



## Product Change Notification / KSRA-18BGHS695

---

**Date:**

23-Feb-2021

**Product Category:**

Memory

**PCN Type:**

Manufacturing Change

**Notification Subject:**

CCB 4559 Initial Notice: Qualification of SIGN as a new assembly site for selected SST39LFxxxx and SST39VFxxxx device families available in 48L TSOP (12x20mm) package.

**Affected CPNs:**

[KSRA-18BGHS695\\_Affected\\_CPN\\_02232021.pdf](#)

[KSRA-18BGHS695\\_Affected\\_CPN\\_02232021.csv](#)

**Notification Text:**

**PCN Status:** Initial notification

**PCN Type:** Manufacturing Change

**Microchip Parts Affected:** Please open one of the icons found in the Affected CPNs section above.

NOTE: For your convenience Microchip includes identical files in two formats (.pdf and .xls).

**Description of Change:** Qualification of SIGN as a new assembly site for selected SST39LFxx and SST39VFxx device families available in 48L TSOP (12x20mm) package.

**Pre Change:**

Assembled at LPI using lead frame with paddle size 207x142mils, 183x161mils or 160x130mils.

**Post Change:**

Assembled at SIGN using lead frame with paddle size 209x165mils or 159x165mils

**Pre and Post Change Summary:**

	Pre Change			Post Change	
<b>Assembly Site</b>	Lingsen Precision Industries, LTD. (LPI)			Signetics Corporation (SIGN)	
<b>Bond Wire material</b>	Au			Au	
<b>Die Attach material</b>	8340			8340	
<b>Mold compound material</b>	G700			G700	
<b>Lead frame material</b>	C7025			C7025	
<b>DAP Surface plating</b>	Ring plating			Double ring plating	
<b>Lead frame paddle size</b>	207x142mils	183x161mils	160x130mils	209x165mils	159x165mils
	See attached pre and post change comparison				

**Impacts to Data Sheet:** None

**Change Impact:**None

**Reason for Change:**To improve on-time delivery performance by qualifying SIGN as a new assembly site.

**Change Implementation Status:**In Progress or complete

**Estimated Qualification Completion Date:**August 2021

Note: Please be advised the qualification completion times may be extended because of unforeseen business conditions however implementation will not occur until after qualification has completed and a final PCN has been issued. The final PCN will include the qualification report and estimated first ship date. Also note that after the estimated first ship date guided in the final PCN customers may receive pre and post change parts.

**Time Table Summary:**

	February 2021					-->	August 2021				
	06	07	08	09	10		32	33	34	35	36
Initial PCN Issue Date				X							
Qual Report Availability							X				
Final PCN Issue Date							X				

**Method to Identify Change:** Traceability code

**Qualification Plan:**Please open the attachments included with this PCN labeled as PCN\_#\_Qual\_Plan.

**Revision History:**February 23, 2021: Issued initial notification.

The change described in this PCN does not alter Microchip's current regulatory compliance regarding the material content of the applicable products.

### **Attachments:**

[PCN\\_KSRA-18BGHS695\\_Pre and Post Change\\_Summary.pdf](#)

[PCN\\_KSRA-18BGHS695\\_Qual\\_Plan.pdf](#)

Please contact your local [Microchip sales office](#) with questions or concerns regarding this notification.

### **Terms and Conditions:**

If you wish to receive Microchip PCNs via email please register for our PCN email service at our [PCN home page](#) select register then fill in the required fields. You will find instructions about registering for Microchips PCN email service in the [PCN FAQ](#) section.

If you wish to change your PCN profile, including opt out, please go to the [PCN home page](#) select login and sign into your myMicrochip account. Select a profile option from the left navigation bar and make the applicable selections.

