

Product Change Notification / NTDO-11AIEB760

Date:			

16-May-2022

Product Category:

Ethernet PHYs

PCN Type:

Manufacturing Change

Notification Subject:

CCB 5010.001 Final Notice: Qualification of MTAI as an additional assembly site for LAN8710A-EZC-ABC, LAN8710AI-EZK-ABC, LAN8710A-EZC-TR-ABC and LAN8710AI-EZK-TR-ABC catalog part numbers (CPN) available in 32L QFN (5x5x0.9mm) package.

Affected CPNs:

NTDO-11AIEB760_Affected_CPN_05162022.pdf NTDO-11AIEB760_Affected_CPN_05162022.csv

Notification Text:

PCN Status: Final Notification

PCN Type:Manufacturing Change

Microchip Parts Affected:Please open one of the files found in the Affected CPNs section. Note: For your convenience Microchip includes identical files in two formats (.pdf and .xls)

Description of Change:Qualification of MTAI as an additional assembly site for LAN8710A-EZC-ABC, LAN8710AI-EZK-ABC, LAN8710A-EZC-TR-ABC and LAN8710AI-EZK-TR-ABC catalog part numbers (CPN) available in 32L QFN (5x5x0.9mm) package.

Pre and Post Change Summary:

		Pre Change	Post	Change	
Assembly Site		ASE Inc. (ASE)	ASE Inc. (ASE)	Microchip Technology Thailand (HQ) - (MTAI)	
Wire N	1aterial	PdCu	PdCu	CuPdAu	
Die Attach Material		EN-4900F	EN-4900F	3280	
Molding Compound Material		G631H	G631H	G700LTD	
	Material	A194	A194	A194	
Lead-Frame	Doddlo Cizo	138 x 138mils	138 x 138mils	169 x 169mils	
	Paddle Size	See attached pre and post change comparison			

Impacts to Data Sheet:None

Change ImpactNone

Reason for Change:To improve productivity and on-time delivery performance by qualifying MTAI as an additional assembly site.

Change Implementation Status:In Progress

Estimated First Ship Date:May 31, 2022 (date code: 2223)

Note: Please be advised that after the estimated first ship date customers may receive pre and post change parts.

Time Table Summary:

	May 2022				
Workweek	1 9	2 0	2 1	2	2
Qual Report Availability			Х		
Final PCN Issue Date			Х		
Estimated Implementation Date					х

Method to Identify Change:Traceability code

Qualification Report:Please open the attachments included with this PCN labeled as PCN_#_Qual_Report.

Revision History:

May 16, 2022: Issued final notification.

The change described in this PCN does not alter Microchip's current regulatory compliance regarding the material content of the applicable products.

Attachments:

PCN_NTDO-11AIEB760_Pre and Post Change_Summary.pdf PCN_NTDO-11AIEB760_Qual_Report.pdf

Please contact your local Microchip sales office with questions or concerns regarding this notification.

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If you wish to <u>change your PCN profile, including opt out,</u> please go to the <u>PCN home page</u> select login and sign into your myMicrochip account. Select a profile option from the left navigation bar and make the applicable selections.



QUALIFICATION REPORT SUMMARY RELIABILITY LABORATORY

PCN#: NTDO-11AIEB760

Date: March 28, 2022

Qualification of MTAI as an additional assembly site for selected USB251xx and USX206xx device families available in 36L SQFN (6x6x1.0mm) package. The qualification of MTAI as an additional assembly site for LAN8710A-EZC-ABC, LAN8710AI-EZK-ABC, LAN8710A-EZC-TR-ABC and LAN8710AI-EZK-TR-ABC catalog part numbers (CPN) available in 32L QFN (5x5x0.9mm) package will qualify by similarity (QBS).



MICROCHIP PACKAGE QUALIFICATION REPORT

Purpose Qualification of MTAI as an additional assembly site for selected USB251xx and

USX206xx device families available in 36L SQFN (6x6x1.0mm) package. The qualification of MTAI as an additional assembly site for LAN8710A-EZC-ABC, LAN8710AI-EZK-ABC, LAN8710A-EZC-TR-ABC and LAN8710AI-EZK-TR-ABC catalog part numbers (CPN) available in 32L QFN (5x5x0.9mm) package will qualify

by similarity (QBS).

CN E000083413 **QUAL ID** R2200096 rev A

MP CODE XG3717UDXD0C

Part No. USB2514B-I/M2

Bonding No. BD-000257 Rev. 01 **CCB No.** 5010 and 5010.001

Package

Type 36L SQFN

Package size 6 x 6 x 1.0 mm

Lead Frame

Paddle size 169 x 169 mils

Material A194

Surface Ag Ring plating

Process Etched

Lead Lock Yes

Part Number 10103603

<u>Material</u>

Epoxy 3280

Wire CuPdAu wire

Mold Compound G700LTD

Plating Composition Matte Sn



Manufacturing Information

Assembly Lot No.	Wafer Lot No.	Date Code
MTAI223802928.000	GF07922239121.100	215001V
MTAI223802959.000	GF07922239121.100	215028H
MTAI223802960.000	GF07922239121.100	215028J

Result	Pass	Fail		
	X			
	001 00511 (0 0 4 0)		 11 1 1114 4 4	001.00000

36L SQFN (6x6x1.0 mm) assembled by MTAI pass reliability test per QCI-39000. This package was qualified the Moisture/Reflow Sensitivity Classification Level 3 at 260°C reflow temperature per IPC/JEDEC J-STD-020E standard.

