



## Product Change Notification / LIAL-04DLCO554

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**Date:**

07-Oct-2021

**Product Category:**

Microprocessors

**PCN Type:**

Manufacturing Change

**Notification Subject:**

CCB 4830 Initial Notice: Qualification of ATK as an additional assembly site for selected ATSAMA5D26 and ATSAMA5D27 device families available in 289L LFBGA (14x14x1.4mm) package.

**Affected CPNs:**

[LIAL-04DLCO554\\_Affected\\_CPN\\_10072021.pdf](#)

[LIAL-04DLCO554\\_Affected\\_CPN\\_10072021.csv](#)

**Notification Text:**

**PCN Status:**Initial notification.

**PCN Type:** Manufacturing Change

**Microchip Parts Affected:**Please open one of the files found in the Affected CPNs section.

NOTE: For your convenience Microchip includes identical files in two formats (.pdf and .xls).

**Description of Change:**Qualification of ATK as an additional assembly site for selected ATSAMA5D26 and ATSAMA5D27 device families available in 289L LFBGA (14x14x1.4mm) package.

**Pre and Post Change Summary:**

	Pre Change	Post Change	
Assembly Site	ASE Inc (ASE)	ASE Inc (ASE)	Amkor Technology Korea (K4), INC (ATK)

<b>Wire material</b>	CuPdAu	CuPdAu	CuPdAu
<b>Die attach material</b>	2100AS	2100AS	EP Ablebond 2300
<b>Molding compound material</b>	KE-G1250LKDS	KE-G1250LKDS	G770FE
<b>Substrate SM material</b>	AUS308	AUS308	AUS308
<b>Substrate Core material</b>	CCL-HL832NX(A-HS)	CCL-HL832NX(A-HS)	HL832NXAHS

**Impacts to Data Sheet:**None

**Change Impact:**None

**Reason for Change:**To improve on-time delivery performance by qualifying ATK as an additional assembly site.

**Change Implementation Status:**In Progress

**Estimated Qualification Completion Date:**April 2022

Note: Please be advised the qualification completion times may be extended because of unforeseen business conditions however implementation will not occur until after qualification has completed and a final PCN has been issued. The final PCN will include the qualification report and estimated first ship date. Also note that after the estimated first ship date guided in the final PCN customers may receive pre and post change parts.

**Time Table Summary:**

	October 2021					-->	April 2022				
Workweek	40	41	42	43	44		14	15	16	17	18
Initial PCN Issue Date		X									
Qual Report Availability											X
Final PCN Issue Date											X

**Method to Identify Change:** Traceability code

**Qualification Plan:**Please open the attachments included with this PCN labeled as PCN\_#\_Qual\_Plan.

**Revision History:**October 07, 2021: Issued initial notification.

The change described in this PCN does not alter Microchip's current regulatory compliance regarding the material content of the applicable products.

**Attachments:**

[PCN\\_LIAL-04DLC0554\\_Qual Plan.pdf](#)

Please contact your local [Microchip sales office](#) with questions or concerns regarding this notification.

**Terms and Conditions:**

If you wish to receive Microchip PCNs via email please register for our PCN email service at our [PCN home page](#) select register then fill in the required fields. You will find instructions about registering for Microchips PCN email service in the [PCN FAQ](#) section.

If you wish to change your PCN profile, including opt out, please go to the [PCN home page](#) select login and sign into your myMicrochip account. Select a profile option from the left navigation bar and make the applicable selections.



**MICROCHIP**

## **QUALIFICATION PLAN SUMMARY**

**PCN#: LIAL-04DLCO554**

**Date**

**September 30, 2021**

**Qualification of ATK as an additional assembly site for selected  
ATSAMA5D26 and ATSAMA5D27 device families available in  
289L LFBGA (14x14x1.4mm) package. This is Q006 grade 2  
qualification.**

**Purpose:** Qualification of ATK as an additional assembly site for selected ATSAMA5D26 and ATSAMA5D27 device families available in 289L LFBGA (14x14x1.4mm) package. This is Q006 grade 2 qualification.

<u>Misc.</u>	Assembly site	ATK
	BD Number	BD-000187/01 (ATK-0859860WB)
	MP Code (MPC)	92U037AMBC05
	Part Number (CPN)	ATSAMA5D27C-CU
	MSL information	MSL 3 / 260
	Assembly Shipping Media (T/R, Tube/Tray)	Tray: JT1141401-07 REV.A
	Base Quantity Multiple (BQM)	116
	Reliability Site	MPHIL
	CCB No.	4830
<u>Substrate</u>	Core Material	HL832NXAHS
	Core Thickness	0.150 +/- 0.030 mm
	L1/L2 Thickness	Min 0.012mm
	SM Material	AUS308
	Process	EBS (MEBS)
	Part Number	101420997
	Paddle Size	7.265x7.265mm
	Drill Size	0.100mm
	Line/Space Specs	0.045mm / 0.045mm
<u>Bond Wire</u>	Material	CuPdAu
<u>Die Attach</u>	Part Number	EP Ablebond 2300
	Conductive	Conductive
<u>MC</u>	Part Number	G770FE
<u>PKG</u>	PKG Type	LFBGA
	Pin/Ball Count	289 Balls
	PKG width/size	14x14x1.4mm
	Ball Pitch/Size	0.8mm
	Solder Ball Material	98.25SN/1.2AG/0.5CU/0.05NI

