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工程変更連絡書

Process Change Notice

ヒロセ電機株式会社

工場 品質管理課

Malaysia Factory, Quality control
section, Hirose Electric Co., Ltd.承認
(Approval)査閲
(Review)作成
(Created by)QCQA
2021/11/29
HACHIYAQCQA
2021/11/29
SASIQCQA
2021/11/29
NAIM

貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。
早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。
本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。
We truly appreciate your significant support always.

We are currently planning on the below process change for the products planned to be delivered to your company.

Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.

貴社品番/Product number of your company

弊社品番/Product number by Hirose

弊社品名/Product name by Hirose

Refer to Attachment List

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変更内容 / Content of change	変更1	区分 Type	設備の変更 (ロット表示) / Equipment change (lot indication)	理由 Reason	品質安定の為です / Stability of quality															
	変更2	区分 Type	—	理由 Reason	—															
変更内容 / Content of change	変更前 Before the change		変更後 After the change		影響範囲 The scope that will be affected.															
		熱刻印 Heat engraving		レーザー刻印 Laser engraving		設計変更は伴わない為、製品仕様、性能に変更はございません。 There is no design change, so there is no change on product specifications and performance.														
					・外観の変更 Appearance 有 Change ・含有物質変更 Containing substance 無 No change															
変更実施計画 / Execution schedule of the change plan	日程 Schedule	Oct-21	Nov-21	Dec-21	Jan-22	Feb-22	Mar-22	Apr-22												
	工程整備 Preparation of process	➡	レーザー刻印購入手配(10月4W完了) Arranged to purchase laser engraving (completed Oct. 4W)																	
	標準類の整備 Preparation of standards, etc.		工程設計—標準類整備(着手済み、完了22年2月E) Process Design - Standardization (started, completed 28.Feb. 2022)																	
	トライ / Trial		量産試作 22年2月2W完了 Mass production prototype completed 28.Feb. 2022.																	
	作業教育 Education on operators		作業教育実習 22年2月E完了 Worker education training completed in 28.Feb 2022																	
	製品評価試験 Product evaluation test		製品評価 22年3月2W完了 Product evaluation completed 18.March, 2022.																	
	サンプル提出 Submission of sample		(※)																	
	初品検査結果提出 Submission of the initial product inspection result		(※)																	
	量産納入予定日 Scheduled delivery date of mass production products			(希望日) 2022年 4月 Scheduled on 4/2022																
変更計画可否回答希望日 Date of your acknowledgement																				
備考 Remarks	(※) サンプル提出および初品検査報告は製品評価試験結果は製品評価試験完了合格後、御社評価必要数を確認の上、対応いたします。Sample submissions and initial product inspection reports will be handled after the product evaluation test results are completed and passed, and after confirming the number of products your company needs to evaluate.																			

ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Your company name:	
変更計画可否回答書 Answer to the change plan notification (approval)	製品名 Product name :	Refer to Attachment List	ご判定日 Judgment day
	変更内容 Content of change :	設備の変更 (ロット表示) / Equipment change (lot)	ご担当者 Person in charge
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 With condition
必要提出資料、その他指示事項 Required materials for submission / other directions			

