

Philips Lumileds
Lighting Company
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USA

March 12, 2015

Product Change Notification #: 20150312

Subject: Philips Lumileds Announces More Detailed Binning on LUXEON Rebel Plus

Dear Valued Customer,

Overview

Philips Lumileds will be adding additional visibility to the 5-step binning on LUXEON Rebel Plus datasheet. Changes will be seen to the datasheet as well at the CAT codes which appear on product reel labels. The Product Binning and Labeling section of the datasheet will be update to provide details on the change. At this time, Philips Lumileds is poised to introduce these product enhancements and seeks customer approval to proceed. The details of the changes and the supporting documents are attached below.

Description of Change(s):	Binning and Labeling section of LUXEON Rebel Plus Datasheet changing to reflect new binning. CAT codes on product reel labels will change from a two (2) digit code, to a four (4) digit code. More detailed description of all changes will be provided in the updated Binning and Labeling section of the datasheet.
Customer Impact and Recommended Actions:	No impact.
Products affected:	LUXEON Rebel Plus
Reference Documents/Attachments:	Preliminary Datasheet
Reason for change(s):	Provide more detailed visibility on 5-step LUXEON Rebel Plus parts.
Scheduled first shipment date for change:	April 20, 2015
Anticipated (positive and negative) impact on form, fit, function or reliability:	No change to form, fit, function, or reliability.
Supplier Qualification plan results, where applicable:	NA
Customer part number(s), if applicable:	SEE PAGE 2
Date, when qualification samples are available, if applicable:	NA
Date, when final qualification data are available, if applicable:	NA
Last date, if applicable, of manufacture of the unchanged product:	NA
Last order date, if necessary, of unchanged product	NA

Next Steps

As a next step, please provide acknowledgement of the change and provide Philips Lumileds with any further requirements at your earliest convenience, but no later than **4/12/2015**.

Contact:

If you have any questions, or need any further assistance, please contact your Philips Lumileds sales representative.

Philips Lumileds will continue to develop its portfolio and release new and improved products for use in the lighting industry. The cooperative relationship that has been developed with our valued customers is of great value to Philips Lumileds, and it is our desire to further cultivate this relationship. We remain eager to supply your future product requirements with our world-class quality product lines.

Best Regards,

Philips Lumileds

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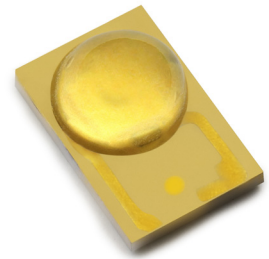
www.philipslumileds.com

Attachments

LX18-P127	LX18-P150-5
LX18-P130	LX18-P227-5
LX18-P135	LX18-P230-290
LX18-P140	LX18-P230-5
LX18-P150	LX18-P235-5
LX18-P127-3	LX18-P240-5
LX18-P127-321	LX18-P250-5
LX18-P127-5	
LX18-P130-3	
LX18-P130-308	
LX18-P130-346	
LX18-P130-409	
LX18-P130-5	
LX18-P135-3	
LX18-P135-308	
LX18-P135-322	
LX18-P135-5	
LX18-P140-3	
LX18-P140-343	
LX18-P140-346	
LX18-P140-365	
LX18-P140-5	
LX18-P150-3	
LX18-P150-402	
LX18-P150-403	

LUXEON Rebel PLUS

Freedom From Binning



Introduction

LUXEON Rebel PLUS LEDs from Philips Lumileds are a product family with a rich history of use in just about every possible illumination application. LUXEON Rebel PLUS LEDs are designed to offer single emitter, Illumination Grade LED light sources with the highest possible efficacy and light output. With hot testing and color binning, every LUXEON Rebel PLUS is tested and specified at real world operating conditions, $T_j = 85^{\circ}\text{C}$. Our exceptional color control enables design simplicity for luminaire manufacturers and ensures that they can be confident in color consistency from LED to LED. The superior quality of light, light output, and real world efficacy enable leading performance and efficient solution development in a wide variety of indoor lighting segments including retrofit bulbs, office, hospitality, school, and home lighting. LUXEON Rebel PLUS comes in an industry standard 4530 package with a 2.55mm dome that is optimized for maximum light output.

Features

- Hot tested at $T_j 85^{\circ}\text{C}$
- 2700K, 3000K, 3500K, 4000K, and 5000K CCT and CRI of 80+
- Superior efficacy and light output
- Typical V_f of 2.76V at 350mA, 85°C
- Proven LUXEON reliability
- Tight color control

Benefits

- Shorter and simpler design-in cycles
- Lowest V_f in the industry delivers superior efficacy
- Confidence in consistent, high quality light
- Reduced operating and maintenance costs
- Solutions that deliver real energy savings

Key Applications

- Downlights
- Indoor Area Lighting
- Lamps
- Specialty

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General Information

Part Number Nomenclature

LUXEON Rebel PLUS emitters are tested and binned “hot” under conditions comparable to those found in “real-world” lighting products. The test conditions for LUXEON Rebel PLUS are 350mA D.C. with junction temperature at 85°C.

The part number designation for the LUXEON Rebel PLUS emitters is explained as follows:

L X 1 8 – P 1 X X – Y

Where:

8 — designates minimum CRI performance (value 8 = 80 minimum)

P — designates radiation pattern (value P for Lambertian)

1 — 80 CRI min designation

XX — designates nominal ANSI CCT (value 27 = 2700K, 30 = 3000K, 35 = 3500K, 40 = 4000K, and 50 = 5000K)

Y — 3 for 3-step and 5-step MacAdam Ellipse

Lumen Maintenance

LUXEON Rebel PLUS products are tested in compliance with LM-80. Please visit www.philipslumileds.com or contact your local Philips Lumileds Technical Solutions Manager for TM-21 extrapolations or other support.

