

Pcn System

From: Gregg Peel [gregg.peel@tianma-nlt.com]
Sent: Friday, March 27, 2015 11:07 AM
To: Pcn System; Sean Nantel; Joanne Shapiro-Libman; Ryan Robidoux; Cormac McGrath
Cc: Elaine DeLong; Gregg Peel
Subject: PCN# 41807- PCN NLT-PP-5125: 15.0" NLB 01L-01 - Packaging Change (Revised)
Attachments: PCN NLT-PP-5125_(Revised_5065)_NLB150XG_Packing_change.pdf

From: Ferdinand Tercenio
Sent: Thursday, March 26, 2015 12:59 PM
To: Anna Tsellas; Barbara McMinn; Bob Williams; Cathy Dotson; Dale H. Maunu; Dan Gutierrez; Dawn Tanaka; Dean Collins; Elaine DeLong; Fe Jangraw; Ferdinand Tercenio; Frank Turner; Gregg Peel; John Maddock; Junco Raymond; Kim Fijak; Lesa Qu; Mark Slezak; Mary Jones; Mei Song; Michael Josi; Michael Loftus; Michelle Groccia; Omid Milani; Richard Grace; Robert Dunhouse; Roger Yee; Sharon Hogan; Shigehiko Sato; Sophia Zhao
Subject: PCN NLT-PP-5125: 15.0" NLB 01L-01 - Packaging Change (Revised)

Hello All,

Attached is PCN NLT-PP-5125. Below is the description of the PCN.

NLT-PP-5125 Date: 02/26/2015
Affected Panel(s): NLB150XG01L-01

Change(s): This PCN is a revision of PCN NLT-PP-5065. PCN NLT-PP-5125 should be used over the last PCN. Due to consolidation of packing material, package of the LCD module will change. Inner box will be smaller which will result in the change of the inner pads and partition board. The outer packing box will be smaller as well and will be used for ship transportation only. Outer packing box will not be used for aircraft transportation. New package have been tested and passed with a free fall drop test of 60 cm and transportation test that was carried out from China plant to Japan plant by air. These changes are scheduled to be applied on the April 2015 production lots.

Regards,

Ferdinand Tercenio
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Sr. Engineer



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To: Customer

NLT Product Change Notice
PCN Tracking Number: NLT-PP-5125
(Revised from NLT-PP-5065)

1. Product Type #:

15.0" XGA NLB150XG01L-01

2. Description of change

Due to consolidation of the packing material, we will change the packing of LCD module.

According to this change, some components will be changed as follows.

Details of changes are revised from the PCN already published, and previous PCN number is NLT-PP-5065 (Dated Feb. 10th 2015).

Item		Description of the change
Inner Packing box		Its size will be changed. Please refer to "4. Packing box"
Outer packing box	For aircraft transportation	It will be deleted.
	For ship transportation	Its size will be changed. Please refer to "4. Packing box".
Inner pad Partition board		The inner pad and the partition board in the product packing box will be changed. Please refer to "5. Inner pad and partition board".

3. Schedule

The change will be applied from the April 2015 production lots.


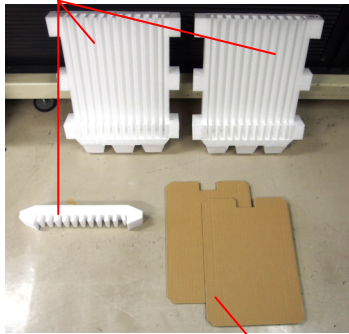
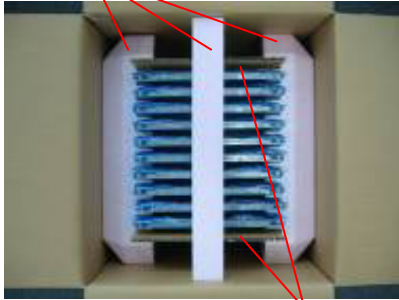
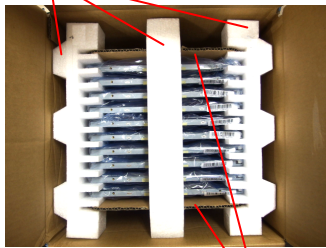
4. Packing box

The size of packing box will be changed as written below.

Item	Size		
	Current	After change	Unit
Inner packing box	414(W) x 475(H) x 444(D) (typ.)	375(W) x 462(H) x 361(D) (typ.)	mm
Outer packing box (For ship transportation)	459(W) x 557(H) x 501(D) (typ.)	387(W) x 510(H) x 401(D) (typ.)	mm

5. Inner pad and partition board

Inner pad and Partition board in the product packing box will be changed.

	Current	After change
Inner pad and Partition board	<p>Inner pad</p>  <p>Partition board</p>	<p>Inner pad</p>  <p>Partition board</p>
Overview	<p>Inner pad</p>  <p>Partition board</p>	<p>Inner pad</p>  <p>Partition board</p>

6. Test item

Test items of packing box are follows.

The changed package passed by each item in the test.

Test items	Test conditions
Package drop test	Height : 60cm, free fall Direction : Three faces, Three angles, One corner
Package transportation test	Transportation test is carried out from the China plant to Akita plant by air.

Criteria

Appearance and Display change must not be observed after the test.

In case there are any questions, please feel free to contact sales or sales representative of NLT.



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Assistant Manager



Ryuji Kawashima
Product manager

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