

御中		Issue No. / 発行№ : PC-0022269						
		Issue date / 発行日 : 2022/4/6						
工程変更連絡書 Process Change Notice		ヒロセ電機株式会社 マレーシア工場 品質管理課 Malaysia Factory, Quality control section, Hirose Electric Co., Ltd.						
		承認 (Approval)	査閲 (Review)					
		作成 (Created by)						
		QCQA 2022/04/06 HACI-EYA	QCQA 2022/04/06 SASI					
		QCQA 2022/04/06 MAS						
<p>貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。</p> <p>We truly appreciate your significant support always.</p> <p>We are currently planning on the below process change for the products planned to be delivered to your company.</p> <p>Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.</p>								
貴社品番/Product number of your company		弊社品番/Product number by Hirose Refer to Attachment List						
		弊社品名/Product name by Hirose Refer to Attachment List						
変更内容 / Content of change	変更1	区分 Type	設備の変更 (ロット表示) / Equipment change (lot indication)					
	変更2	区分 Type	—					
	変更前 Before the change		変更後 After the change					
	熱刻印 Heat engraving		レーザー刻印 (刻印の比較は別紙参照) Laser engraving (Refer Attachment for engraving comparison)					
		影響範囲 The scope that will be affected.						
		設計変更は伴わない為、製品仕様、性能に変更はございません。 There is no design change, so there is no change on product specifications and performance.						
		・外観の変更 Appearance Change ・含有物質変更 Containing substance No change						
変更実施計画 / Execution schedule of the change plan	日程 Schedule	Jan-22	Feb-22	Mar-22	Apr-22	May-22	Jun-22	Legend : On-going/継続中 ⇨ Completed/完了 ⇨
	工程整備 Preparation of process	⇨		レーザー刻印購入手配(3月3W完了) Arranged to purchase laser engraving (completed Mar. 3W)				
	標準類の整備 Preparation of standards, etc.	⇨		工程設計-標準類整備(着手済み、完了22年4月4W完了) Process Design - Standardization (started, completed Apr 4W)				
	トライ / Trial	⇨		量産試作 22年5月2W完了 Mass production prototype completed May 2W				
	作業者教育 Education on operators	⇨		作業者教育実習 22年5月3W完了 Worker education training completed in May 3W.				
	製品評価試験 Product evaluation test	⇨		製品評価 22年5月4W完了 Product evaluation completed May 4W.				
	サンプル提出 Submission of sample	⇨		(※)				
	初品検査結果提出 Submission of the initial product inspection result	⇨		(※)				
	量産納入予定日 Scheduled delivery date of mass production products	(希望日) 2022年 7月 Scheduled on 7/2022				備考 Remarks		
	変更計画可否回答希望日 Date of your acknowledgement	(希望日) 2022年5月30日				(※) サンプル提出および初品検査報告は製品評価試験結果は製品評価試験完了合格後、弊社評価必要数を確認の上、対応いたします。 Sample submissions and initial product inspection reports will be handled after the product evaluation test results are completed and passed, and after confirming the number of products your company needs to evaluate.		

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ヒロセ電機株式会社 行先 To: Hirose Electric Co., Ltd.		貴社名 : Your company name:	
変更計画可否回答書 Answer to the change plan notification (approval)		製品名 Product name	Refer to Attachment List
		変更内容 Content of change :	設備の変更 (ロット表示) / Equipment change (lot) —
変更計画可否 Approve or Not approve for the change:		承認 Approved	否認 Not approved
		条件付 With condition	
必要提出資料、その他指示事項 Required materials for submission / other directions			

