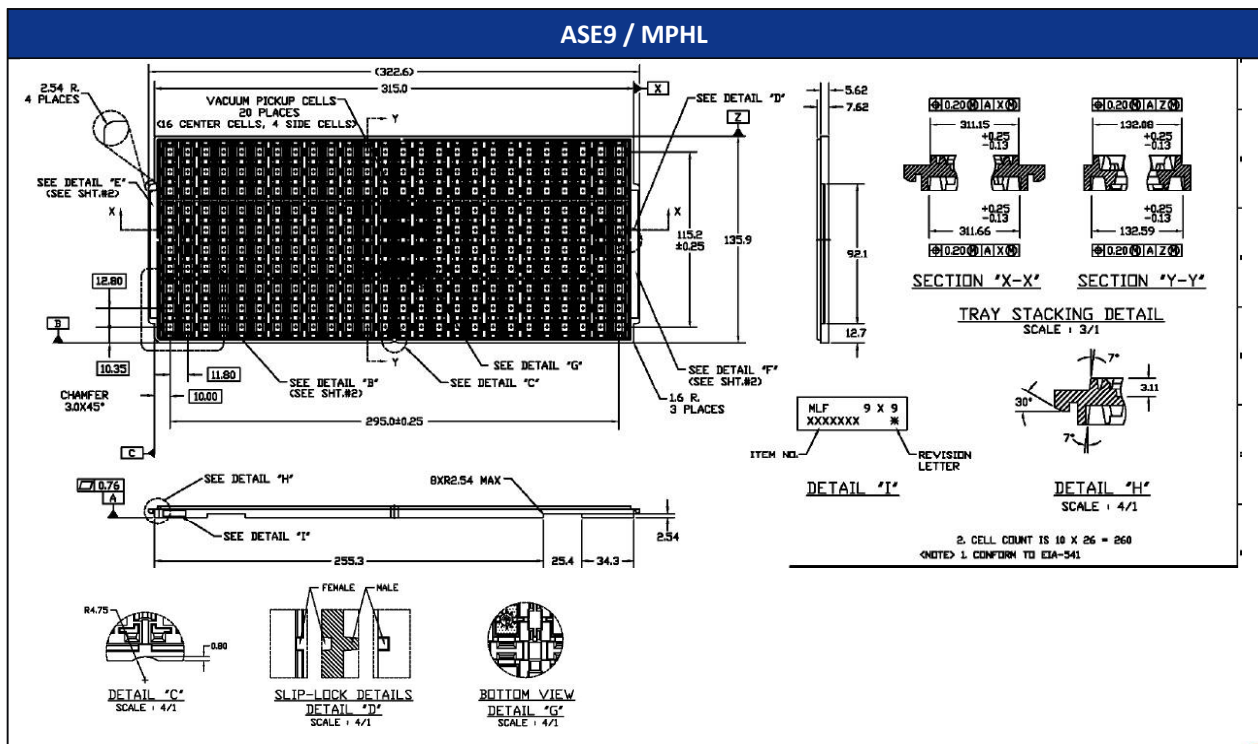
Final Test Location	ASE9	MPHL
Desiccant	<div><p>UNITPAK desiccant bag with technical specifications and handling instructions.</p></div> <p>2 units x 2 Per MBB bag</p>	<div><p>Desiccant bag with technical specifications and handling instructions.</p></div> <p>2 pcs of 1 unit desiccant per bag</p>
HIC	<div><p>Humidity Indicator Card (HIC) with three circular indicators showing moisture levels (5%, 10%, 60%) and instructions for use.</p></div>	<div><p>Brown-Dry Azure-Wet Humidity Indicator Card (H16 5 4 3 2) with three circular indicators showing moisture levels (5%, 10%, 60%) and instructions for use.</p></div>

Pre and Post Change: Tape and Reel Packing Method







ASE9	MPHL
<p>1 LABEL</p> <p>HIC</p> <p>2 Dry pack bag hole direction</p> <p>1st Sealing Area (upper 2nd solid line)</p> <p>Desiccant X2</p> <p>Bubble Wrap</p> <p>3 Cardboard</p> <p>4 MSID sticker</p> <p>Inner Box Label</p> <p>2D label</p> <p>MBB inner box label</p>	<p>Non-approved Tape Side</p> <p>Intermediate Barcode Label</p> <p>ESD Label (2x2) not required if</p> <p>Sprinkler hole Side</p> <p>Tracking Label</p> <p>MSL Label (Primp it Blank)</p> <p>Desiccant (3.0 unit)</p> <p>HIC (Humidity Indicator Card)</p> <p>Desiccant (3.0 unit)</p> <p>Open Side</p> <p>Intermediate Barcode Label</p> <p>MSL (Caution) Label</p> <p>ESD Label (2x2)</p> <p>Label Placement at Box</p> <p>Bubble Sheet</p> <p>MSID sticker</p> <p>Intermediate Barcode Label</p>