Environmental Compliance

Philips Lumileds is committed to providing environmentally friendly products to the solid-state lighting market. LUXEON Rebel PLUS is compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely the RoHS and REACH directives. Philips Lumileds will not intentionally add the following restricted materials to the LUXEON Rebel PLUS: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

Product Selection & Optical Characteristics

Product Selection Guide for LUXEON Rebel PLUS Emitters Junction Temperature = 85°C

Table 1.

Part Number	Nominal ANSI CCT	Performance @ 350mA Test Current			Typ. Luminous Flux (lm)		Typ. Forward Voltage (V)		Typ. Efficacy (lm/W)	
		CRI Min	Min Luminous Flux (lm)	Test Condition °C	350mA	700mA	350mA	700mA	350mA	700mA
LX18-P127-Y	2700K	80	80	85	85	156	2.76	2.85	88	78
LX18-P130-Y	3000K	80	85	85	95	166	2.76	2.85	98	83
LX18-P135-Y	3500K	80	90	85	98	172	2.76	2.85	101	86
LX18-P140-Y	4000K	80	90	85	103	180	2.76	2.85	107	90
LX18-P150-Y	5000K	80	95	85	106	186	2.76	2.85	110	93

Notes for Table 1:

1. Minimum luminous flux performance within published operating conditions. Philips Lumileds maintains a tolerance of $\pm 6.5\%$ on luminous flux measurements and ± 2 on CRI measurements.
2. Philips Lumileds maintains a tolerance of $\pm 0.06V$ on forward voltage measurements.

Optical Characteristics

LUXEON Rebel PLUS at Test Current ^[1], Junction Temperature = 85°C

Table 2.

Nominal CCT	Part Number	Color Temperature ^[2] CCT Typical	Typ Total Included Angle ^[2] (degrees) $\theta_{0.90V}$	Typ Viewing Angle ^[3] (degrees) $2\theta_{1/2}$
2700K	LX18-P127-Y	2725K	160	120
3000K	LX18-P130-Y	3045K	160	120
3500K	LX18-P135-Y	3465K	160	120
4000K	LX18-P140-Y	3985K	160	120
5000K	LX18-P150-Y	5028K	160	120

Notes for Table 2:

1. Test current is 350mA D.C. for all LX18-P1xx emitters.
2. Total angle at which 90% of total luminous flux is captured.
3. Viewing angle is the off axis angle from lamp centerline where the luminous intensity is 1/2 of the peak value.

Electrical Characteristics

Electrical Characteristics at 350mA for LUXEON Rebel PLUS, Junction Temperature = 85°C

Table 3.

Nominal ANSI CCT	Forward Voltage V_f ^[1] (V)		Typical Temperature Coefficient of Forward Voltage ^[2] (mV/°C) $\Delta V_f / \Delta T_j$	Typical Thermal Resistance Junction to Thermal Pad (°C/W) $R_{\theta J-C}$
	Min	Max		
2700K	2.5	3.00	-1.0 to -3.0	9
3000K	2.5	3.00	-1.0 to -3.0	9
3500K	2.5	3.00	-1.0 to -3.0	9
4000K	2.5	3.00	-1.0 to -3.0	9
5000K	2.5	3.00	-1.0 to -3.0	9

Notes for Table 3:

1. Philips Lumileds maintains a tolerance of $\pm 0.06V$ on forward voltage measurements.
2. Measured between $T_j = 25^\circ C$ and $T_j = 110^\circ C$ at $I_f = 350mA$.

Absolute Maximum Ratings

Table 4.

Parameter	Maximum Performance
DC Forward Current (mA) ^[2]	1000
Peak Pulsed Forward Current ^[3]	1000
ESD Sensitivity	< 8000V Human Body Model (HBM) Class 3A JESD22-A114-E
LED Junction Temperature ^[1]	150°C
Operating Case Temperature at 700mA	-40°C - 135°C
Storage Temperature	-40°C - 135°C
Soldering Temperature	JEDEC 020c 260°C
Allowable Reflow Cycles	3
Reverse Voltage (V_r)	LUXEON Rebel PLUS LEDs are not designed to be driven in reverse bias

Notes for Table 4:

1. Proper current derating must be observed to maintain junction temperature below the maximum. For additional information on thermal measurement guidelines please refer to Application Brief AB33.
2. Residual periodic variations due to power conversion from alternating current (AC) to direct current (DC), also called "ripple", with frequencies ≥ 100 Hz and amplitude $\leq 300mA$ are acceptable, assuming the average current throughout each cycle does not exceed 1000mA.
3. Pulsed operation with a peak drive current of 1000mA is acceptable if the pulse on-time is ≤ 5 ms per cycle and the duty cycle is $\leq 50\%$.

JEDEC Moisture Sensitivity

Table 5.

Level	Floor Life		Soak Requirements	
			Standard	
	Time	Conditions	Time	Conditions
1	Unlimited	$\leq 30^\circ C / 85\% RH$	168 Hrs. + 5 / -0 Hrs.	85°C / 85% RH

Reflow Soldering Characteristics

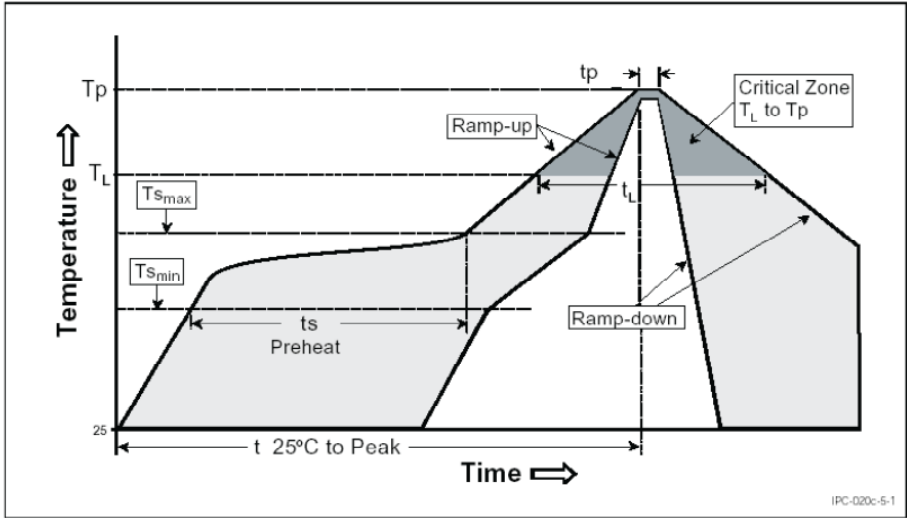


Figure 1. Temperature Profile for Table 6.

