

御中	Issue No./発行№: PC-0018461		
	Issue date/発行日: 2021/11/11		
工程変更連絡書 Process Change Notice		ヒロセ電機株式会社 郡山工場 品質管理課 Koriyama Factory, Quality control section, Hirose Electric Co., Ltd.	
	承認 (Approval)	査閲 (Review)	作成 (Created by)
	Tsukamoto	Inagaki	Nouchi

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貴社品番/Customer's product number	弊社品番/Product number by Hirose Refer to "Target product list"	弊社品名/Product name by Hirose Refer to "Target product list"
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Content of change / 変更内容	Change 1 区分 Type	Assembly line (automatic machine) will be added.	理由 Reason	To support production due to increased orders	
	Change 2 区分 Type	Production location will be added.	理由 Reason	To support production due to increased orders	
	変更前 Before the change		変更後 After the change		影響範囲 The scope that will be affected.
	Production is done by Company K. Hand assembly line Lot number is displayed on the side of the product by a heat stamp. * See separate sheet		Company F will be added for a production, in addition to the Company K. Company F uses automatic machine line. Lot number will be displayed at front of the product by laser engrave. (only for products produced by automatic machine.) * See separate sheet.		Although the production equipment will be changed, the production process and control method will not be changed. Lot number marking method and placement will be changed, which will make a change in appearance, however, it will not make any change on functionally. Necessary evaluation will be conducted.
				・ 外観の変更 Appearance 無 No change	
				・ 含有物質変更 Containing substance 無 No change	

Execution schedule of the change plan / 変更実施計画	日程 Schedule	Nov.1			Dec.1			Jan. 1			Feb.1			Mar.1		
	工程整備 Preparation of process							→								
	標準類の整備 Preparation of standards, etc.							→								
	トライ / Trial							→								
	作業教育 Training for operators							→								
	製品評価試験 Product evaluation test										→					
	サンプル提出 Submission of sample										→					
	初品検査結果提出 Submission of the initial product inspection result													→		
量産納入予定日 Scheduled delivery date of mass production products	2022年3月予定 Scheduled on March, 2022					備考 Remarks										
変更計画可否回答希望日 Date of your acknowledgement	2021年11月30日 November 30, 2021															

To: Hirose Electric Co., Ltd.			Issue No./発行№: PC-0018461		
貴社名: Customer name:					
変更計画可否回答書 Answer to the change plan notification (approval)	製品名 Product name:	Refer to "Target product list"		ご判定日 Judgment day	
	変更内容 Content of change:	Assembly line (automatic machine) will be added. Production location will be added.		ご担当者 Person in charge	
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 Conditionally approved		
必要提出資料、その他指示事項 Required materials for submission / other directions					

Target product list

Product code	Product name by Hirose
680-3001-7 26	DF60-3P-10.16DSA(26)
680-3001-7 27	DF60-3P-10.16DSA(27)
680-3001-7 35	DF60-3P-10.16DSA(35)
680-3001-7 45	DF60-3P-10.16DSA(45)
680-3004-5 26	DF60-1P-10.16DSA(26)
680-3004-5 27	DF60-1P-10.16DSA(27)
680-3004-5 45	DF60-1P-10.16DSA(45)
680-3005-8 26	DF60-2P-10.16DSA(26)
680-3005-8 27	DF60-2P-10.16DSA(27)
680-3005-8 45	DF60-2P-10.16DSA(45)
680-3006-0 26	DF60-4P-10.16DSA(26)
680-3006-0 27	DF60-4P-10.16DSA(27)
680-3007-3 26	DF60-5P-10.16DSA(26)
680-3007-3 27	DF60-5P-10.16DSA(27)
680-3008-6 26	DF60-6P-10.16DSA(26)
680-3008-6 27	DF60-6P-10.16DSA(27)
680-3037-4 45	DF60R-2P-10.16DSA(45)
680-3038-7 26	DF60R-3P-10.16DSA(26)
680-3038-7 27	DF60R-3P-10.16DSA(27)
680-3080-0 91	DF60-2P-20.32DSA(91)
680-3100-0 27	DF60P-1P-10.16DSA(27)
680-4001-0 50	DF60F-3P-10.16DSA(50)
680-4004-0 50	DF60FR-3P-10.16DSA(50)

ロットNo表示位置

Lot number display location