Pre and Post Change: Tray

Final Test Location	ASE9	MPHL
BQM (Base Quantity Multiple)	260	260
MSL Level	3	3
Pin1 Orientation	<div><div>1-(D)</div><div><div>FIG-1</div><div><div><div>Package</div><div>PN 1</div></div><div><div>Chamfer</div><div>斜角</div></div></div></div><div>Near Tray Chamfer</div></div>	<div><div>1-(D)</div><div><div>FIG-1</div><div><div><div>Package</div><div>PN 1</div></div><div><div>Chamfer</div><div>斜角</div></div></div></div><div>Near Tray Chamfer</div></div>
Tray	Tray Length qty: 26 Tray Width qty: 10 Pocket on Tray: 260 (BQM) Tray Stack: 10 + 1 (10 + Cover)	Tray Length qty: 26 Tray Width qty: 10 Pocket on Tray: 260 (BQM) Tray Stack: 10 + 1 (10 + Cover)



Pre and Post Change: Tray

Final Test Location	ASE9	MPHL
Antistatic Shielding Bag / Moisture Barrier Bag		
Desiccant	 1 unit x 2 per MBB bag	 2 units of 1unit desiccant
Box	 371.5mmx162mmx88mm	 371mm x 162mm x 88 mm

Pre and Post Change: Tray Packing Method

ASE9	MPHL
<div><div><div><div><div>1</div><div><p>10 LAYERS 10層 STRAPS (3SIL) 打帶帶 (3層1孔)</p></div></div><div><div>2</div><div><p>CHAMFER 斜角</p><p>Desiccant 1 unit x 2 1單位乾吸劑 x2</p><p>innerboxLabel 真空袋標籤</p><p>MBB 真空袋</p></div></div><div><div><div>3</div><div><p>Bubble Wrap 粉紅氣泡布</p></div></div><div><div>4</div><div><p>MSID sticker MSID 標籤</p><p>Tray Inner Box Label 內盒標籤</p><p>ASET small bar code ASET2 條小標籤</p></div></div></div><div><div><div>5</div><div><p>Tape 膠帶</p></div></div></div></div></div></div>	<div><div><div><div><p>Max: 10 full trays + 1 empty tray cover PP Strapping: 3 crosswise & 1 lengthwise</p></div><div><p>Bubble Sheet</p></div></div><div><div><div><div><p>Open Side</p><p>Desiccant (1.0 unit)</p><p>HIC (Humidity Indicator Card)</p><p>Desiccant (1.0 unit)</p><p>Intermediate Barcode Label</p><p>MSL (Caution) Label</p><p>ESD Label (2x2)</p></div><div><p>Open Side of Box</p><p>Intermediate Label</p></div></div></div></div></div></div>



QUALIFICATION REPORT SUMMARY

PCN #: GBNG-09BQZG101

**Date:
June 14, 2022**

**Qualification of MPHL as an additional final test site for selected
ATSAMD21J17 and ATSAMD21J18 device families available in
64L VQFN (9x9x1mm) package.**

Purpose: Qualification of MPHL as an additional final test site for selected ATSAMD21J17 and ATSAMD21J18 device families available in 64L VQFN (9x9x1mm) package.

CCB No.: 5083

Test / Evaluation	Test Conditions / Parameters	Result
Bin Comparison	3,000 units matching to 0.1% yield and 33 (10% correlated) units of parametric data comparison	Passed
Yield Comparison		Passed
Parametric Comparison		Passed

Affected Catalog Part Numbers(CPN)

ATSAMD21J17A-MF
ATSAMD21J18A-MF
ATSAMD21J17A-MU
ATSAMD21J18A-MU
ATSAMD21J18A-MUA1
ATSAMD21J17A-MUA1
ATSAMD21J18A-MU-SLL
ATSAMD21J17A-MUT
ATSAMD21J18A-MUT
ATSAMD21J18A-MUTA1
ATSAMD21J17A-MUTA1
ATSAMD21J18A-MUTN01
ATSAMD21J17A-MFT
ATSAMD21J18A-MFT