Table 6.

Profile Feature	Lead Free Assembly
Average Ramp-Up Rate ($T_{s_{max}}$ to T_p)	3°C / second max
Preheat Temperature Min ($T_{s_{min}}$)	150°C
Preheat Temperature Max ($T_{s_{max}}$)	200°C
Preheat Time ($t_{s_{min}}$ to $t_{s_{max}}$)	60 - 180 seconds
Temperature (T_L)	217°C
Time Maintained Above Temperature T_L	60 - 150 seconds
Peak / Classification Temperature (T_p)	260°C
Time Within 5°C of Actual Peak Temperature (t_p)	20 - 40 seconds
Ramp-Down Rate	6°C / second max
Time 25°C to Peak Temperature	8 minutes max

Note for Table 6:

1. All temperatures refer to the application Printed Circuit Board (PCB), measured on the surface adjacent to the package body.

Mechanical Dimensions

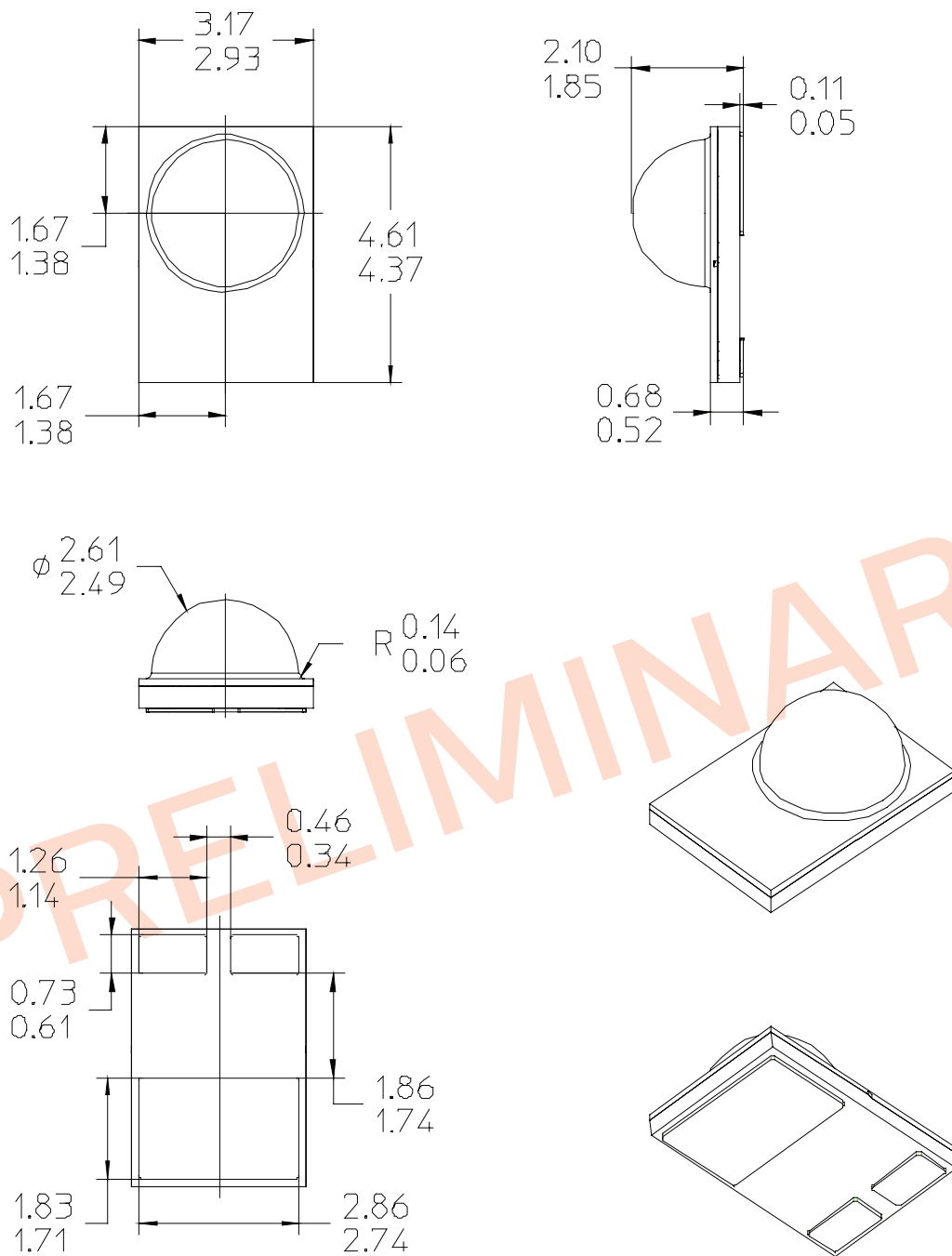


Figure 2. Package outline drawing.

Notes for Figure 2:

1. Do not handle the device by the lens, as the lens or the interior of the device can be damaged by excessive force to the lens.
2. Drawings not to scale. All dimensions are in millimeters.
3. The thermal pad is electrically isolated from the anode and cathode contact pads.