Product list

No	CL code	Part name
1	CL0636-0100-4-03	IT3-200P-17H(03)
2	CL0636-0100-4-04	IT3-200P-17H(04)
3	CL0636-0105-8-03	IT3-200P-28H(03)
4	CL0636-0105-8-04	IT3-200P-28H(04)
5	CL0636-0107-3-03	IT3M2-180P-28H(03)
6	CL0636-0107-3-04	IT3M2-180P-28H(04)
7	CL0636-0110-8-03	IT3-200P-26H(03)
8	CL0636-0110-8-04	IT3-200P-26H(04)
9	CL0636-0115-1-03	IT3-200P-32H(03)
10	CL0636-0115-1-04	IT3-200P-32H(04)
11	CL0636-0130-5-03	IT3-300P-17H(03)
12	CL0636-0130-5-04	IT3-300P-17H(04)
13	CL0636-0135-9-03	IT3-300P-26H(03)
14	CL0636-0135-9-04	IT3-300P-26H(04)
15	CL0636-0140-9-03	IT3-300P-28H(03)
16	CL0636-0140-9-04	IT3-300P-28H(04)
17	CL0636-0145-2-03	IT3-300P-32H(03)
18	CL0636-0145-2-04	IT3-300P-32H(04)
19	CL0636-0150-2-03	IT3-100P-25H(03)
20	CL0636-0150-2-04	IT3-100P-25H(04)
21	CL0636-0155-6-03	IT3-200P-25H(03)
22	CL0636-0155-6-04	IT3-200P-25H(04)
23	CL0636-0157-1-03	IT3M2-180P-25H(03)
24	CL0636-0157-1-04	IT3M2-180P-25H(04)
25	CL0636-0160-6-03	IT3-300P-25H(03)
26	CL0636-0160-6-04	IT3-300P-25H(04)
27	CL0636-0165-0-03	IT3-100P-26H(03)
28	CL0636-0165-0-04	IT3-100P-26H(04)
29	CL0636-0170-0-03	IT3-100P-28H(03)
30	CL0636-0170-0-04	IT3-100P-28H(04)
31	CL0636-0175-3-03	IT3-300P-40H(03)
32	CL0636-0180-3-03	IT3-200P-30H(03)
33	CL0636-0180-3-04	IT3-200P-30H(04)
34	CL0636-0185-7-03	IT3-300P-30H(03)
35	CL0636-0185-7-04	IT3-300P-30H(04)
36	CL0636-0190-7-03	IT3-300P-38H(03)
37	CL0636-0195-0-03	IT3-200P-38H(03)
38	CL0636-0200-9-03	IT3-100P-38H(03)
39	CL0636-0206-5-03	IT3M2-180P-25HCS(03)
40	CL0636-0207-8-03	IT3-200P-25HCS(03)

No	CL code	Part name
41	CL0636-0208-0-03	IT3-300P-25HCS(03)
42	CL0636-0209-3-03	IT3-200P-22H(03)
43	CL0636-0210-2-03	IT3-300P-22H(03)
44	CL0636-0211-5-03	IT3-200P-26HCS(03)
45	CL0636-0212-8-03	IT3-300P-26HCS(03)
46	CL0636-0214-3-03	IT3-200P-28HCS(03)
47	CL0636-0215-6-03	IT3-300P-28HCS(03)
48	CL0636-0216-9-03	IT3-300P-32HCS(03)
49	CL0636-0223-4-03	IT3-100P-20H(03)
50	CL0636-0224-7-03	IT3-200P-20H(03)
51	CL0636-0225-0-03	IT3-300P-20H(03)
52	CL0636-0226-2-03	IT3-200P-17HCS(03)
53	CL0636-0228-8-03	IT3-100P-20HCS(03)
54	CL0636-0229-0-03	IT3-200P-20HCS(03)
55	CL0636-0230-0-03	IT3-100P-40H(03)
56	CL0636-0231-2-03	IT3M1-160P-32H(03)
57	CL0636-0231-2-04	IT3M1-160P-32H(04)
58	CL0636-0233-8-03	IT3-300P-40HCS(03)
59	CL0636-0239-4-03	IT3-100P-35H(03)
60	CL0636-0240-3-03	IT3-200P-35H(03)
61	CL0636-0241-6-03	IT3-300P-35H(03)
62	CL0636-0243-1-03	IT3-200P-30HCS(03)
63	CL0636-0248-5-03	IT3-300P-20HCS(03)
64	CL0636-0249-8-03	IT3-200P-32HCS(03)
65	CL0636-0250-7-03	IT3-100P-18H(03)
66	CL0636-0252-2-03	IT3-200P-18H(03)
67	CL0636-0253-5-03	IT3-200P-18HCS(03)
68	CL0636-0254-8-03	IT3-300P-18H(03)
69	CL0636-0258-9-03	IT3-200P-35HCS(03)
70	CL0636-0261-3-03	IT3-300P-35HCS(03)
71	CL0636-0262-6-03	IT3-300P-22HCS(03)
72	CL0636-0263-9-03	IT3M3-180P-35HCS(03)
73	CL0636-0264-1-03	IT3-100P-22H(03)
74	CL0636-0265-4-03	IT3-100P-17H(03)
75	CL0636-0265-4-04	IT3-100P-17H(04)
76	CL0636-0266-7-03	IT3-100P-32H(03)
77	CL0636-0266-7-04	IT3-100P-32H(04)
78	CL0636-0267-0-03	IT3-100P-38HCS(03)
79	CL0636-0269-0-03	IT3-100P-26HCS(03)
80	CL0636-0270-0-03	IT3-100P-28HCS(03)

Product Engraving Comparison (製品刻印の比較)

CURRENT ENGRAVING (HEAT) 現在の刻印 (ヒート)	PROPOSE ENGRAVING (LASER) 彫刻を提案する (レーザー)
	