Test Name	Conditions	Reliability Stress Read Point	Pre & Post Reliability Stress Test Temperature	Sample Size	Min. Qty of Spares per Lot (should be properly marked)	Qty of Lots	Total Units	Fail Accept Qty	Est. Dur. Days	ATE Test Site	REL Test Site	Pkg. Type	Special Instructions
Standard Pb-free Solderability	J-STD-002D ; Perform 8 hours of steam aging for Matte tin finish and 1 hour steam aging for NiPdAu finish prior to testing.  Standard Pb-free: Matte tin/ NiPdAu finish, SAC solder, wetting temp 245°C for both SMD & through hole packages.			22	5	1	27	>95% lead coverage	5	MPHIL	MPHIL	LFBGA	Standard Pb-free solderability is the requirement.
Wire Bond Pull - WBP	Mil. Std. 883-2011			5	0	1	5	0 fails after TC	5	MPHIL	MPHIL	LFBGA	30 bonds from a min. 5 devices.
Wire Bond Shear - WBS	CDF-AEC-Q100-001			5	0	1	5	0	5	MPHIL	MPHIL	LFBGA	30 bonds from a min. 5 devices.
Physical Dimensions	Measure per JESD22 B100 and B108			10	0	3	30	0	5	MPHIL	MPHIL	LFBGA	
Solder Ball Shear (For BGA device only)	AEC Q100-010 AEC Q003			10	0	3	30	0	5	MPHIL	MPHIL	LFBGA	5 balls from a min. of 10 devices. Not required for SMD, only required for BGA devices.
External Visual	Mil. Std. 883-2009/2010			All devices prior to submission for qualification testing	0	3	ALL	0	5	MPHIL	MPHIL	LFBGA	
HTSL (High Temp Storage Life)	JESD22-A103  +150°C  2x Stress	<u>1st Readpoint:</u>  Grade 2: 500 hrs (150°C)  <u>2nd Readpoint:</u>  Grade 2: 1000 hrs (150°C)	Grade 2: +25°C, +105°C	45	5	3	150	0	21 - 167	MPHIL	MPHIL	LFBGA	Perform per the requirements in AEC-Q100/Q101. Spares should be properly identified.

Test Name	Conditions	Reliability Stress Read Point	Pre & Post Reliability Stress Test Temperature	Sample Size	Min. Qty of Spares per Lot (should be properly marked)	Qty of Lots	Total Units	Fail Accept Qty	Est. Dur. Days	ATE Test Site	REL Test Site	Pkg. Type	Special Instructions
Preconditioning - Required for surface mount devices	J-STD-020 JESD22-A113  +150°C Bake for 24 hours, moisture loading requirements per MSL level 3 + 3X reflow at peak reflow temperature per Jedec-STD-020E for package type. MSL 3, 260C		Grade 2: +25°C	231	15	3	738	0	15	MPHIL	MPHIL	LFBGA	Spares should be properly identified. 77 parts from each lot to be used for HAST, uHAST, Temp Cycle test.
HAST	JESD22-A101 or A110 +110°C/85%RH for 264 hrs  2x Stress	<u>1st Readpoint:</u> Grade 2: 264 hrs (+110°C/85%RH)  <u>2nd Readpoint:</u> Grade 2: 528 hrs (+110°C/85%RH)	Grade 2: +25°C, +105°C	77	5	3	246	0	10 - 22	MPHIL	MPHIL	LFBGA	Perform per the requirements in AEC-Q006. Spares should be properly identified. Use the parts which have gone through Pre-conditioning.
uHAST	JESD22-A102, A118, or A101  +110°C/85% RH for 264 hrs + 264 hrs.	Grade 2: 264 hrs (+110°C/85% RH)	Grade 2: +25°C	77	5	3	246	0	10	MPHIL	MPHIL	LFBGA	Spares should be properly identified. Use the parts which have gone through Pre-conditioning.
Temp Cycle	JESD22-A104 and -55°C to +125°C	<u>1st Readpoint:</u> Grade 2: 1000 cycles (-55°C to +125°C)  <u>2nd Readpoint:</u> Grade 2: 2000 cycles (-55°C to +125°C)	Grade 2: +105°C	77	5	3	246	0	15 - 120	MPHIL	MPHIL	LFBGA	Perform per the requirements in AEC-Q006. Spares should be properly identified. Use the parts which have gone through Pre-conditioning.

Affected Catalog Part Numbers (CPN)

ATSAMA5D26C-CU

ATSAMA5D27C-CU

ATSAMA5D26C-CN

ATSAMA5D27C-CN

ATSAMA5D26C-CNR

ATSAMA5D27C-CNR

ATSAMA5D26C-CNR01

ATSAMA5D26C-CUR

ATSAMA5D27C-CUR