Pad Configuration

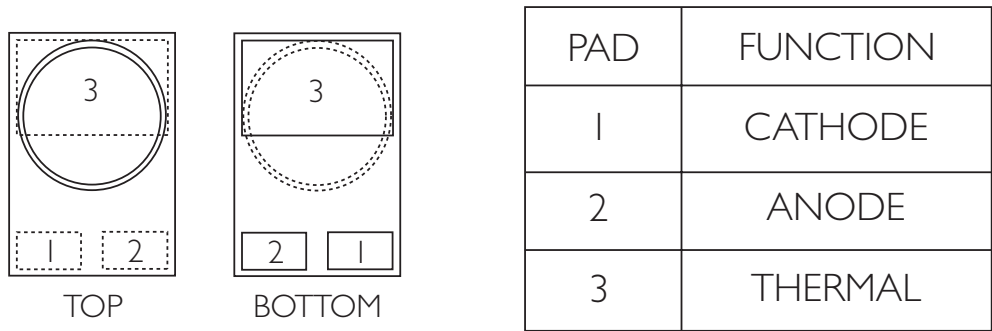


Figure 3. Pad configuration.

Note for Figure 3:

1. The Thermal Pad is electrically isolated from the Anode and Cathode contact pads.

Solder Pad Design

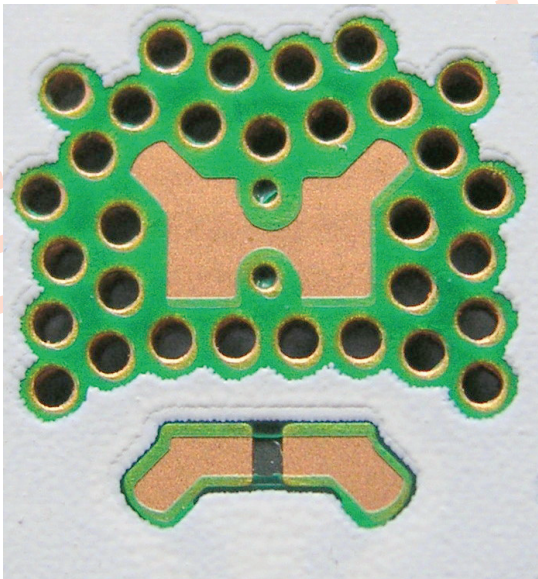


Figure 4. Solder pad layout.

Notes for Figure 4:

1. The photograph shows the recommended LUXEON Rebel PLUS layout on Printed Circuit Board (PCB). This design easily achieves a thermal resistance of 7K/W.

2. Application Brief AB32 provides extensive details for this layout. Printed Circuit Board layout files (.dwg) are available at www.philipslumileds.com and www.philipslumileds.cn.com.

Typical Light Output Characteristics over Temperature

All LUXEON Rebel PLUS Emitters at Test Current, 350mA

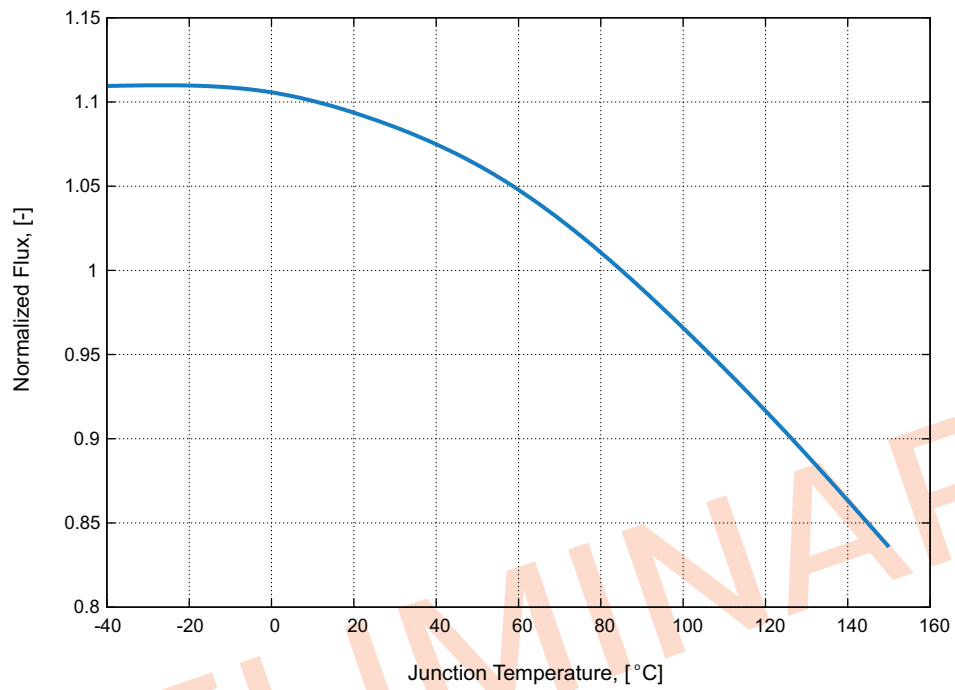


Figure 5. Relative light output vs. junction temperature.

