

To:

Issue date / 発行日: 2021/2/3

Process Change Notice	Hirose Electric Co., Ltd. Koriyama plant Quality control section ヒロセ電機株式会社 郡山工場 品質管理課		
	Approval	Review	Creation
	塚本 Tsukamoto	稲垣 Inagaki	野内 Nouchi

We truly appreciate your significant support always.

We are currently planning on the below process change for the products planned to be delivered to your company.

Forwarding shares the notification of the process change. Your approval on the change will be appreciated.

貴社益々ご清栄のこととお喜び申し上げます。

日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。

早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。

つきましては、本書にて工程変更のご案内をさせていただきますので、変更之际してのご承認を賜りたくお願い申し上げます。

Product number of your company / 貴社品番	Product number by Hirose / 弊社品番 6 0 9 - 0 0 1 9 - 5 6 0 9 - 0 0 3 2 - 3	Product name by Hirose / 弊社品名 DM 3 C - S F DM 3 C S - S F
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Content of change / 変更内容	Type 区分	Production location for contact plating will be added. Sealing treatment solution will be changed due to the addition.		
	Reason 理由	For risk diversification		
		Before the change 変更前	After the change 変更後	The scope that will be affected. 影響範囲
		Company T (Sealing treatment solution T D 5 9 0 0)	Company T (Sealing treatment solution T D 5 9 0 0) Company F (addition) (Sealing treatment solution C T - 3)	There is no product design change. The plating thickness and application range will be changed within the standard range due to the addition of the plating production process. The sealing treatment solution on the contact surface will be changed at the added production location. Necessary evaluation test will be conducted.

Execution schedule of the change plan / 変更実施計画	Schedule 日程	1/F	1/E	2/F	2/E	3/F	3/E	4/F	4/E	5/F	5/E	6/F	6/E	7/F	7/E	8/F	8/E
	Preparation of process 工程整備	→															
	Preparation of standards, etc. 標準類の整備	→															
	Trial / トライ		→														
	Education on operators 作業教育																
	Product evaluation test 製品評価試験				→	→	→	→	→								
	Submission of sample サンプル提出								→								
	Submission of the initial product inspection result 初品検査結果提出										→						
Scheduled delivery date of mass production products 量産納入予定日	From August 2021								Remarks 備考								

Issue No. / 発行№: PC-0009887

To: Hirose	Your company name: 貴社名:		
Answer to the notification 回答書	Product name 製品名: :	DM3C-SF DM3CS-SF	Judgment day ご判定日
	Content of change: 変更内容:		Person in charge ご担当者
Approve or Not approve for the change: 変更可否:	Approve 承認	Not approve 否認	With condition 条件付
Required materials for submission / other directions 必要提出資料、その他指示事項			