No	Product number	Product Name
1	CL0625-0003-4-00	ER8-120P-0.8SV-2H
2	CL0625-0003-4-10	ER8-120P-0.8SV-2H(10)
3	CL0625-0007-5-00	ER8-10S-0.8SV-5H
4	CL0625-0007-5-10	ER8-10S-0.8SV-5H(10)
5	CL0625-0008-8-00	ER8-10P-0.8SV-2H
6	CL0625-0008-8-10	ER8-10P-0.8SV-2H(10)
7	CL0625-0009-0-00	ER8-50P-0.8SV-2H
8	CL0625-0009-0-10	ER8-50P-0.8SV-2H(10)
9	CL0625-0010-0-00	ER8-50S-0.8SV-5H
10	CL0625-0010-0-10	ER8-50S-0.8SV-5H(10)
11	CL0625-0011-0-00	ER8-20P-0.8SV-2H
12	CL0625-0011-0-10	ER8-20P-0.8SV-2H(10)
13	CL0625-0012-0-00	ER8-30P-0.8SV-2H
14	CL0625-0012-0-10	ER8-30P-0.8SV-2H(10)
15	CL0625-0013-0-00	ER8-40P-0.8SV-2H
16	CL0625-0013-0-10	ER8-40P-0.8SV-2H(10)
17	CL0625-0014-0-00	ER8-20S-0.8SV-5H
18	CL0625-0014-0-10	ER8-20S-0.8SV-5H(10)
19	CL0625-0015-0-00	ER8-30S-0.8SV-5H
20	CL0625-0016-0-00	ER8-40S-0.8SV-5H
21	CL0625-0016-0-10	ER8-40S-0.8SV-5H(10)
22	CL0625-0017-0-00	ER8-60P-0.8SV-2H
23	CL0625-0017-0-10	ER8-60P-0.8SV-2H(10)
24	CL0625-0018-0-00	ER8-60S-0.8SV-5H
25	CL0625-0018-0-10	ER8-60S-0.8SV-5H(10)
26	CL0625-0019-0-00	ER8-60P-0.8SV-5H
27	CL0625-0020-0-00	ER8-40P-0.8SV-5H
28	CL0625-0020-0-10	ER8-40P-0.8SV-5H(10)
29	CL0625-0021-0-00	ER8-70P-0.8SV-2H
30	CL0625-0022-0-00	ER8-80P-0.8SV-2H
31	CL0625-0022-0-10	ER8-80P-0.8SV-2H(10)
32	CL0625-0023-0-00	ER8-100P-0.8SV-2H
33	CL0625-0024-0-00	ER8-10P-0.8SV-5H
34	CL0625-0024-0-10	ER8-10P-0.8SV-5H(10)
35	CL0625-0025-0-00	ER8-20P-0.8SV-5H
36	CL0625-0025-0-10	ER8-20P-0.8SV-5H(10)
37	CL0625-0026-0-00	ER8-30P-0.8SV-5H
38	CL0625-0027-0-00	ER8-50P-0.8SV-5H
39	CL0625-0027-0-10	ER8-50P-0.8SV-5H(10)
40	CL0625-0028-0-00	ER8-70P-0.8SV-5H
41	CL0625-0029-0-00	ER8-80P-0.8SV-5H
42	CL0625-0030-0-00	ER8-100P-0.8SV-5H
43	CL0625-0031-0-00	ER8-120P-0.8SV-5H
44	CL0625-0032-0-00	ER8-70S-0.8SV-5H
45	CL0625-0033-0-00	ER8-80S-0.8SV-5H
46	CL0625-0033-0-10	ER8-80S-0.8SV-5H(10)
47	CL0625-0034-0-00	ER8-100S-0.8SV-5H
48	CL0625-0035-0-00	ER8-120S-0.8SV-5H
49	CL0625-0037-0-00	ER8-20S-0.8SV-7H
50	CL0625-0037-0-10	ER8-20S-0.8SV-7H(10)
51	CL0625-0038-0-00	ER8-30S-0.8SV-7H
52	CL0625-0038-0-10	ER8-30S-0.8SV-7H(10)
53	CL0625-0039-0-10	ER8-40S-0.8SV-7H(10)
54	CL0625-0040-0-00	ER8-50S-0.8SV-7H
55	CL0625-0040-0-10	ER8-50S-0.8SV-7H(10)
56	CL0625-0041-0-00	ER8-60S-0.8SV-7H
57	CL0625-0042-0-00	ER8-70S-0.8SV-7H
58	CL0625-0044-0-00	ER8-100S-0.8SV-7H
59	CL0625-0045-0-00	ER8-120S-0.8SV-7H
60	CL0625-0045-0-10	ER8-120S-0.8SV-7H(10)
61	CL0625-0047-0-01	ER8-120P-0.8SH(01)
62	CL0625-0048-0-00	ER8-60/48P-0.8SV-5H
63	CL0625-0049-0-00	ER8-60/48S-0.8SV-5H
64	CL0625-1001-4-10	ER8-120S-0.8SH(10)