Typical Forward Current Characteristics

All LUXEON Rebel PLUS Emitters, Junction Temperature = 85°C

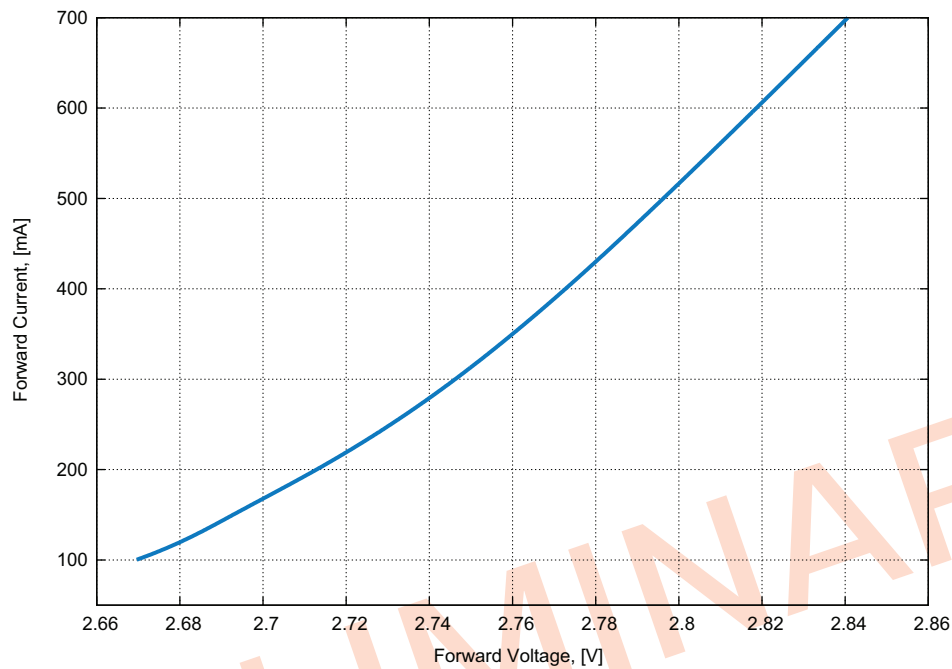


Figure 6. Forward current vs. forward voltage.

Typical Relative Luminous Flux vs. Forward Current for All LUXEON Rebel PLUS Emitters, Junction Temperature = 85°C

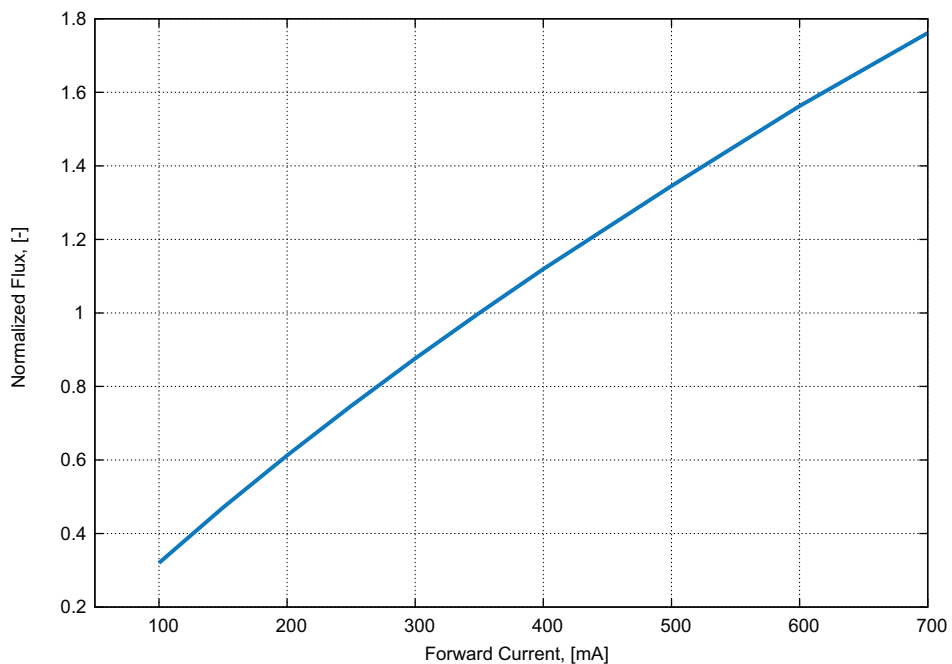


Figure 7. Typical relative luminous flux vs. forward current, junction temperature = 85°C.

Typical Radiation Patterns

Relative Spectral Distribution for LUXEON Rebel PLUS Emitters

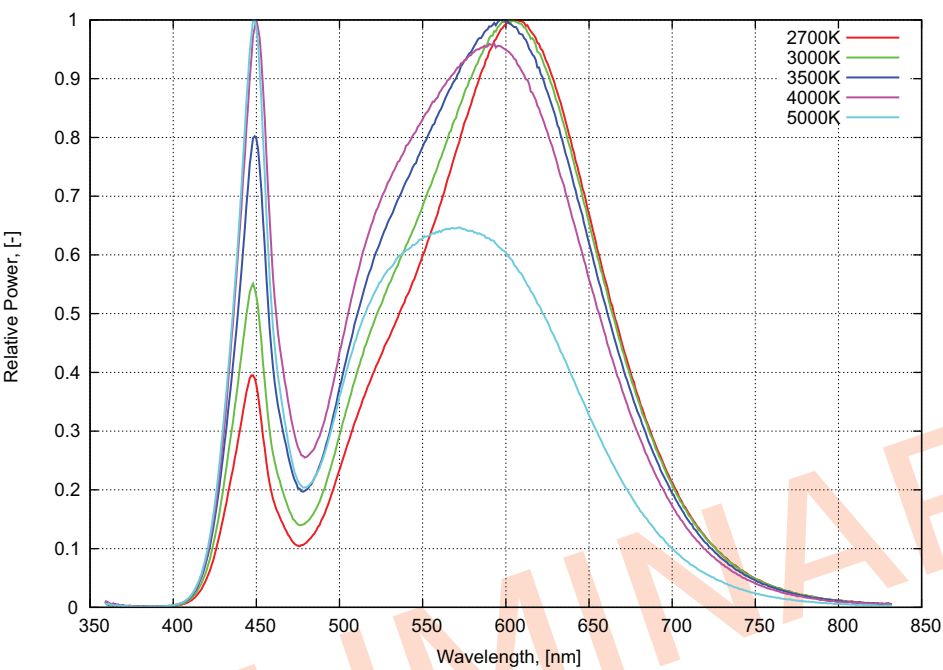


Figure 8. Cartesian plot of typical luminous intensity.