PACKAGE QUALIFICATION REPORT							
Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS	Result	Remarks	
Precondition Prior Perform	Electrical Test: +25°C and 85°C System: LTX_D10	JESD22- A113	693(0)	693		Good Devices	
(At MSL Level 3)	Bake 150°C, 24 hrs System: CHINEE	JIP/ IPC/JEDEC		693			
	30°C/60%RH Moisture Soak 192 hrs. System: TABAI ESPEC Model PR-3SPH	J-STD-020E		693			
	3x Convection-Reflow 265°C max			693			
	System: Vitronics Soltec MR1243 Electrical Test: +25°C and 85°C System: LTX_D10			0/693	Pass		

	PACKAGE QUALIFICA	ATION	REP	ORT		
Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS.	Result	Remarks
Temp Cycle	Stress Condition: -65°C to +150°C, 500 Cycles System: TABAI ESPEC TSA-70H Electrical Test: +85°C System: LTX_D10	JESD22- A104	231(0)	231 0/231	Pass	Parts had been pre-conditioned at 260°C 77 units / lot
	Bond Strength: Wire Pull (>3.00 grams) Bond Shear (>10.00 grams)		15 (0) 15 (0)	0/15 0/15	Pass Pass	
UNBIASED-HAST	Stress Condition: +130°C/85%RH, 96 hrs. System: HAST 6000X Electrical Test: +25°C System: LTX_D10	JESD22- A118	231(0)	231	Pass	Parts had been pre-conditioned at 260°C 77 units / lot
HAST	Stress Condition: +130°C/85%RH, 96 hrs. Bias Volt: 3.6 Volts System: HAST 6000X	JESD22- A110		231		Parts had been pre-conditioned at 260°C
	Electrical Test: +25°C and 85°C System: LTX_D10		231(0)	0/231	Pass	77 units / lot

PACKAGE QUALIFICATION REPORT						
Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS.	Result	Remarks
High Temperature Storage Life	Stress Condition: Bake 175°C, 504 hrs System: SHEL LAB Electrical Test: +25°C and 85°C	JESD22- A103		135		45 units / lot
	System: LTX_D10		135(0)	0/135	Pass	
Solderability	Steam Aging: Temp 93°C,8Hrs System: SAS-3000	J-STD-002	22 (0)	22		
Temp 245°C	Solder Dipping:Solder Temp.245°C			22		
	Solder material:Pb Free Sn 95.5Ag3.9 Cu0.6 System: ERSA RA 2200D Visual Inspection: External Visual Inspection			0/22	Pass	
\A/:	Wire sweep Inspection 15 Wires / lot	-	45(0)	0/45	Pass	
Wire sweep	13 Wiles / lot		Wires			
Physical	Physical Dimension,	JESD22-	30(0)	0/30	Pass	
Dimensions	10 units from 1 lot	B100/B108	Units			
Bond Strength	Wire Pull (>3.00 grams)	Mil. Std. 883-2011	30 (0) Wires	0/30	Pass	
Data Assembly	Bond Shear (>10.00 grams)	CDF-AEC- Q100-001	30 (0) bonds	0/30	Pass	

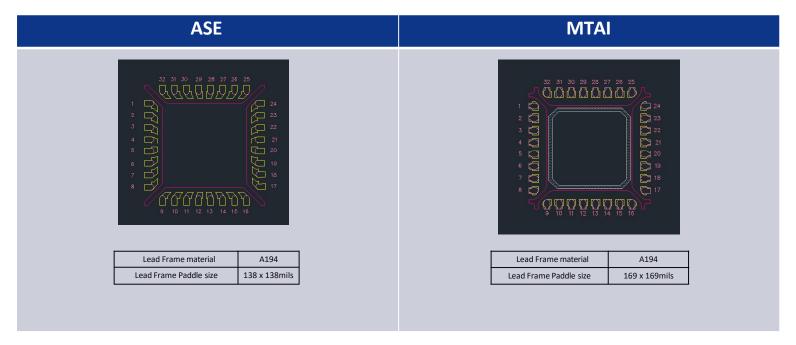
CCB 5010.001 Pre and Post Change Summary PCN#: NTDO-11AIEB760



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Lead frame comparison





NTDO-11AIEB760 - CCB 5/ LAN8710A LAN8710A-EZC-TR-ABC and LAN8710AI-EZK-TR-ABC catalog part nun

Affected Catalog Part Numbers(CPN)

LAN8710A-EZC-ABC LAN8710AI-EZK-ABC LAN8710A-EZC-TR-ABC LAN8710AI-EZK-TR-ABC