

Product Change Notification Number: 213001

Date: 29.07.2021

Title: Transfer to new site in Debrecen Hungary

**Product Identification:****SFM3000 series**

SFM3000-200-C (1-100932-02)

SFM3000-200 (1-100934-02)

**SFM3100 series**

SFM3100-VC (1-101290-02)

**Change Severity:**☐ Major☒ Minor**Reason for Change:**☐ Design☐ Production☐ Logistics☒ Manufacturing Location☐ Quality/Reliability☐ Material**Change Description:**

The production line is relocated from Sensirion Stäfa (Switzerland) to Sensirion Debrecen (Hungary), the production building in Stäfa Switzerland is almost fully occupied and a new site will generate space for further growth.

The new location in Debrecen is ISO9001 and ISO14001 certified since 1<sup>st</sup> of July and certificates are available.

Change includes:

New personnel. The Process and Quality Engineers received training in Stäfa before the transfer, on the same production line that was relocated to Debrecen, HU.

**No change of:**

- Form, fit and function of the product
- Supply chain and direct materials used
- Production equipment (especially no change of calibration equipment, equipment was transferred)
- Process flow, control plan, process release procedures and criteria, nor any other process documentation. **Exceptions are work instructions, that are translated to Hungarian language.**
- Production Software. **Exception are GUIs, which are translated to Hungarian language.**
- Your contacts in sales and order processing remain in Stäfa (CH)

Address of Debrecen site:

H-4031 Debrecen, Nagy Mihály utca 3.

Hungary

**Identification Method to Distinguish Change:**

- Traceable by Serialnummber (yywwxxxx, serial number contains year and week of production)

**Qualification Data:**☐ available☒ will be available in CW32, 2021☐ not applicable**Samples:**☐ available☐ will be available in CWxx☒ not applicable

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**Quantifiable Impact on Quality & Reliability:**

- The parts and materials are not affected by the transfer, so there is no impact of reliability. The quality is guaranteed by same process control plan as used until now.
- However, to capture any effect on product that may escape the control steps in production, parts from the pilot run in Debrecen was re-validated.

**Conditions and Logistics (Customers within the EU):**

Sensirion AG in Switzerland will stay your contract partner, Debrecen (HU) is a pure production site.

Therefore no shipments to companies in Hungary is possible. Shipments to the EU (except Hungary) are possible but the legal reasons connected with VAT rules we will switch Incoterms from FCA, Stäfa (CH) to DAP, your place within the EU. We will charge the logistics cost separately from the product price.

**Conditions and Logistics (Rest of World, Customers outside of the EU):**

Sensirion AG in Switzerland will stay your contract partner, Debrecen (HU) is a pure production site.

For sure Incoterms need to change from FCA, Stäfa (CH) to FCA, Debrecen (HU).

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**Estimated Implementation Date\*:**

Production in Hungary is up and running. First shipment from Debrecen (HU) starting from 1<sup>st</sup> of September 2021

**Last Ship Date (from Stäfa):** End of August 2021

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**Sensirion Contact:** your existing contacts remain in charge, no change of contacts in connection with the transfer.

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# CERTIFICATE



This is to certify that

## Sensirion AG

Nagy Mihaly utca 3  
4031 Debrecen  
Hungary

has implemented and maintains a **Quality Management System**.

Scope:

Production of sensors and sensor systems

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 9001 : 2015

Certificate registration no.	31601873 QM15
Date of original certification	2021-07-01
Valid from	2021-07-01
Valid until	2024-06-30
Date of certification	2021-07-01



**DQS GmbH**

Markus Bleher  
Managing Director



# CERTIFICATE



This is to certify that

## Sensirion AG

Nagy Mihaly utca 3  
4031 Debrecen  
Hungary

has implemented and maintains an **Environmental Management System**.

Scope:  
Production of sensors and sensor systems

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 14001 : 2015

Certificate registration no.	31601873 UM15
Date of original certification	2021-07-01
Valid from	2021-07-01
Valid until	2024-06-30
Date of certification	2021-07-01



**DQS GmbH**

Markus Bleher  
Managing Director