**CCB 4559**  
**Pre and Post Change Summary**  
**PCN # KSRA-18BGHS695**



---

A Leading Provider of Smart, Connected and Secure Embedded Control Solutions

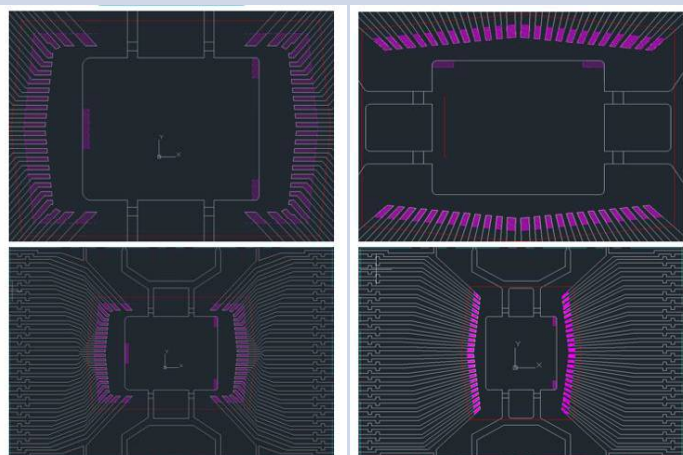
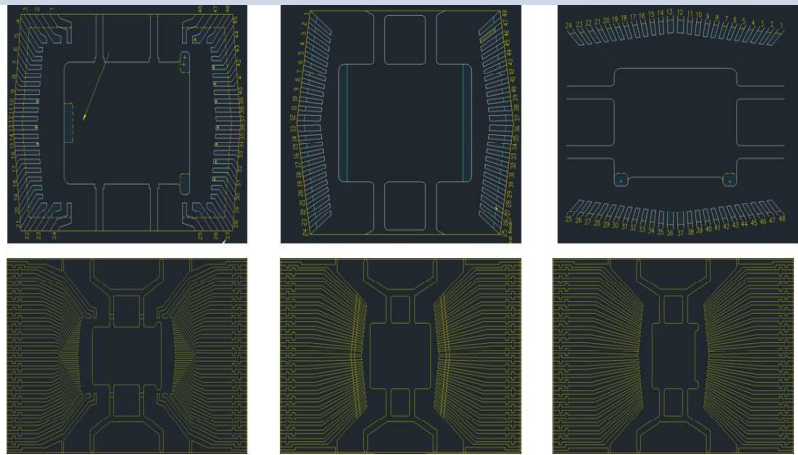


SMART | CONNECTED | SECURE

# Lead frame Comparison

Pre Change  
LPI

Post Change  
SIGN





**MICROCHIP**

## **QUALIFICATION PLAN SUMMARY**

**PCN#: KSRA-18BGHS695**

**Date:  
February 04, 2021**

**Qualification of SIGN as a new assembly site for selected  
SST39LFxxxx and SST39VFxxxx device families available in  
48L TSOP (12x20mm) package.**

Purpose: Qualification of SIGN as a new assembly site for selected SST39LFxxxx and SST39VFxxxx device families available in 48L TSOP (12x20mm) package.

CCB No. : 4559

<u>Misc.</u>	Assembly site	SIGN
	BD Number	BFLD00001
	MP Code (MPC)	X02057W9XM70
	Part Number (CPN)	SST39VF3201B-70-4I-EKE
	MSL information	MSL 3 / 260
	Assembly Shipping Media (T/R, Tube/Tray)	Tray
	Base Quantity Multiple (BQM)	96
	<b>Reliability Site</b>	<b>MTAI</b>
<u>Lead-Frame</u>	Paddle size	209x165
	Material	C7025
	DAP Surface Prep	Double Ring Plating
	Treatment	Roughened
	Process	Stamped
	Lead-lock (With Locking Holes)	No
	Part Number	FLF-00001
	Lead Plating	Matte Sn
	Strip Size	211X60mm
	Strip Density	24 units/strip
<u>Bond Wire</u>	Material	Au
<u>Die Attach</u>	Part Number	8340
	Conductive	Yes
<u>MC</u>	Part Number	G700
<u>PKG</u>	PKG Type	TSOP
	Pin/Ball Count	48L
	PKG width/size	12x20mm