Typical Polar Radiation Pattern

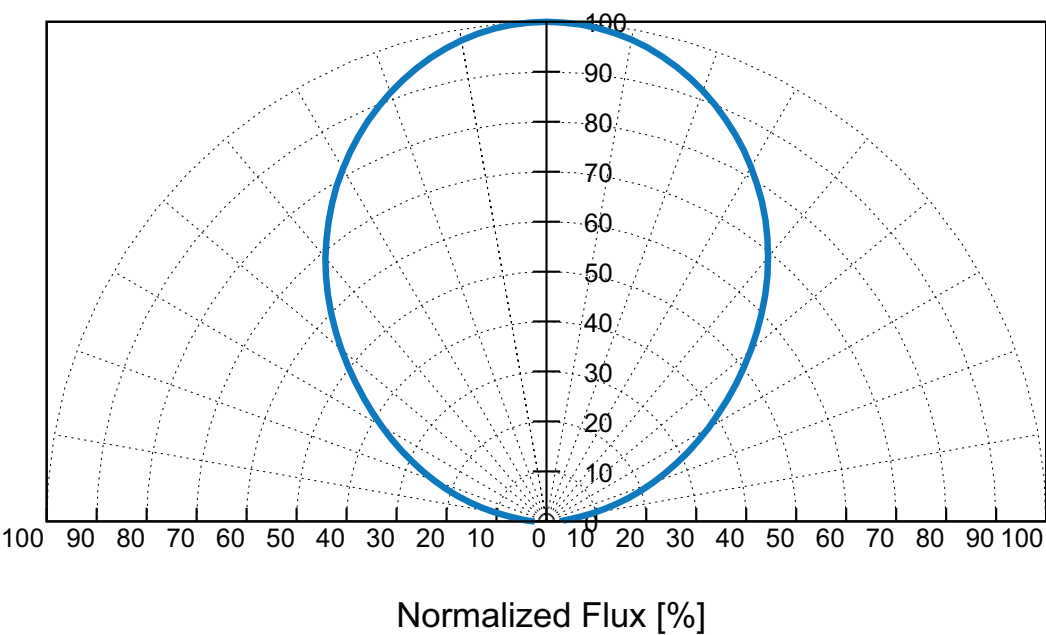


Figure 9. Typical polar radiation pattern.

Emitter Pocket Tape Packaging

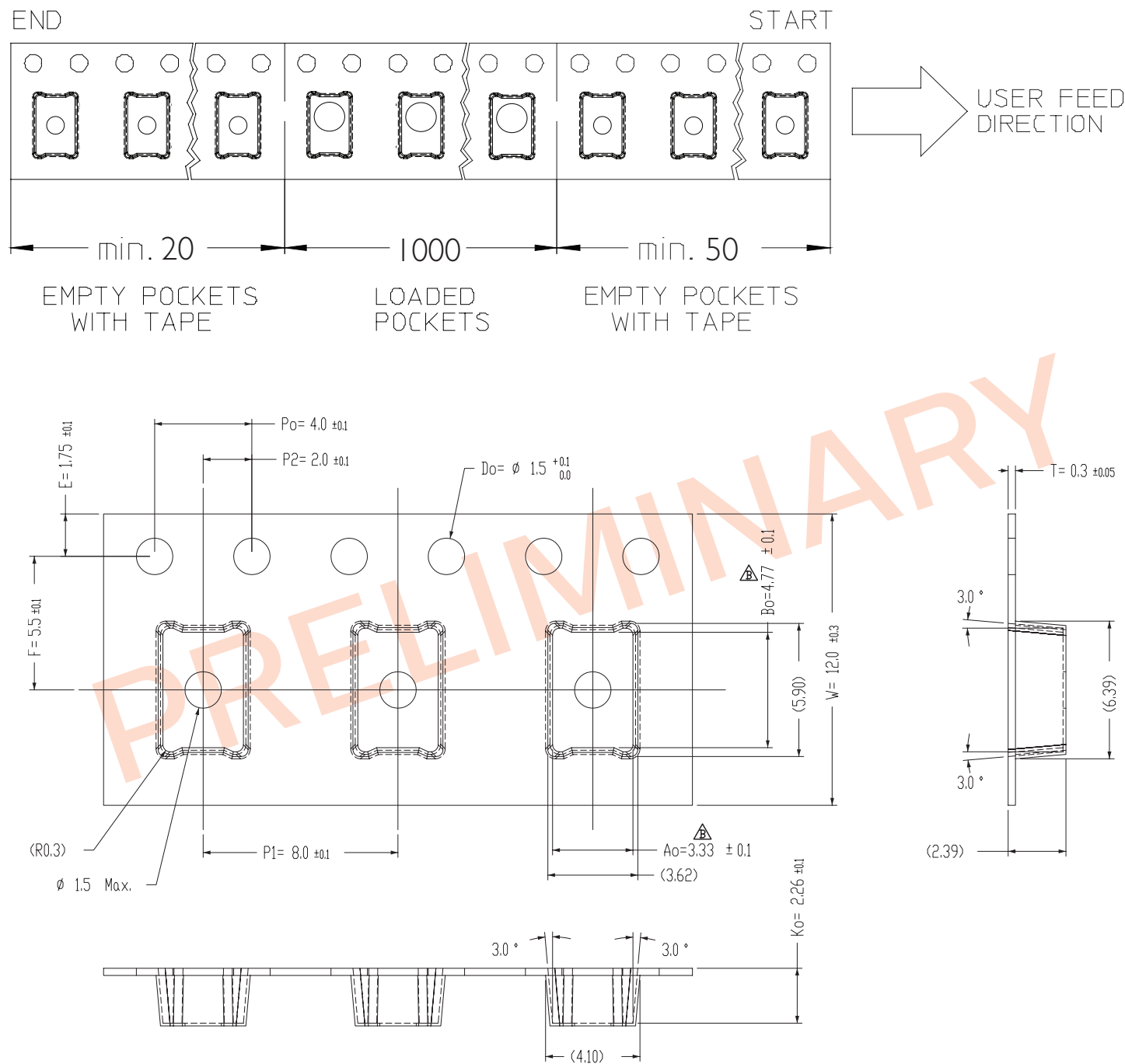


Figure 10. Emitter pocket tape packaging.