Test Name	Conditions	Sample Size	Min. Qty of Spares per Lot (should be properly marked)	Qty of Lots	Total Units	Fail Accept Qty	Est. Dur. Days	Special Instructions
Standard Pb-free Solderability	J-STD-002D ; Perform 8 hour steam aging for Matte tin finish and 1 hour steam aging for NiPdAu finish prior to testing.  Standard Pb-free: Matte tin/ NiPdAu finish, SAC solder, wetting temp 245°C for both SMD & through hole packages.	22	5	1	27	> 95% lead coverage	5	Standard Pb-free solderability is the requirement.  SnPb solderability (backward solderability-SMD reflow soldering) is required for any plating related changes and highly recommended for other package BOM changes.
Wire Bond Pull - WBP	Mil. Std. 883-2011	5	0	1	5	0 fails after TC	5	30 bonds from a min. 5 devices.
Wire Bond Shear - WBS	CDF-AEC-Q100-001	5	0	1	5		5	30 bonds from a min. 5 devices.
Physical Dimensions	Measure per JESD22 B100 and B108	10	0	3	30		5	
External Visual	Mil. Std. 883-2009/2010	All devices prior to submission for qualification testing	0	3	ALL	0	5	
Preconditioning - Required for surface mount devices	+150°C Bake for 24 hours, moisture loading requirements per MSL level + 3X reflow at peak reflow temperature per Jedec-STD-020E for package type; Electrical test pre and post stress at at room temp 25°C and hot temp 95°C. <b>MSL3 / 260c</b>	231	15	3	738	0	15	Spares should be properly identified. 77 parts from each lot to be used for HAST, uHAST, Temp Cycle test.
HAST	+130°C/85% RH for 96 hours or 110°C/85%RH for 264 hours.  Electrical test pre and post stress at room temp 25°C and hot temp 95°C.	77	5	3	246	0	10	Spares should be properly identified. Use the parts which have gone through Pre-conditioning.
UHAST	+130°C/85% RH for 96 hrs or +110°C/85% RH for 264 hrs. Electrical test pre and post stress at room temp 25°C.	77	5	3	246	0	10	Spares should be properly identified. Use the parts which have gone through Pre-conditioning.
Temp Cycle	-65°C to +150°C for 500 cycles. Electrical test pre and post stress at hot temp 95°C; 3 gram force WBP, on 5 devices from 1 lot, test following Temp Cycle stress.	77	5	3	246	0	15	Spares should be properly identified. Use the parts which have gone through Pre-conditioning.



KSRA-18BGHS695 - CCB 4559 Initial Notice: Qualification of SIGN as a new assembly site for selected SST

Affected Catalog Part Numbers(CPN)

SST39LF400A-55-4C-EKE  
SST39VF400A-70-4C-EKE  
SST39VF400A-70-4I-EKE  
SST39LF400A-55-4C-EKE-T  
SST39VF400A-70-4C-EKE-T  
SST39VF400A-70-4I-EKE-T  
SST39LF800A-55-4C-EKE  
SST39VF800A-70-4C-EKE  
SST39VF800A-70-4I-EKE  
SST39VF800A-70-4I-EKE-TZ009  
SST39VF800A-70-4C-EKE-T  
SST39VF800A-70-4I-EKE-T  
SST39VF1601-70-4C-EKE  
SST39VF1602-70-4C-EKE  
SST39VF1681-70-4C-EKE  
SST39VF1682-70-4C-EKE  
SST39VF1601-70-4C-EKE-PP013  
SST39VF1601-70-4I-EKE  
SST39VF1602-70-4I-EKE  
SST39VF1681-70-4I-EKE  
SST39VF1682-70-4I-EKE  
SST39VF1601-70-4I-EKE-TZ009  
SST39VF1601-70-4C-EKE-T  
SST39VF1602-70-4C-EKE-T  
SST39VF1681-70-4C-EKE-T  
SST39VF1682-70-4C-EKE-T  
SST39VF1601-70-4I-EKE-T  
SST39VF1602-70-4I-EKE-T  
SST39VF1681-70-4I-EKE-T  
SST39LF200A-55-4C-EKE  
SST39VF200A-70-4C-EKE  
SST39VF200A-70-4I-EKE  
SST39LF200A-55-4C-EKE-T  
SST39VF200A-70-4C-EKE-T  
SST39VF200A-70-4I-EKE-T  
SST39VF3201B-70-4C-EKE  
SST39VF3202B-70-4C-EKE  
SST39VF3201B-70-4I-EKE  
SST39VF3202B-70-4I-EKE  
SST39VF3201B-70-4I-EKE-MCL  
SST39VF3202B-70-4I-EKE-MCM  
SST39VF3201B-70-4I-EKE-T