Emitter Reel Packaging

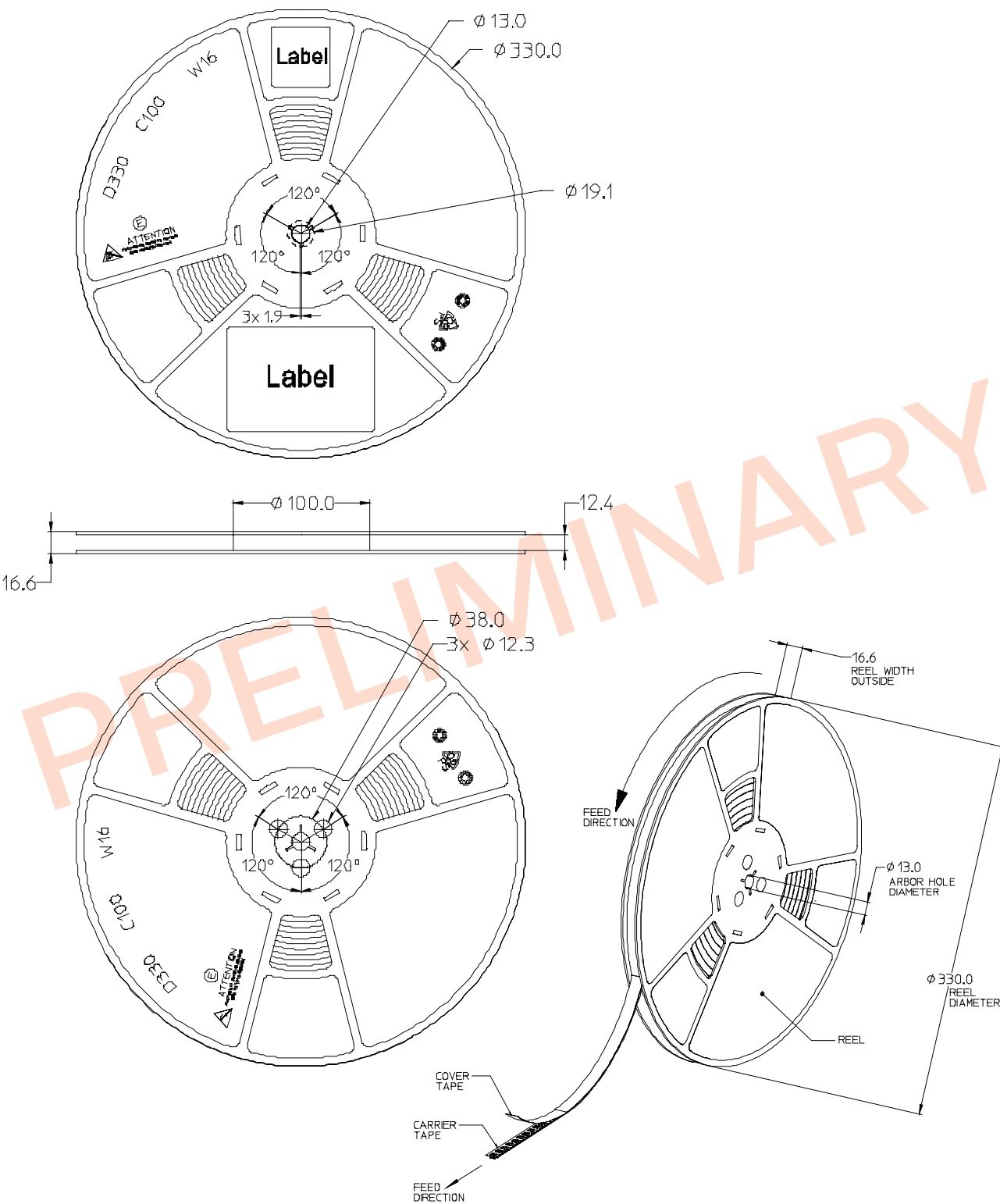


Figure 11. Emitter reel packaging.

Product Binning and Labeling

Purpose of Product Binning

In the manufacturing of semiconductor products, there is a variation of performance around the average values given in the technical data sheets. For this reason, Philips Lumileds bins the LED components for luminous flux and forward voltage (V_f). Color is offered in a single 3-step or 5-step MacAdam ellipse color space centered on the ANSI CCT color bins. For additional information please review the MacAdam ellipse technical definition section.

Decoding Product Bin Labeling

LUXEON Rebel PLUS emitters are labeled using a four digit alphanumeric code (CAT code) depicting the bin values for emitters packaged on a single reel. All emitters packaged within a reel are of the same 3-variable bin combination. Using these codes, it is possible to determine optimum mixing and matching of products for consistency in a given application.

Reels of LUXEON Rebel PLUS emitters are labeled with a three digit alphanumeric CAT code following the format below.

- A B C D
- A = Flux bins (A, B, C, D, E, F,G)
- B and C = Color Bins (13, 1A, 1B, 1C, 1D)
- D = Voltage Bins (1, 2)

A		B		C		D		
Flux Bin		CRI		Color Bin		Vf	min	max
see flux bin table		1	80 CRI min	3	3-step	1	2.50V	2.75V
				A	5-step	2	2.75V	3.00V
				B				
				C				
				D				

Luminous Flux and Forward Voltage Bins

Table 7 lists the standard photometric luminous flux bins for LUXEON Rebel PLUS emitters (tested and binned at 350mA D.C., Junction Temperature = 85°C. Minimum luminous flux performance within published operating conditions. Philips Lumileds maintains a tolerance of $\pm 6.5\%$ on luminous flux measurements.

Although several bins are outlined, product availability in a particular bin varies by production run and by product performance.

Not all bins are available in all CCT's.

Table 7. Luminous Flux Bins

Bin Code	Minimum Photometric Flux (lm)	Maximum Photometric Flux (lm)
A ^[2]	75	85
B	85	95
C	95	105
D	105	115
E	115	125
F	125	135

Notes for Table 7:

1. Minimum luminous flux performance within published operating conditions. Philips Lumileds maintains a tolerance of $\pm 6.5\%$ on luminous flux measurements.
2. For LX18-P127 minimum flux is 80 lm.
 - A is the cat code for 80-85 lm for the above emitters.
3. For LX18-P135 and LX18-P140 minimum flux is 90 lm.
 - B is the cat code for 90-95 lm for the above emitters.

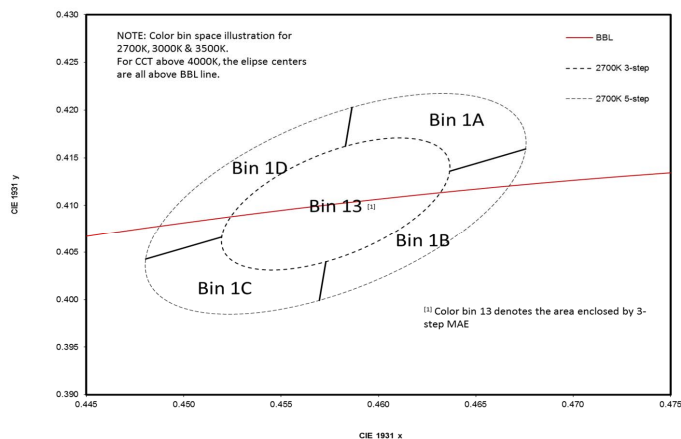
Table 8 lists minimum and maximum V_f bin values per emitter (tested and binned at 350mA). Although several bins are outlined, product availability in a particular bin varies by production run and by product performance.

Table 8. V_f Bins

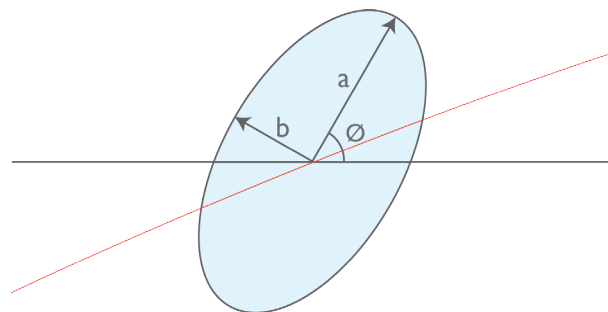
Bin Code	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
1	2.50	2.75
2	2.75	3.00

LUXEON Rebel PLUS 3-step and 5-step MacAdam Ellipse Color Definition

Tested at 350mA D.C. & Junction Temperature = 85°C



Color Space Definition for Above and Below Blackbody



Parameter Definition of MacAdam Ellipse

Table 9. LUXEON Rebel PLUS Product Characteristics for 3-step MacAdam Ellipse

Part Number	Nominal ANSI CCT	Color Space	Center Point (cx, cy)	Major Axis, a	Minor Axis, b	Ellipse Rotation Angle (degrees)
LX18-P127-3	2700K	Single 3-step MacAdam ellipse	(0.4578, 0.4101)	0.00810	0.00420	53.7
LX18-P130-3	3000K	Single 3-step MacAdam ellipse	(0.4338, 0.4030)	0.00834	0.00408	53.2
LX18-P135-3	3500K	Single 3-step MacAdam ellipse	(0.4073, 0.3917)	0.00927	0.00414	54.0
LX18-P140-3	4000K	Single 3-step MacAdam ellipse	(0.3818, 0.3797)	0.00939	0.00402	53.7
LX18-P150-3	5000K	Single 3-step MacAdam ellipse	(0.3447, 0.3553)	0.00822	0.00354	59.6

Table 10. LUXEON Rebel PLUS Product Characteristics for 5-step MacAdam Ellipse

Part Number	Nominal ANSI CCT	Color Space	Center Point (cx, cy)	Major Axis, a	Minor Axis, b	Ellipse Rotation Angle (degrees)
LX18-P127-5	2700K	Single 5-step MacAdam ellipse	(0.4578, 0.4101)	0.01350	0.00700	53.7
LX18-P130-5	3000K	Single 5-step MacAdam ellipse	(0.4338, 0.4030)	0.01390	0.00680	53.2
LX18-P135-5	3500K	Single 5-step MacAdam ellipse	(0.4073, 0.3917)	0.01545	0.00690	54.0
LX18-P140-5	4000K	Single 5-step MacAdam ellipse	(0.3818, 0.3797)	0.01565	0.00670	53.7
LX18-P150-5	5000K	Single 5-step MacAdam ellipse	(0.3447, 0.3553)	0.01370	0.00590	59.6

Notes for Tables 9 and 10:

- Philips Lumileds maintains a tester tolerance of ± 0.005 on x, y color coordinates.

Who We Are

Philips Lumileds focuses on one goal: Creating the world's highest performing LEDs. The company pioneered the use of solid-state lighting in breakthrough products such as the first LED backlit TV, the first LED flash in camera phones, and the first LED daytime running lights for cars. Today we offer the most comprehensive portfolio of high quality, reliable LEDs along with uncompromising service.

Philips Lumileds brings LED's qualities of energy efficiency, digital control and long life to spotlights, downlights, high bay and low bay lighting, indoor area lighting, architectural and specialty lighting as well as retrofit lamps. Our products are engineered for optimal light quality and unprecedented efficacy at the lowest overall cost. By offering LEDs in chip and packaged form, plus infinitely configurable rigid and flex substrates, we deliver supply chain flexibility to the inventors of next generation illumination.

Philips Lumileds understands that solid state lighting is not just about energy efficiency. It is about elegant design. Reinventing form. Engineering new materials. Pioneering markets and simplifying the supply chain. It's about a shared vision. Learn more about our comprehensive portfolio of LEDs at www.philipslumileds.com.

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